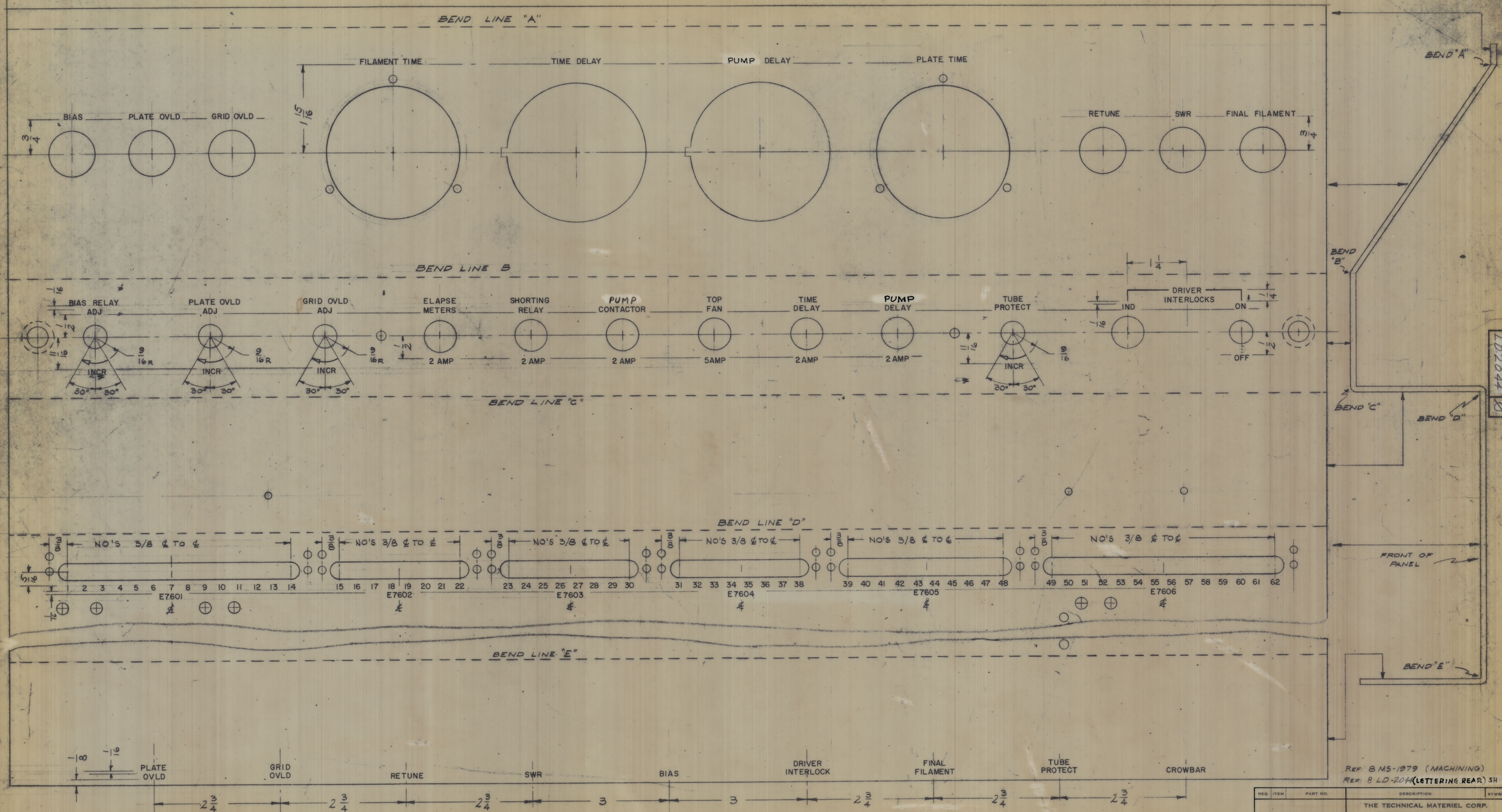


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES.



