

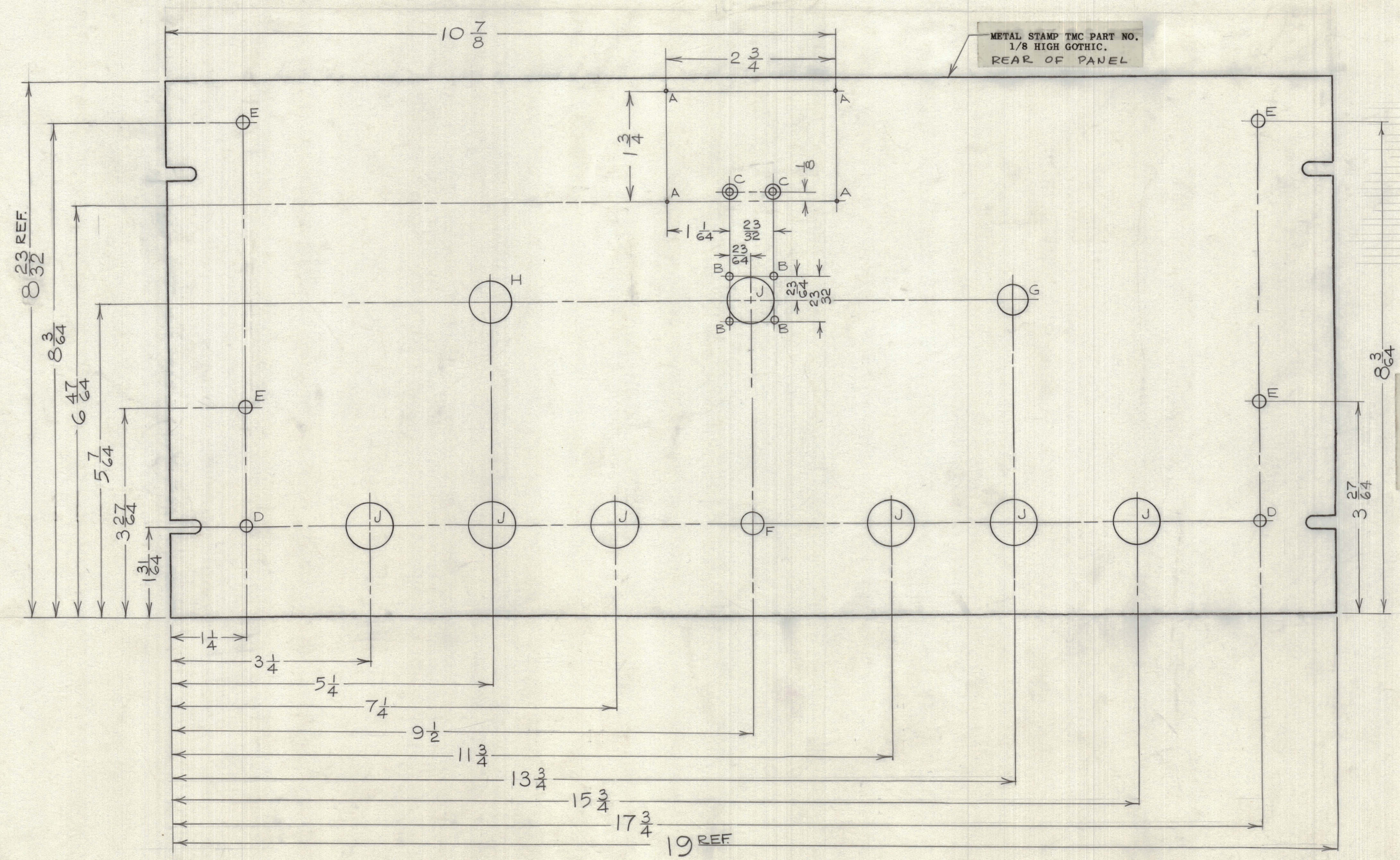
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.				DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED			
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
J		REDRAWN	2/7/61		JPC		
K		UPDATED	11/8/61	10290	ED		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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**NOTICE TO PERSONS RECEIVING THIS DRAWING**

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Property of:  
THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK



METAL STAMP TMC PART NO.  
1/8 HIGH GOTHIC.  
REAR OF PANEL

HOLE	DESCRIPTION	REQD
A	#41 DR. (.078 DIA)	4
B	1/8 DIA.	4
C	J20 DIA - CSK 82° X .204 DIA	2
D	.1935 DIA	2
E	7/32 DIA	4
F	3/8 DIA	1
G	1/2 DIA	1
H	11/16 DIA	1
J	3/4 DIA	7

HOLE H - 11/16 DIA  
HOLE J - 3/4 DIA

**MACHINING:**

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

**FINISH NOTES:**

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER) FRONT AND
- S115 - SMOOTH GRAY ENAMEL ) EDGES ONLY

REF: LD10008

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

AMC-2/200U	E 2020	11/8/61
MODEL	PROJECT NO.	DATE

3/16 TK. STOCK SIZE	TMC (Canada) LIMITED OTTAWA ONTARIO		
ALUM.	FRONT PANEL		
MATERIAL	WEIGHT PER PC	JPC	
TYPE & TEMPER	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
SEE NOTES	CHECKED	FINAL APPROVAL	
SEE NOTES	FINISH & SPEC. NO.		MS10087 K