IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

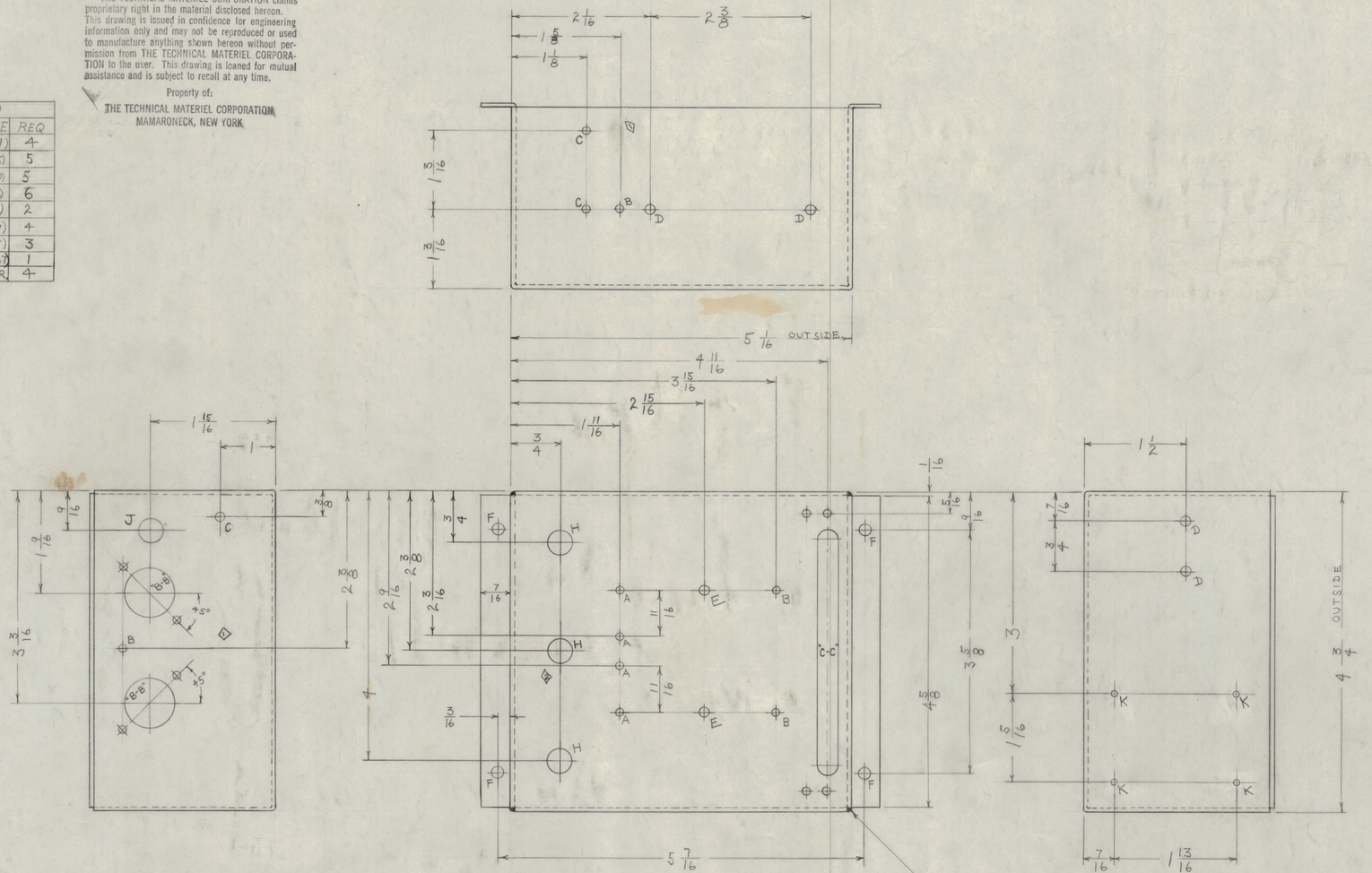
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

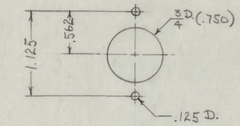
RELEASED TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

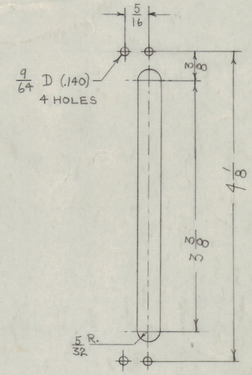
Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

LEGEND		
SYM	HOLE SIZE	REQ
A	7/64 D. (.109)	4
B	1/8 D. (.125)	5
C	9/64 D. (.140)	5
D	5/32 D. (.156)	6
E	11/64 D. (.171)	2
F	3/16 D. (.187)	4
H	3/8 D. (.375)	3
J	7/16 D. (.437)	1
K	#50 (.070) DR.	4



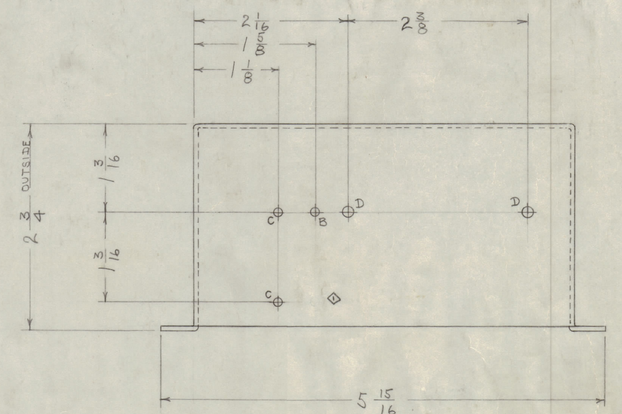


DETAIL "B-B", 2 REQ.



DETAIL "C-C", 1 REQ.

NOTE:
1/16" INSIDE RADIUS ON ALL BENDS.
ALL BENDS 90°.



REF.- DWG. LD-122 CHASSIS LETTERING.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	3	K HOLES WERE A	3-1-53	3	WSC	CDD	CDD
B	2	HOLE ADDED	11-12	2	WSC	C.D.D.	
A	1	HOLES DELETED	10-28	1	WSC	C.D.D.	

TOLERANCES — SCALE: FULL

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	AMD-2			
1	AMD-1	144	A-205	9-18-52
QUAN. REQ'D	MODEL	PROJECT NO.	ASS'Y. NO.	DATE

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.051 GA.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUMINUM	CHASSIS	
		MATERIAL / WEIGHT PER PC.		
		52S-H32		
		TYPE & TEMPER		
			WSC 9/18/52 / CDD 10/1/52	
			DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
		HEAT TREAT. SPEC.	CDD /	
		S-101	CHECKED / FINAL APPROVAL	
		FINISH & SPEC. NO.	FP-110	C

FP-110 C

FORM — 111