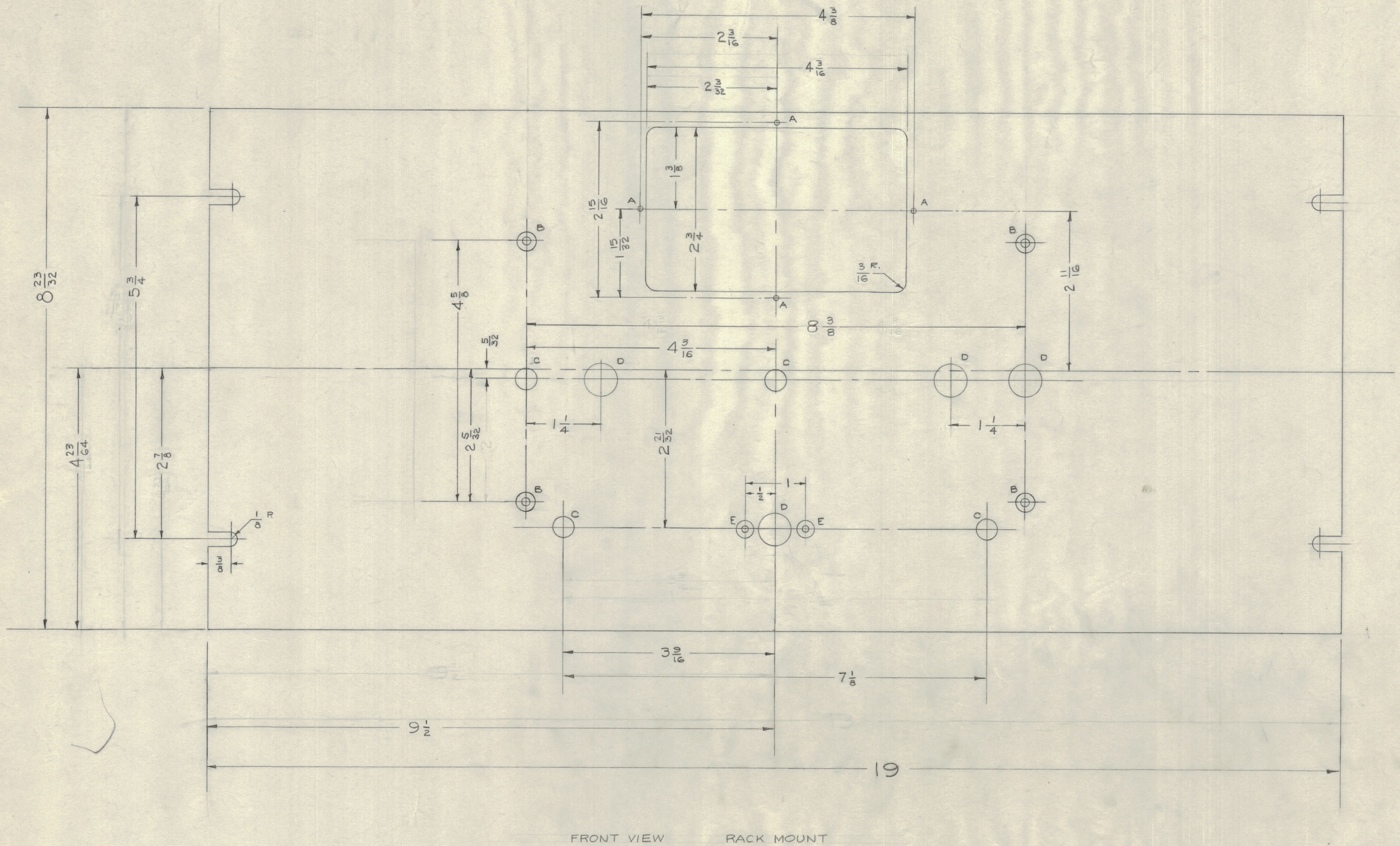
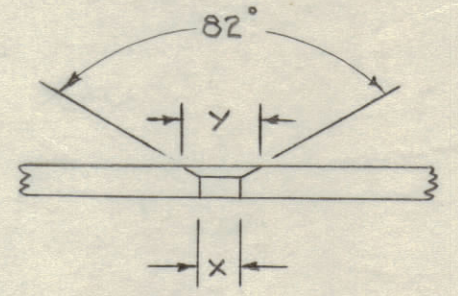


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



- A - # 47 (.078) D. 4 HOLES REQ.
- B - DRILL & C'SINK 8-32 4 REQ. SEE CHART BELOW.
- C - 25/64 (.390) D. 4 "
- D - 31/64 (.484) D. 4 "
- E - DRILL & C'SINK 6-32 2 " SEE CHART BELOW.

DIMENSION	6-32 "E" HOLES	8-32 "B" HOLES
X	# 27 (.144) D.	# 18 (.169) D.
Y	.284 D.	.337 D.



FINISH NOTE -
 S-404 YEL. IRIDITE
 S114 ZINC CHROMATE PRIMER
 S115 SMOOTH GREY ENAMEL
 OR- PRIME & PAINT TO CUSTOMERS SPECIFICATIONS
 Front & Edges Only.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	S-404 YEL. IRIDITE WAS 3-101 CAUSTIC DIP	12/19/69	1021	AB		EMN
TOLERANCES							
SCALE:							
ALL OTHERS		DEC. DIM. ±		FRAC. DIM. ±		ANGULAR DIM. ±	
		DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

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 Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	69B-1 MARK II			5-20-57
USED ON				

REF - LD-296 (8 SIZE)			
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THK.		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		FRONT PANEL MACH.	
MATERIAL	WEIGHT PER PC.	69B-1 (MARK II) RACK M.T.D.	
2024-T3		SC 5-20-57	
TYPE & TEMPER	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
SEE NOTE			
FINISH & SPEC. NO.			MS-1063 A

MS-1063 A