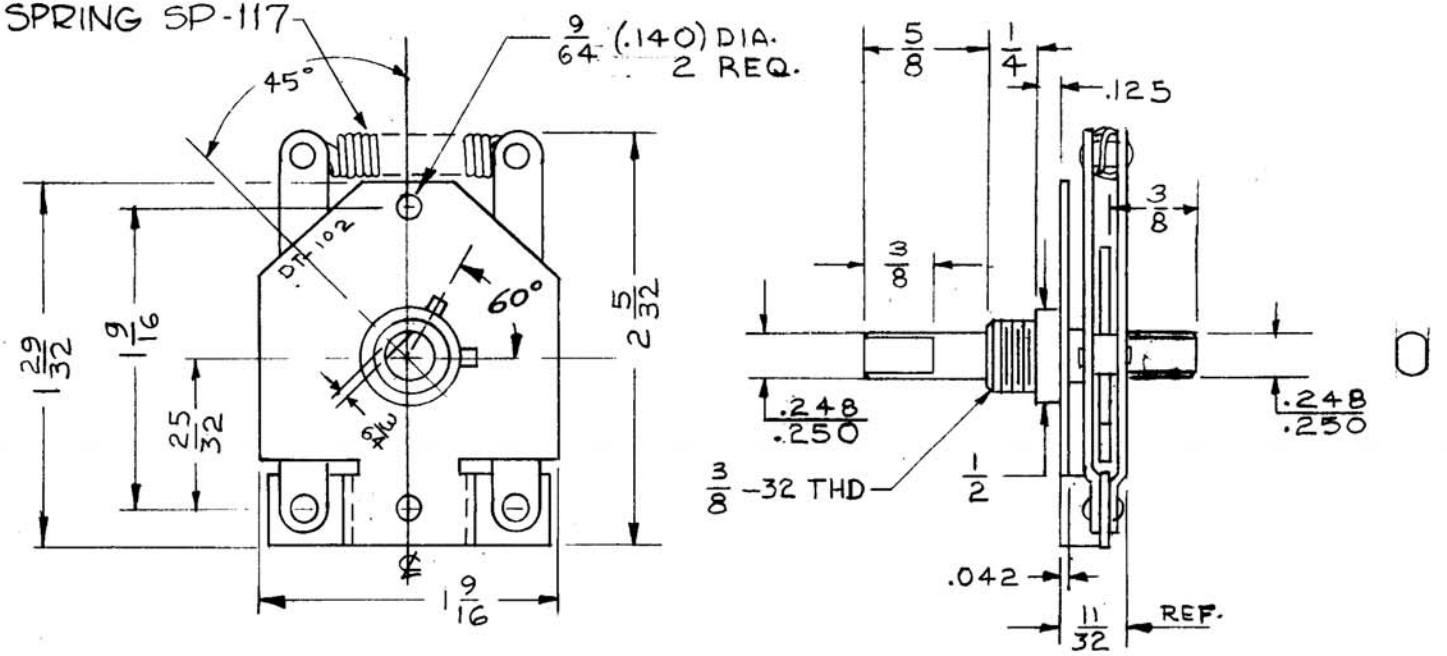
REQ. PER UNIT	USED ON			DT-102	B
	MODEL	ASS'Y. NO.	DATE		
2	CLL-1		4-22-60		

TMC SPRING SP-117



DETENT SHOWN IN FULL COUNTER CLOCKWISE POSITION
FLAT TO BE POSITIONED AS SHOWN W/DETENT FULLY CCW

NOTES:
- TWO STOPS
  10 POSITIONS
  30° COVER LEAF INDEX

REF. CENTRALAB, TYPE "G" INDEX

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B		CHG. POS. OF DETENT	2-24-72	2054	GE	ES	ES
A	1	TMC SPRING SP-117 WAS SP-107	3-30-61	4524	[illegible]	JCB	[illegible]

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

DETENT, ROTARY SWITCH

STOCK SIZE: STEEL

MATERIAL:

TYPE & TEMPER | HEAT TREAT. SPEC.

S105 CADMIUM PLATE

FINISH & SPEC. NO.

DRAWN	CHECKED	FINAL APPROVAL
CY	[illegible]	[illegible]
ELEC. DES. APP.	MECH. DES. APP.	
S.D.		DT-102 B

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE: FULL

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

FORM 108-A