| | | |
|--------------------------------|--------------|-------------------------|
| ORIGINAL RELEASE | 2/4/6 | 160 |
| ISSUE ITEM | CHANGED FROM | DATE |
| TOLERANCES | | SCALE: |
| ALL DEC. DIM. ± | FRAC. DIM. ± | ANGULAR DIM. ± |
| DRILL, PUNCH, COMMERCIAL STOCK | | SIZES AND MANUFACTURERS |
| TOLERANCES ARE NOT INCLUDED. | | |

ALL ENGRAVING TO BE WHITE FILLED
 ALL LETTERS TO BE 1/8 HIGH GOTHIC
 DEPTH OF STROKE WIDTH OF STROKE

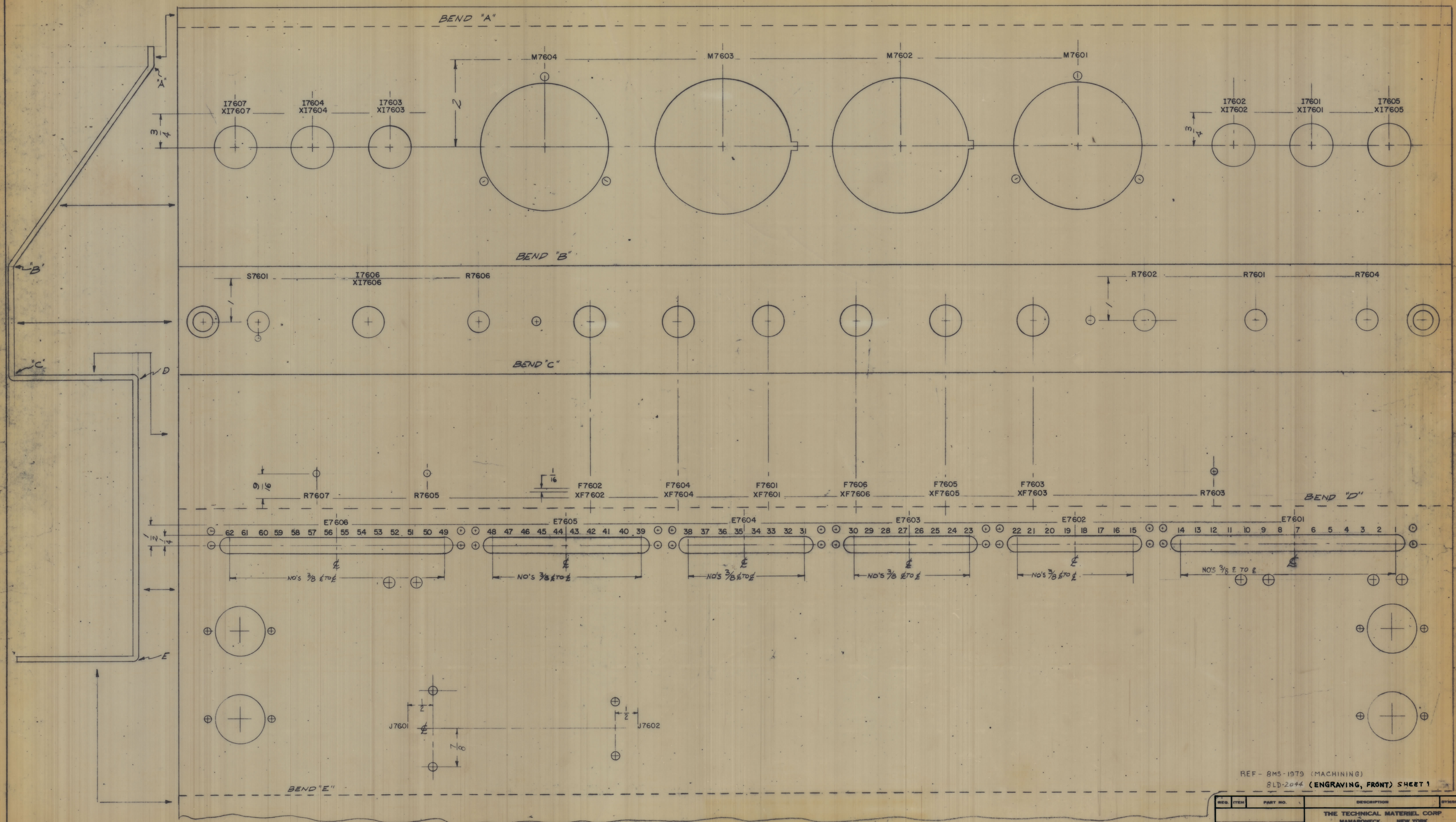
| | | |
|------------|------|----------------------|
| LETTERING | .010 | .020 |
| LINE WORK | .010 | .015 |
| ARROWHEADS | .010 | (APPROX. SIZE SHOWN) |

