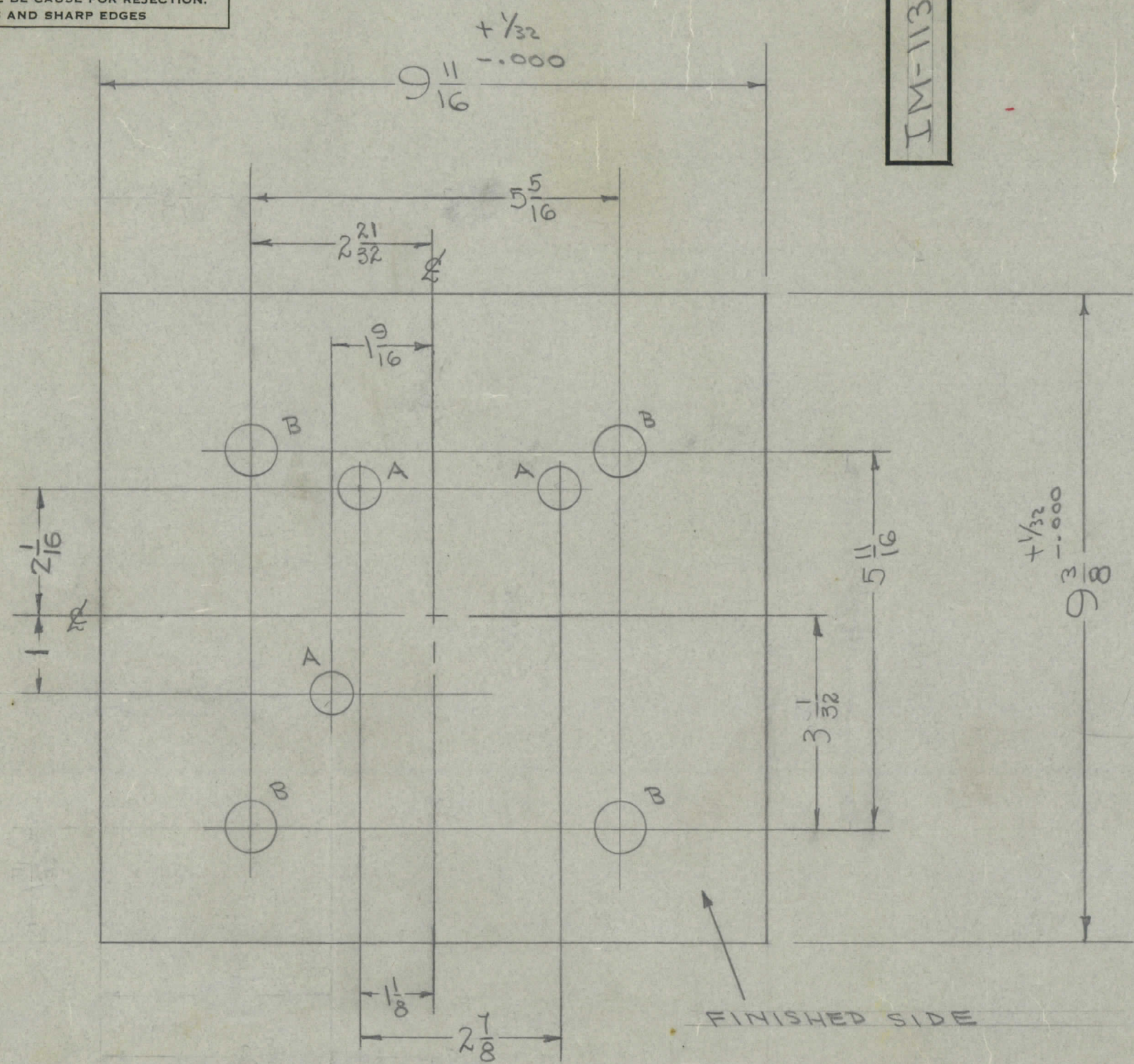


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

IM-113 D



A - 5/8 (.625) D. 3 HOLES REQ.
 B - 3/4 (.750) D. 4 " " "

D	3	3/32 was 2 27/32	8/17/61	5433	DPM	RLU	SD
	1,2	2 1/16 was 2 1/4; 1 was 13/16					
C	1	REDIMENSIONED NO CHANGE	11/11/58		ave	ASD	AM
B	1	REDRAWN - DIM. CHANGED	7/20/54	2	C.D.D.	FAIRBANKS	W.C.
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

1	VOX-2	291	7-20-54
1	VOX-1	101	7-20-54
1	PMB-2	285	7-20-54
1	VOX	101	7-20-54
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
			DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/2 THK.	THE TECHNICAL MATERIEL CORP., MAMARONECK, NEW YORK	
BUILDING BOARD	#	INSULATOR, OUTER	
MATERIAL	WEIGHT PER PC.	REAR (OVEN ASSY.)	
	JOHNS MANVILLE		
	TYPE & TEMPER	C.D.D. 7-20-54	W.C.
	HEAT TREAT. SPEC.	FAIRBANKS	W.C.
	FINISH & SPEC. NO.	ATT	W.C.
		CHECKED	FINAL APPROVAL
			IM-113 D

USED ON