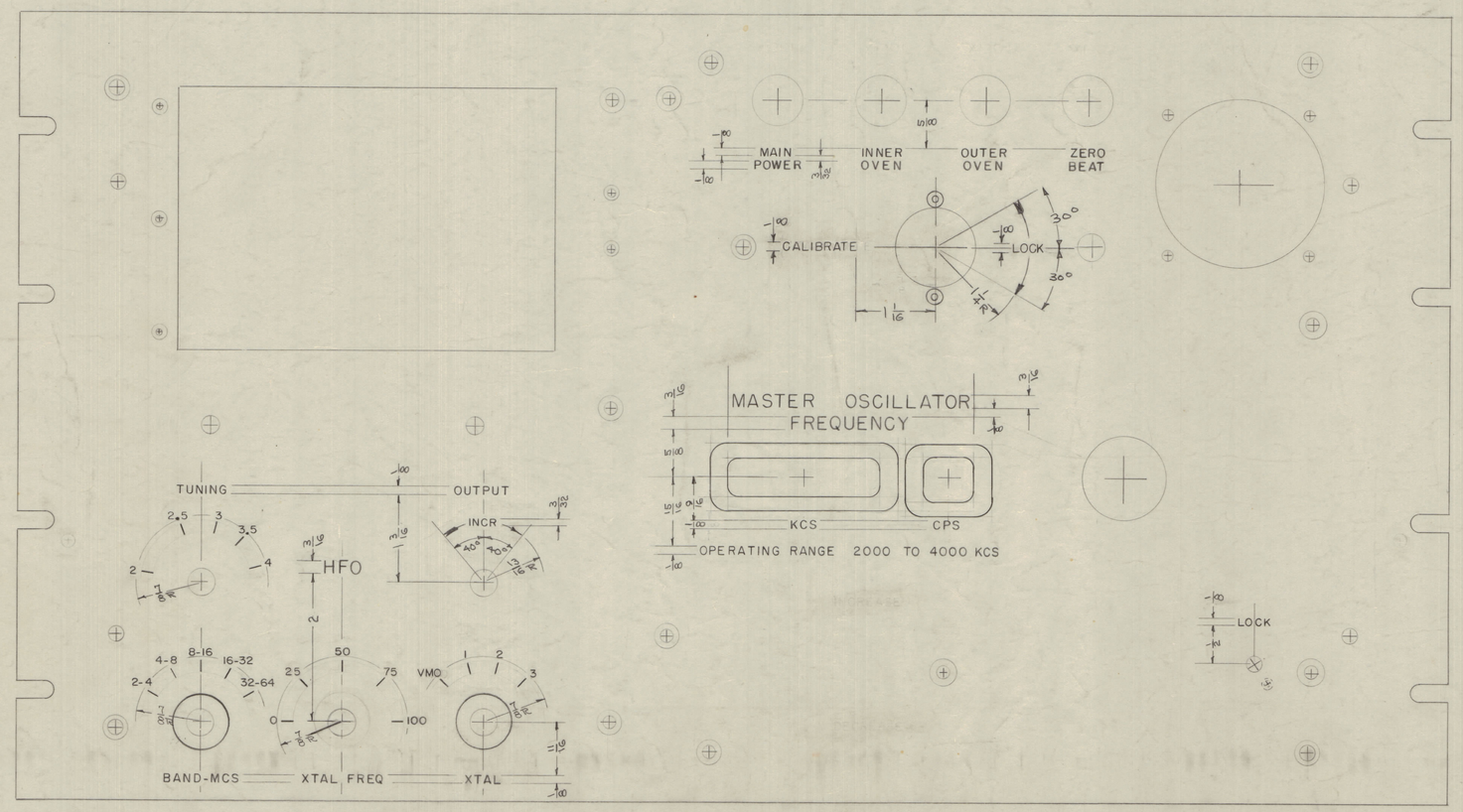
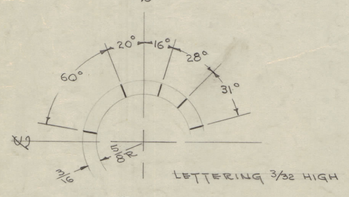
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

LD-210 D

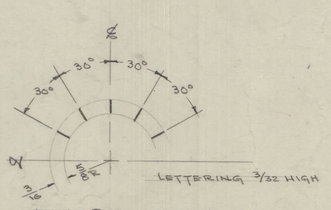




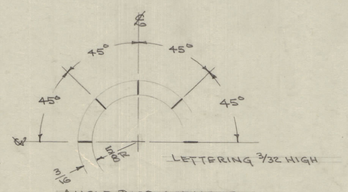
ANGLE DISPLACEMENT
TUNING DETAIL

NOTE:
ENGRAVING TO BE GOTHIC, WHITE FILLED
SIZES AS SHOWN BELOW

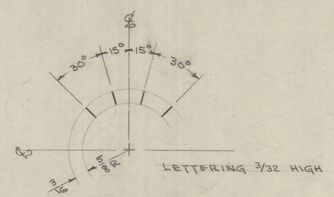
LETTER HEIGHT	DEPTH OF STROKE	WIDTH OF STROKE
3/32	.010	.015
1/8	.010	.020
3/16	.010	.025



ANGLE DISPLACEMENT
BAND-MCS DETAIL



ANGLE DISPLACEMENT
XTAL-FREQ DETAIL



ANGLE DISPLACEMENT
XTAL DETAIL

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
D	1	ADDED SHEET 2	7-29-63	9594			
C	1	SEE MS-602, REVISION "H"	2-20-63	8262			
B	1	Lock Added	6/14/56	2			AJJ
A	1	ENG. CHART ADDED	9/18/55	1			

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 111

REF MS-602

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP., MAMARONECK. NEW YORK	
			ENGRAVING FRONT PANEL	
			MODEL VOX-2	

STOCK SIZE | MATERIAL | WEIGHT PER PC. | TYPE & TEMPER | HEAT TREAT. SPEC. | FINISH & SPEC. NO.

