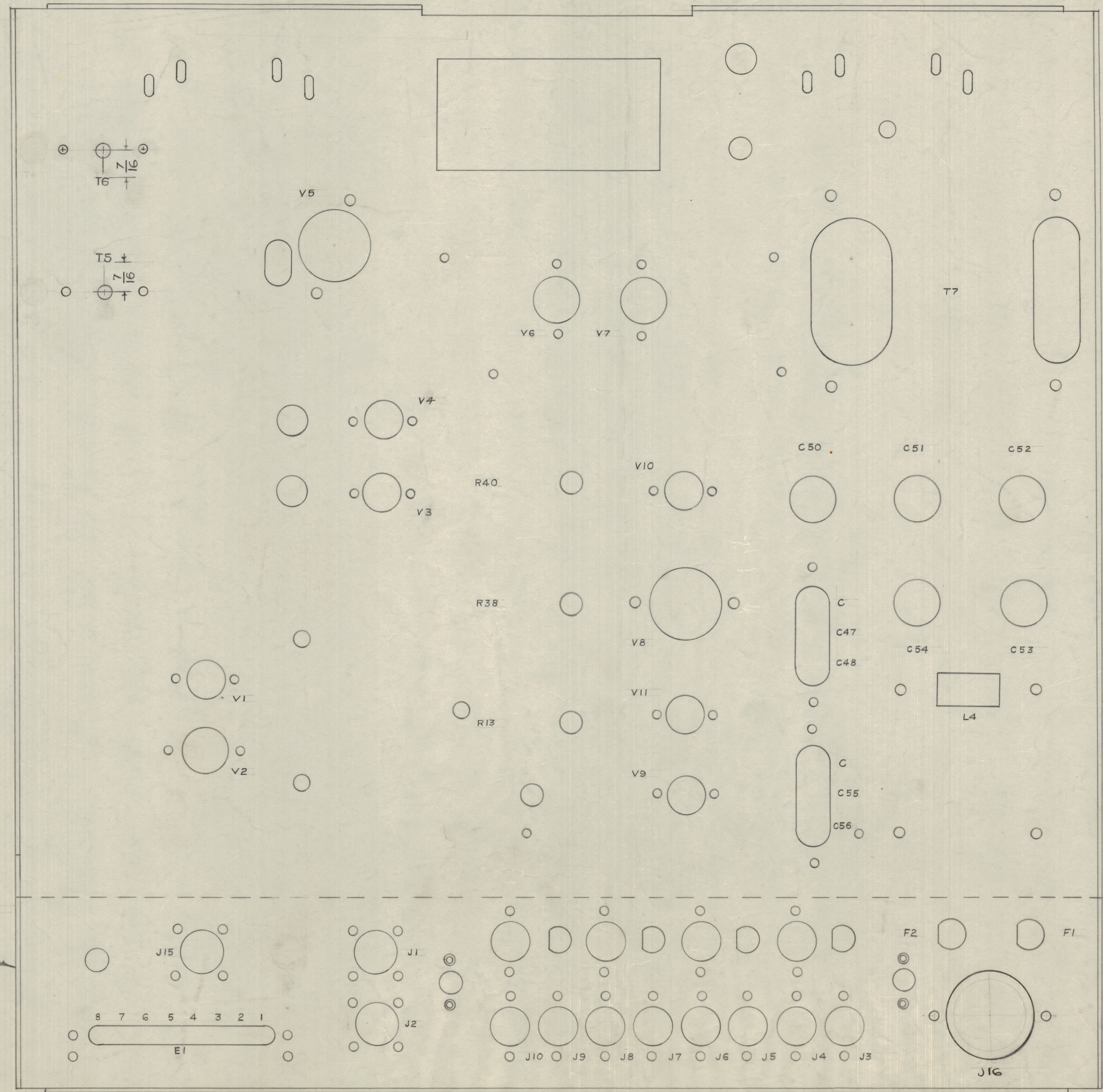


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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NOTE:  
 ALL LETTERING & NUMERALS TO BE 1/8", BLACK GOTHIC, AS PER TMC SPECIFICATION 3127.

LD-188  
 15

G	SEE SH. 1	2/11/54	20216	GE	RU	YEB	
F	Relocated - J16	5/16/54	8226	RU	FB	file	
E	DRG NO. 1000 CD 1188 MARKING SPEC. CHANGED, TITLE WAS CHASSIS, LETTERING	1/15/53	13426	r2	YEB		
D	EX. KEY SW. & IFS POS. ELIMINATED	1/14/54	1450	DM	YEB		
C	TECH. BD STAMPING CLARIFIED	5/14/54	3	DM	YEB		
B	T5 & T6 HOLES RELOCATED	8/17/54	5448	DM	RU		
A	SS hole & Engraving Obsolete	10/25/54	1447	DM	YEB		
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE:							
DEC. DIM. ±				DRILL PUNCH, COMMERCIAL STOCK			
FRAC. DIM. ±				SIZES AND MANUFACTURERS			
ANGULAR DIM. ±				TOLERANCES ARE NOT INCLUDED.			

1	XFK-2				
2	XFK			3-11-54	
REV	MODEL	PROJECT NO.	ASS'Y. NO.	DATE	
UNIT	USED ON				

REF. DWG: MS-208 - MAIN CHASSIS

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	---	THE TECHNICAL MATERIEL CORP.	
	---	MAMARONECK, NEW YORK	
	---	MARKING CHASSIS	
	---	(BOTTOM)	XFK
	---	15 3-11-54	
	---	DRAWN	ELEC. DES. APP. MECH. DES. APP.
	---	CHECKED	FINAL APPROVAL
	---	FINISH & SPEC. NO.	LD-188