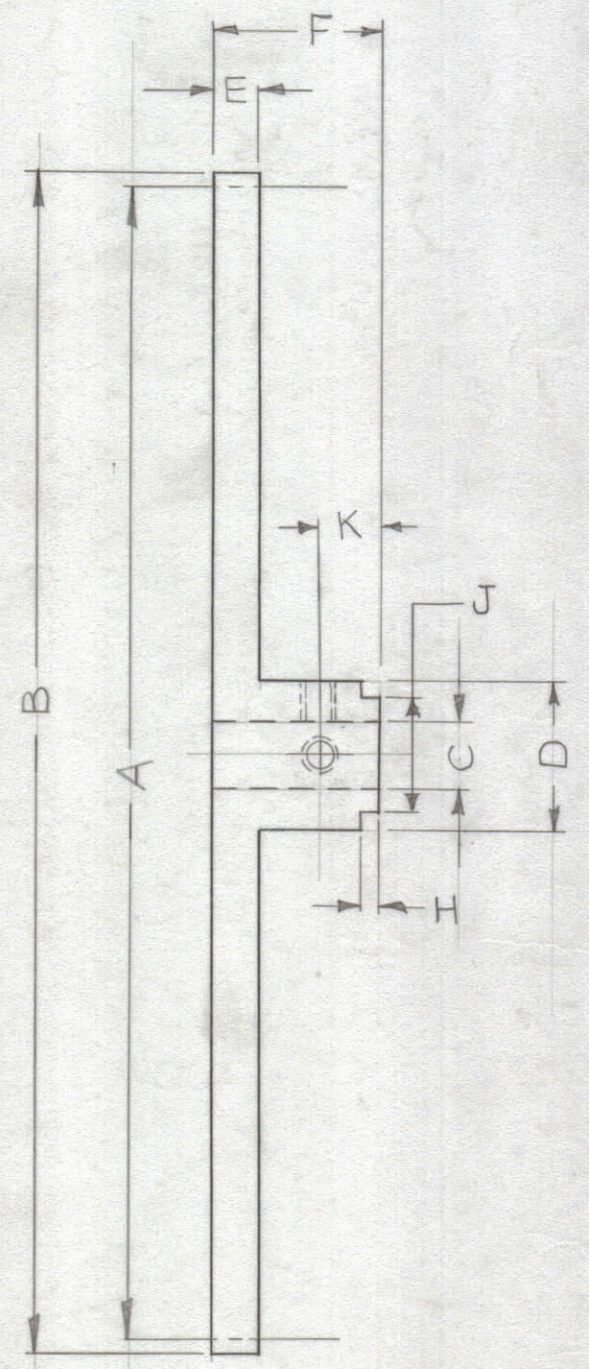


TMC PART NO	PITCH	NO OF TEETH	A	B	PRESSURE ANGLE	C	D	E	F	G	H	J	K
GR-207-1	80	240	3.000	3.025	20°	.1873 ^{±.0005} .0000	.375	.104	.452				
	80				20°								

ZONE		SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X			EXPERIMENTAL RELEASE	4-11-64		AD		
Ø			ORIGINAL RELEASE FOR PRODUCTION	9-14-64		JP		
-	A		CLERICAL CHANGE	11-17-64		JB		

NOTE: THIS CHART TO LIST 80 PITCH GEARS ONLY. PRESSURE ANGLES 20°



GR-207
A

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
T. KRUY	E3112B	LIST OF MATERIAL		
MATERIAL		#303 STAINLESS STEEL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		S104 PASSIVATE	GEAR, SPUR, HUB	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN	DATE	FINAL APPROVAL
		DATE	DATE	DATE
		CHECKED	DATE	DATE
		ELECT. DES.	DATE	DATE
		MECH. DES.	DATE	DATE
			DATE	DATE

QTY/UNIT	MODEL USED ON	ASS'Y. NO.
	STD.	
SCALE	CODE	
	A	

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 FRACTIONS 1/64 ANGLES ± 0° 30'

TOLERANCES ± 1/64 ANGLES ± 0° 30'

STANDARD DRAWING

NOTES