DRAWN: 1-25-55 | ELEC. DES. APP. | MECH. DES. APP.
CHECKED: 1-25-55 | A.J.J. | FINAL APPROVAL

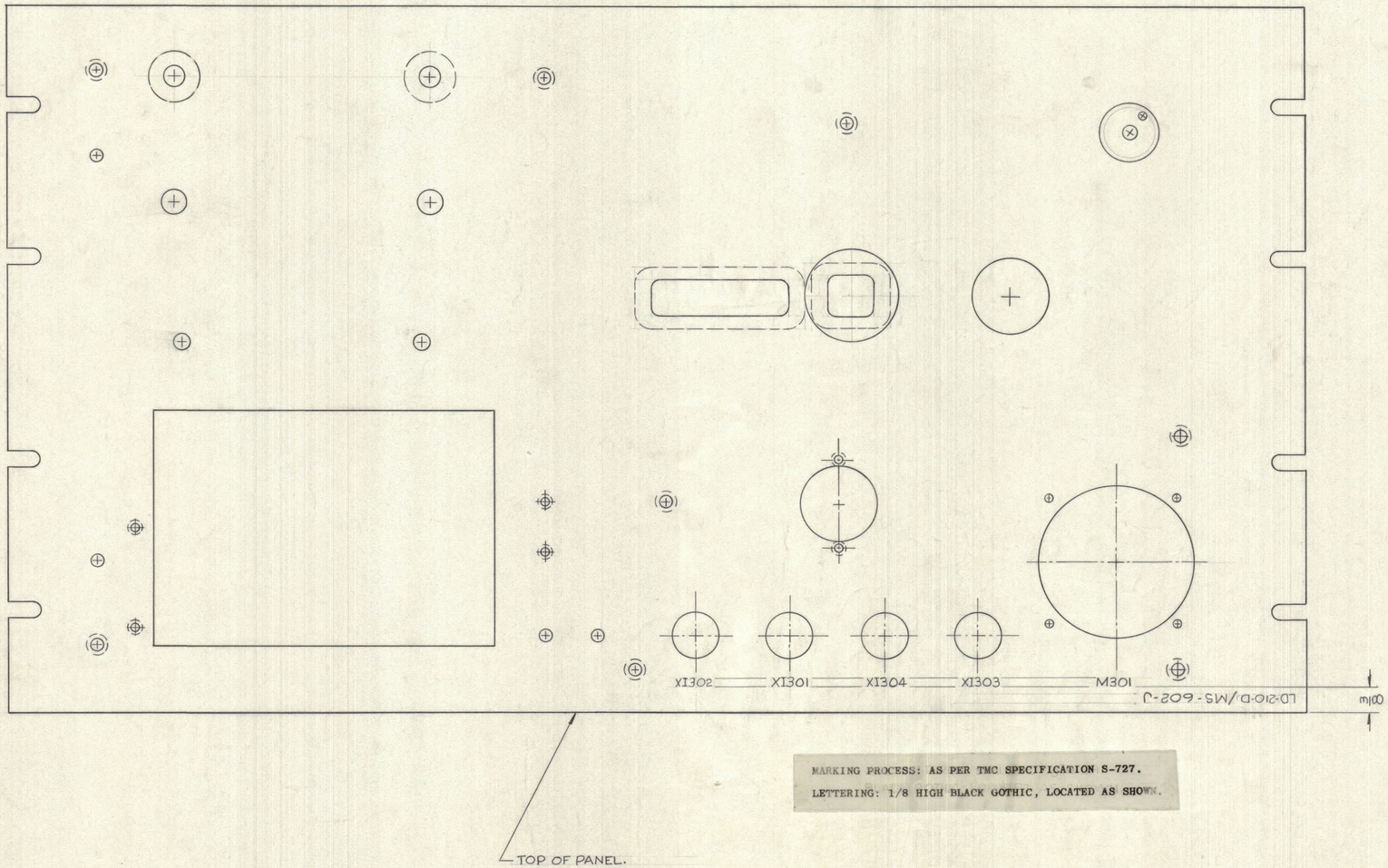
LD-210 D

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
VOX-2			1/25/55

USED ON

SHEET 1 OF 2

REVISIONS							
ZONE	SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
~	D	ADDED SHEET 2	7-24-63	9594	AE	[illegible]	[illegible]



MARKING PROCESS: AS PER TMC SPECIFICATION S-727.
LETTERING: 1/8 HIGH BLACK GOTHIC, LOCATED AS SHOWN.

LD-210 D

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL

LIST OF MATERIAL

MATERIAL

FINISH

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE LETTERING FRONT PANEL

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES: DECIMALS .X ± .05, .XX ± .01, .XXX ± .005; FRACTIONS ± 1/64; ANGLES ± 0° 30'

DRAWN	DATE 7-24-63	FINAL APPROVAL	DATE 7-25-63
CHECKED	DATE 7-25-63		
ELECT. DES.	DATE	LD-210	D
MECH. DES.	DATE	SHEET 2 OF 2	REV. LTR.

NOTES

TMC FORM 111