

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

STANDARD DRAWING

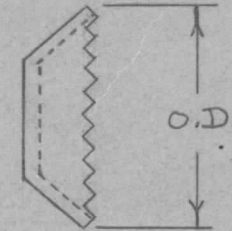
LW-101

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
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T.M.C. NUMBER	MFG. NUMBER	SCREW SIZE	OUTSIDE DIAMETER	MATERIAL THICKNESS
LW-101-1	1502	#2	.183-.170	.007
LW-101-2	1504	#4	.232-.218	.016
LW-101-3	1506	#6	.300-.285	.018
LW-101-4	1508	#8	.353-.337	.018
LW-101-5	1510	#10	.370-.353	.022



REF. SHAKEPROOF CO.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		— # —	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE		
		STEEL	LOCK WASHER, COUNTERSUNK TYPE	
		MATERIAL		
		— # —	WOC 11/18/52	
		WEIGHT PER PC.		
		— # —	DRAWN	
		TYPE & TEMPER		
		— # —	C.D.D. 11/18/52	
		HEAT TREAT. SPEC.		
		CAD. PLATE (S-105)	CHECKED	
		FINISH & SPEC. NO.		
			FINAL APPROVAL	
			LW-101	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
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TOLERANCES

SCALE

ALL OTHERS
 DEC. DIM. ±
 FRAC. DIM. ±
 ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.