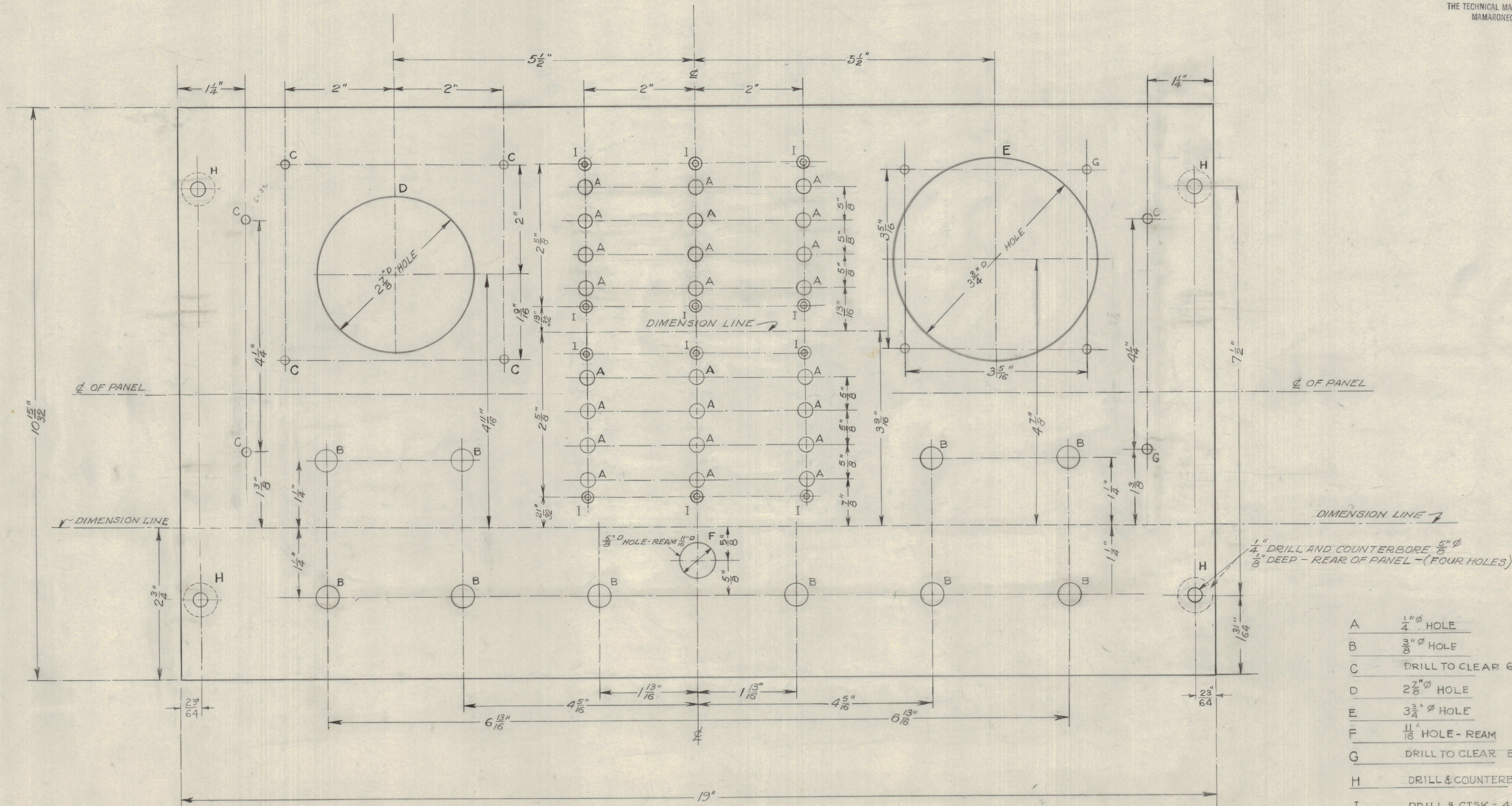


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



- A 1/4" HOLE
- B 3/8" HOLE
- C DRILL TO CLEAR 6-32 MS.
- D 2 7/8" HOLE
- E 3 3/4" HOLE
- F 11/16" HOLE - REAM
- G DRILL TO CLEAR 8-32 MS.
- H DRILL & COUNTERBORE AS SHOWN
- I DRILL & CTSK - 4-40 MS.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE: FULL SIZE							
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.							

MODEL	10028	PROJ. NO.	MAY 17 TH 54
ASS'Y. NO.		DATE	TMC SPEC. NO. S-115
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16" SHEET		TMC (Canada) LIMITED	
STOCK SIZE		OTTAWA ONTARIO	
ALUMINUM		FRONT PANEL	
MATERIAL	WEIGHT PER PC.	CONTROL UNIT - CN/SIH 601	
ALCAN 245-T		E.W.B.G.	
ALCOA 245-T		DRAWN	ELEC. DES. APP. MECH. DES. APP.
TYPE & TEMPER		CHECKED	FINAL APPROVAL
			MS-10057

MS-10057