IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

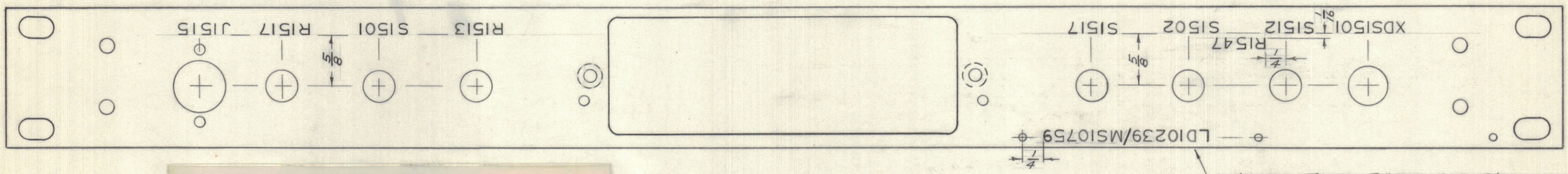
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		REL TO PROD	3-1-67		RD		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

REAR VIEW

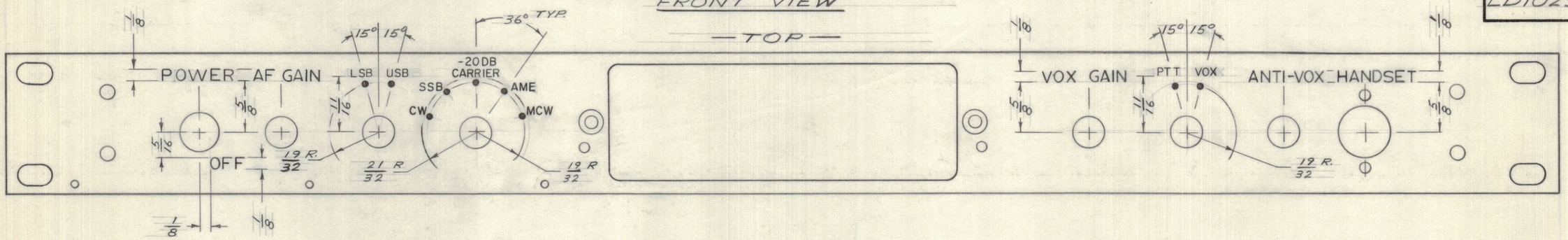


MARKING PROCESS: AS PER TMC SPECIFICATION S-727.

LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.

LD10239 Ø

FRONT VIEW



UNLESS OTHERWISE SPECIFIED:
- ENGRAVING TO BE 3/32 HIGH WHITE FILLED
- 1/16 SPACING ON LETTER GROUPS
- ENGRAVING PER SPEC S 566

HEIGHT OF LETTERS	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.020	.020
1/8	.020	.020
DOTS	.020	1/16 DIA

AFTER ENGRAVING

FINISH
S114 - ZINC CHROMATE PRIMER } FRONT AND
S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
OR
PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

REF: MS 10759

TOLERANCES		SCALE: 1:1
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ± 0°30'	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
STEA-1	005/67	BMA 10542	29 DEC 66

USED ON

STOCK SIZE

MATERIAL | WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.

TMC (Canada) LIMITED
OTTAWA ONTARIO

MARKING, PANEL, FRONT

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
RD		

CHECKED | FINAL APPROVAL

LD10239 Ø

FORM—129