

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

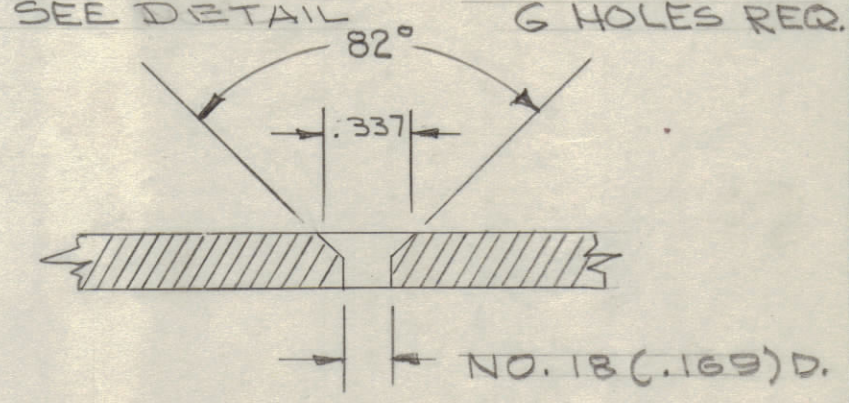
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTICE TO PERSONS RECEIVING THIS DRAWING

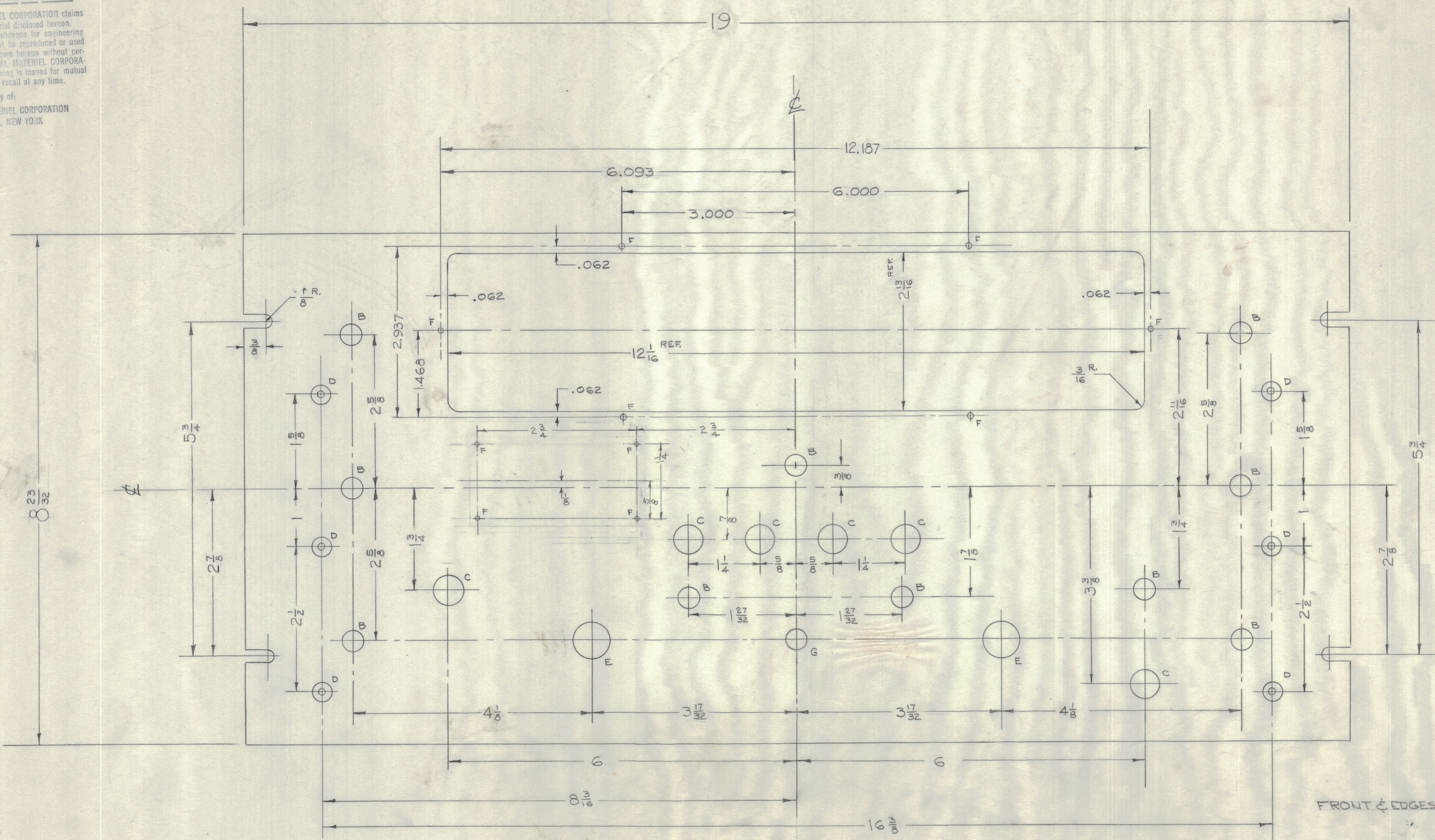
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

- B- $25/64$ (.390) D. 10 HOLES REQ.
- C- $21/64$ (.484) D. 6 HOLES REQ.
- D- SEE DETAIL 6 HOLES REQ.



- E- $5/8$ (.625) D. 2 HOLES REQ.
- F- NO. 47 (.078) D. 10 HOLES REQ.
- G- $13/32$ (.406) D. 1 HOLE REQ.



FRONT OF PANEL

FRONT & EDGES ONLY

NOTE: FINISH
S-404 YELLOW IRIDITE
S-114 ZINC CHROMATE PRIMER
S-115 SMOOTH GRAY ENAMEL
OR- PRIME & PAINT TO CUSTOMERS SPECIFICATION

MS-1044 A

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	5-404 YEL. IRIDITE WAS 5-101 CAUSTIC DIP	1/9/59	1001	AB		EMN
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. $\pm .005$ FRAC. DIM. $\pm 1/64$ ANGULAR DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	GPR-90R (NAVY)			4/24/57
USED ON				

REQ. ITEM		PART NO.	DESCRIPTION	SYMBOL
3/16 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM			FRONT PANEL MACHINING	
MATERIAL		WEIGHT PER PC	GPR-90R (NAVY)	
2024-T3			SC 4/24/57	
TYPE & TEMPER		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
		JAQ		
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL	
SEE NOTE			MS-1044 A	
FINISH & SPEC. NO.				