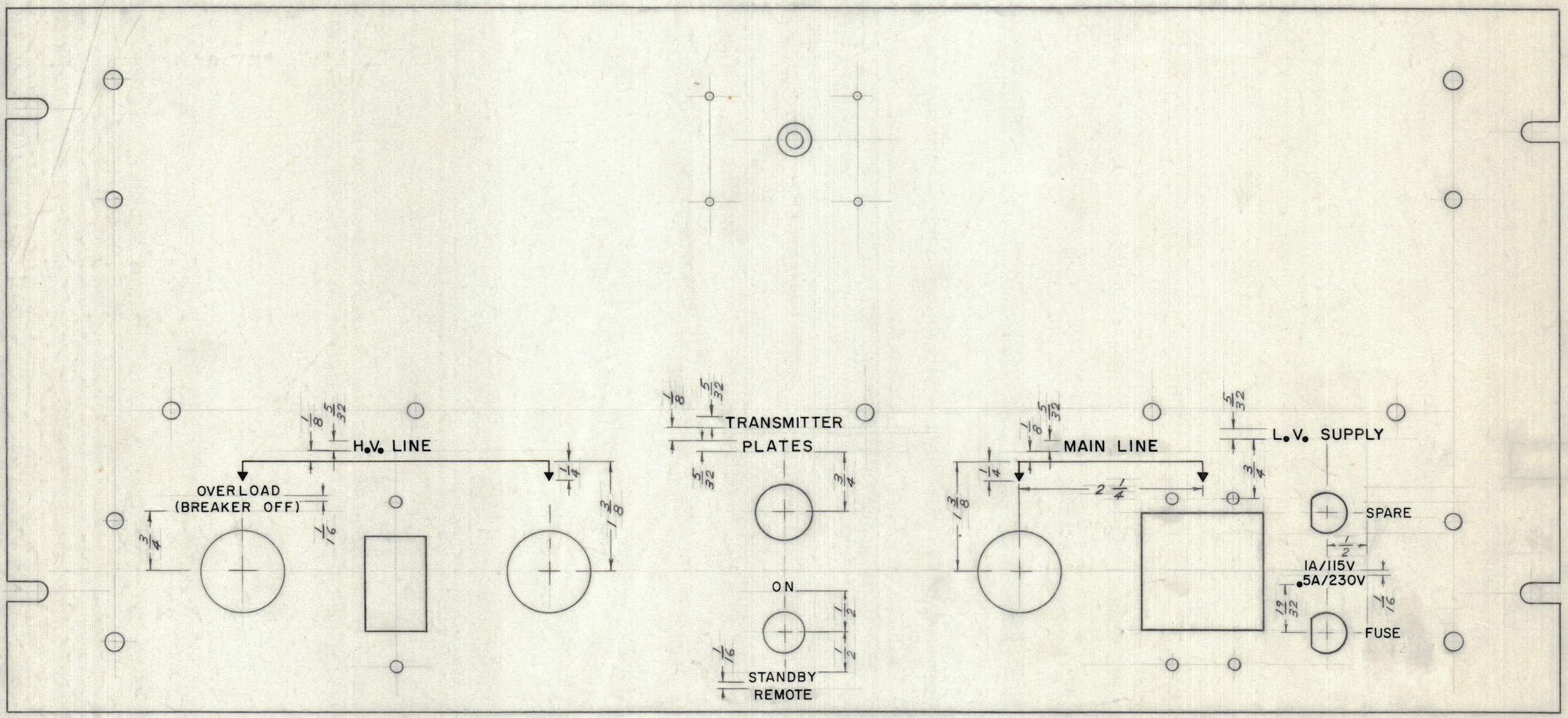
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		RELEASED FOR PROD.	JAN 19/66		RD		RY

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

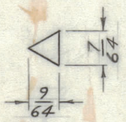


UNLESS OTHERWISE SPECIFIED:
1- ENGRAVING TO BE 1/8 GOTHIC, WHITE FILLED, LOCATED AS SHOWN.

2- ENGRAVE IN ACCORDANCE WITH TMC SPEC. S-566: SEE CHART

HEIGHT OF LETTERS	DEPTH OF STROKE	WIDTH OF STROKE
5/32	.020	.020
1/8	.020	.020
DOTS	.020	.040 DIA
LINES	.020	.015
ARROWHEAD	.020	—

3- ARROWHEADS TO BE WHT. OUTLINE FILL SEE DETAIL: N.T.S.



FINISH NOTES: FRONT & EDGES ONLY
1- S114 ZINC CHROMATE PRIMER.
2- S115 SMOOTH GREY ENAMEL.

ENGRAVE AFTER IRIDITE BUT PRIOR TO ZINC CHROMATE

REF.: MS-3595

ARCHARD

TOLERANCES		SCALE: 1:1
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

PSP-500	028/66		18 JAN 66
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			

STOCK SIZE	
MATERIAL / WEIGHT PER PC.	
TYPE & TEMPER	
HEAT TREAT. SPEC.	SEE NOTE
FINISH & SPEC. NO.	

TMC (Canada) LIMITED
OTTAWA ONTARIO

MARKING, FRONT PANEL

METHOD: ENGRAVING

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
RD		
CHECKED	FINAL APPROVAL	
		RY

SHT. 1 of 2 | LD10197 | Ø

FORM—129