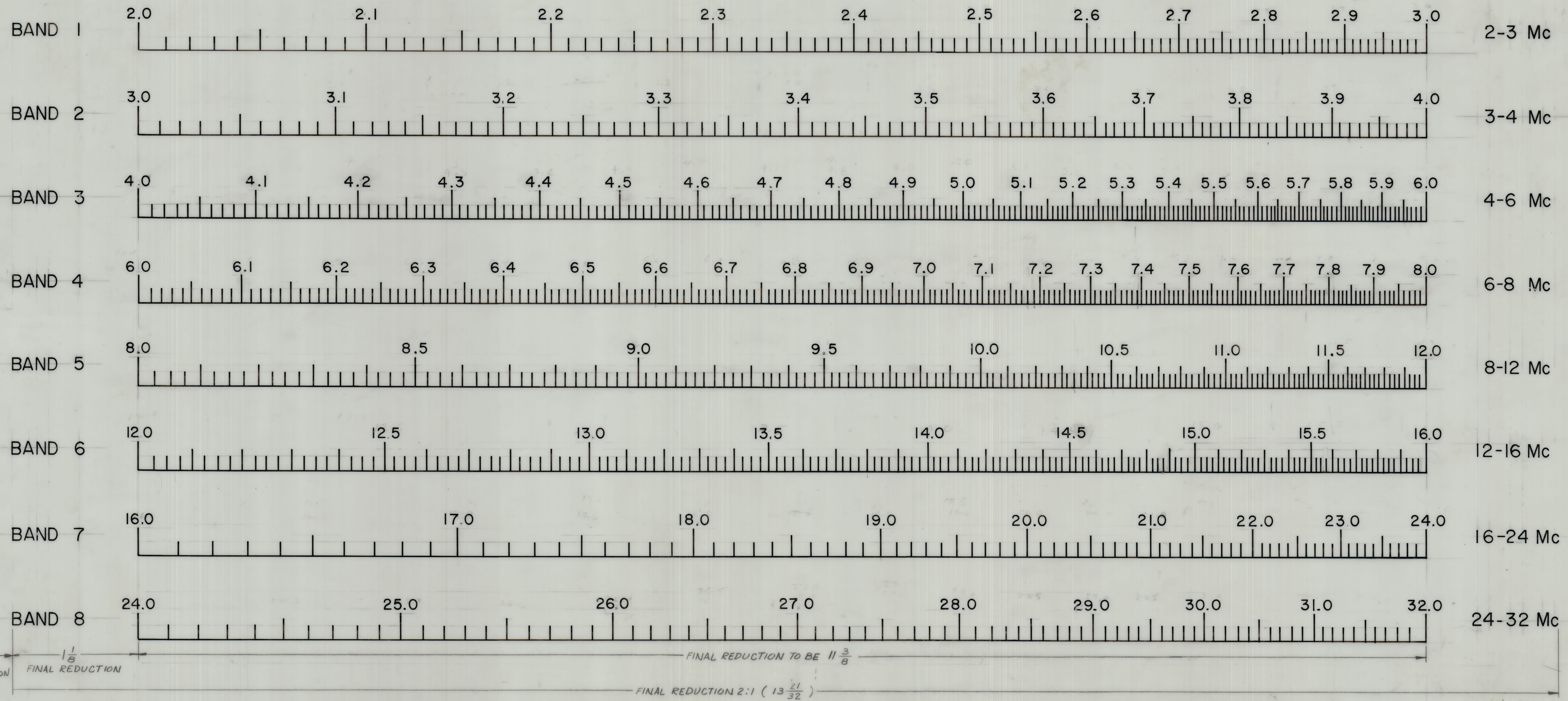


CALIBRATION DRAWING SPECIFICATION

1. SPRAY LIGHT PAINT #37875 PER FED. SPEC. TT-C-595 TO A MAXIMUM LIGHT TRANSMISSION.
2. ROLLER SCREEN BLACK LINES AND CALIBRATIONS USING DUPLICAN PROCESS #511, BLACK PAINT #37038, PER FED. SPEC. TT-C-595.
3. OVERCOAT WITH CLEAR COAT OF LACQUER #7300.
4. REDUCE ART WORK TWO TO ONE AS INDICATED.
5. REDUCED ART WORK TO BE PRINTED ON FACE OF CYLINDER (PX-660).
6. EACH BAND TO BE EQUALLY SPACED AROUND CYLINDER, STARTING WITH BAND ONE ON CENTER LINE OF NOTCH IN CYLINDER AS SHOWN.
7. ALL BANDS START 25/32 FROM EDGE OF CYLINDER AS SHOWN.

SEE NOTES SCALE - FULL



START EDGE OF CYLINDER

EDGE OF CYLINDER (SEE NOTE 7)

SCALE 2:1

REF. PX-660

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
KRUZ LIST OF MATERIAL				
MATERIAL THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FINISH TITLE LETTERING, BAND READOFFS				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN	DATE
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.			CHECKED	DATE
DECIMALS ± .05			ELECT. DES.	DATE
FRACTIONS ± 1/64			MECH. DES.	DATE
ANGLES ± 30'			DATE	DATE
TOLERANCES ± .005			DATE	DATE

NOTES