FRONT VIEW SHOWN
 NOTE: PANEL IS SHOWN IN A "FLATTENED VIEW"
 TO CLEARLY SHOW ALL LETTERING.

| | | | | | | | |
|--------------|---|-----------|---------|-------------|--|------|---------|
| REQ PER UNIT | 1 | MODEL | KIT 180 | PROJECT NO. | | DATE | 5-26-65 |
| USED ON | | ASSY. NO. | | | | | |

| | | | |
|--------------------|------------|------------------------------|--------|
| REQ. ITEM | PART NO. | DESCRIPTION | SYMBOL |
| | | THE TECHNICAL MATERIEL CORP. | |
| | | MAMARONECK, NEW YORK | |
| | | ENGRAVING, FRONT PANEL | |
| | | 40K RELAY PANEL | |
| | | KIT-180 (CPT-40K VAPOR COOL) | |
| TYPE & TEMPER | B/NAP | RJP | |
| CHECKED | JLH 3/2/65 | FINAL APPROVAL | |
| FINISH & SPEC. NO. | | SHEET 1 OF 2 | |

LD2044



REF - 8MS-1979 (MACHINING)
 8LD-2044 (ENGRAVING, FRONT) SHEET 1

REAR VIEW SHOWN
 NOTE: PANEL IS SHOWN IN A "FLATTENED VIEW"
 TO CLEARLY SHOW ALL LETTERING

MARKING PROCESS: AS PER TMC SPEC. 5-727
 ALL LETTERING TO BE 1/8" BLACK GOTHIC

| | | | | | |
|-------------------|--------------------------------|---------|-------|---------|---------|
| ORIGINAL RELEASE | DATE | CHK NO. | DRWTS | CHECKER | CHK. BY |
| 2/2/66 | | | | | |
| CHANGED FROM | DATE | CHK NO. | DRWTS | CHECKER | CHK. BY |
| | | | | | |
| TOLERANCES | SCALE: | | | | |
| DEC. DIM. ± | DRILL, PUNCH, COMMERCIAL STOCK | | | | |
| FRACTIONAL DIM. ± | SIZES AND MANUFACTURERS | | | | |
| ANGULAR DIM. ± | TOLERANCES ARE NOT INCLUDED. | | | | |

| | | | | |
|--------------|---------|-------------|-----------|---------|
| 1 | KIT 180 | PROJECT NO. | ASBY. NO. | 5-27-65 |
| NO. PER UNIT | MODEL | USED ON | | |

| REV. | ITEM | PART NO. | DESCRIPTION | BY/CHKD |
|------|--------------------|----------|---|-----------|
| | STOCK SIZE | | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | |
| | MATERIAL | | LETTERING, FRONT PANEL, REAR 40K RELAY PANEL KIT-180 (GPT-40K VAPOR COOL) | |
| | TYPE & TEMPER. | | B/WAP | RJP |
| | DATE | | 2/2/66 | M. H. HAN |
| | HEAT TREAT. SPEC. | | | |
| | FINISH & SPEC. NO. | | | |

SHEET 2 OF 2 LD2044