IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		REL TO PROD	AUG 18/69		AP		

LD10349 Ø

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	TE164-1	STANDOFF RIVITTED	E
8	2	NT10004-2	FLOATING, SELF LOCK, FASTENER	F

NOTE:- SCRAP VIEW TYPICAL FOR ALL CORNERS

.375 TYP.

.234 .380 2.937 2.645 .641

SEE DETAIL 'B' .500 1.625 2.500

3.000 .437 PS101 2.625 1.375

SEE DETAIL 'A'

1.375 2.625 3.500 1.000 1.750 .750 1.500

.687 .562 K113

SEE DETAIL 'C'

1.312 3.125 .500 .125 .750

T101 LD10349 /MS11058 .750

.500 2.125

A10755-5 .500

J124 J123 J122 J121 J120 J119 J118 J117 J116

.437N 5.375 9.375 10.812 14.875 12.250 8.000

4.500 8.562 7.750 6.937 6.125 5.312 3.437 1.250 .375 1.187 1.500 2.000 2.562 3.562 2.875

.625 2.0A/5VDC SEE DETAIL A 3.0A/+28VDC

Z102 .500

F101 F107

F105 3.0A/110VDC .437 TYP.

F103 F106

.500 .750 2.0A/115VAC .75A/±15VDC

1.500 .375 C D

T102 .875

11.185 1.500 3.500

.375 C 3.000 1.000 TYP. 2.000 TYP.

1.500 14.000 13.500 16.000 8.000 9.500 4.000 5.125 2.562 .750 TYP. 1.000 .937

.312 3.146 3.406 4.375 .130

5.656 4.688 5.187 5.875 11.742 2.500 .125 2.750 16.125 16.750

.812 TYP. .437 .312 .125 2.000 1.437 .625 1.750 .187 TYP. 3.000

(2) INSTALLED IN "F" HOLES

(1) INSTALLED IN "E" HOLES

MARKING PROCESS: AS PER TMC SPEC. 727
LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.

— DETAIL "A" —

.750 .500

— DETAIL "B" —

.502 .510 .475 .480

— DETAIL "C" —

.343 .281 .140 .354 .656 .151 .109 DIA. 2-HOLES .281

HOLE	DESCRIPTION	REQ'D
A	1.125 DIA. SEE DETAIL	2
B	.375 DIA.	7
C	.234 DIA.	2
D	.189 DIA.	8
E	.290/.293 DIA.	4
F	.140 DIA.	8
G	.133 DIA.	42
H	.281 X .140 DIA.	26
J	.437 DIA.	4
K	.625 DIA	2
L		1

TOLERANCES UNLESS OTHERWISE SPECIFIED: ALL DEC. DIM. ± .X = .05; OTHERS FRAC. DIM. ± 1/64 .XX = .01; ANGULAR DIM. ± 0° 30' .XXX = .005

SCALE: 1:1

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED

FORM 130

SHOWING TOP-SIDE OF CHASSIS

MCU-16	085/69		AUG 9/69
MODEL	PROJECT NO.	ASS'Y NO.	DATE

USED ON

.062 THICK	TMC (Canada) LIMITED OTT&WA ONTARIO
STOCK SIZE	CHASSIS MAIN
ALUM ALLOY	
MATERIAL / WEIGHT PER PC	
TYPE & TEMPER: 57S H34	AP / DRAWN / ELEC. DES. APP. / MECH. DES. APP.
HEAT TREAT SPEC: YEL IRIDITE 5404	CHECKED / FINAL APPROVAL
FINISH & SPEC. NO.	Sht 1of2 LD 10349 Ø