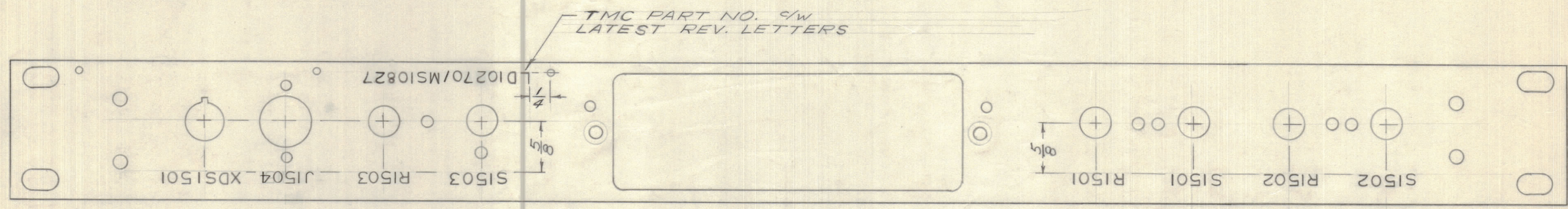


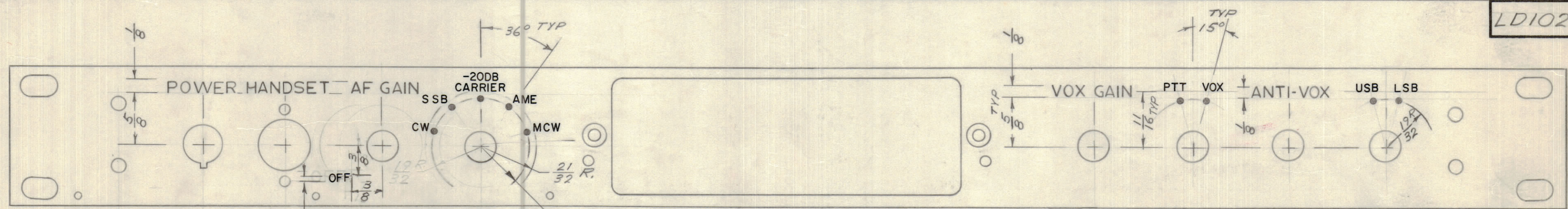
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X1		REV PER EDC	10-8-67	030	RD		
Ø		REL TO PROD	2/5/68				

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
------	------	----------	-------------	--------



REAR VIEW

MARKING PROCESS: AS PER TMC SPECIFICATION S-727.
 LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.



FRONT VIEW

UNLESS OTHERWISE SPECIFIED:
 -ENGRAVING TO BE 3/32 HIGH WHITE FILLED
 -1/16 SPACING ON LETTER GROUPS
 -ENGRAVING PER SPEC S566

HEIGHT OF LETTERS	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.020	.020
1/8	.020	.020
DOTS	.020	1/16 DIA

AFTER ENGRAVING

FINISH NOTES:
 1. S404 - IRIDITE 14-2 AL-COAT
 2. S114 - ZINC CHROMATE PRIMER } FRONT AND
 3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
 OR
 PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

REF: MS10827

TOLERANCES		SCALE: 1:1
ALL OTHERS	DEC. DIM. ± 1/64 FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

STE-5	060/67	7 JUNE 67
MODEL	PROJECT NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		MARKING, PANEL FRONT	
TYPE & TEMPER		RD	
HEAT TREAT. SPEC.		RPL	
FINISH & SPEC. NO.		LD10270 Ø	