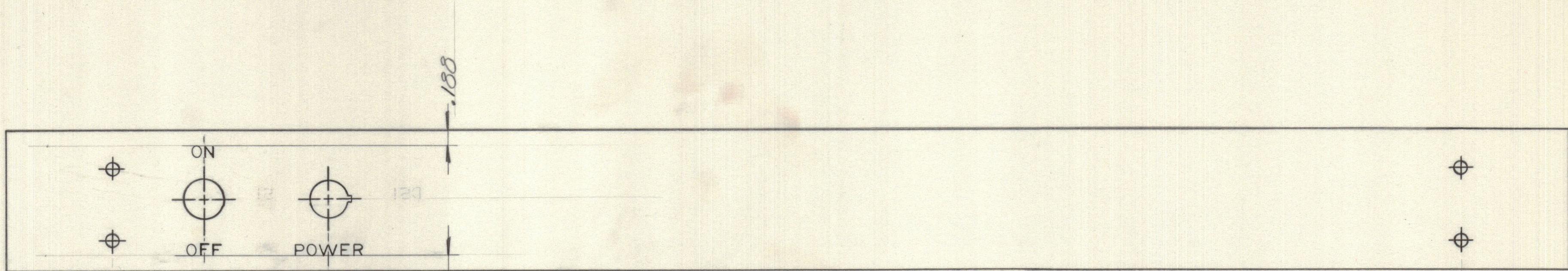


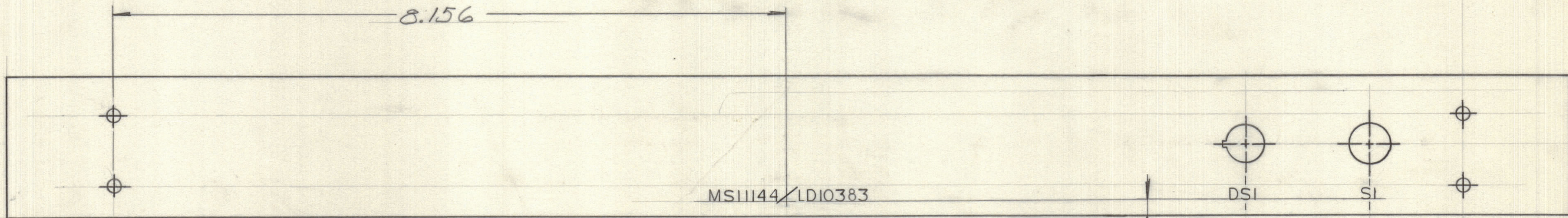
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X		ENG RELEASE	9 JAN 70			RW	

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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FRONT VIEW (ENGRAVED) - LETTER HEIGHT - .125
 WIDTH OF STROKE - .020
 DEPTH OF STROKE - .020
 FILL WHITE

LD10383 X



REAR VIEW - SILKSCREEN AS PER TMC SPECIFICATION S-727.

LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.

1. AFTER ENGRAVING & BEFORE SILKSCREENING

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT
- S114 - ZINC CHROMATE PRIMER } FRONT AND
- S115 - SMOOTH GRAY ENAMEL } EDGES ONLY

REF MS11144

NOTE

TOLERANCES		SCALE: 1/1
ALL OTHERS	DEC. DIM. ± .030 FRAC. DIM. ± 1/64 ANGULAR DIM. ± 0° 30'	.X+.08 .XX+.01 .XXX+.008
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		

MODEL	102-70	ASS'Y. NO.	9 JAN 70
PROJECT NO.		DATE	

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		LETTERING - PANEL, FRONT	
WEIGHT PER PC.		DRAWN	MECH. DES. APP.
TYPE & TEMPER		Williams	
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.		LD10383 X	