FORM — 111

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO	DRAFTS	CHECKER	ENG. APP.
—	—	REDRAWN, NO REV	10/14/76	—	CB	CB	LMK
F	1	HOLE A-A CENTER INCLINED 22.5°	7/25/80	1	LK	LMK	
G	1	END NOTCH WAS 1 3/4 LONG					
	2	Ø HOLES WERE 13/4 Ø.	3/10/81	2	LK	LMK	LMK
	3	1/4" NOTCH ADDED					
H	1	4 "B" HOLES DELETED 3219	3/25/81	3	BC	LMK	LMK
J	1	9/16" LIPS WERE	9/29/82	4	LK	LMK	LMK
K	1	S-101 CAUSTIC DIP	9/1/84	1001	AB		EAW
		S-404 IRIDITE WAS					

TOLERANCES

SCALE: 1/4

ALL OTHERS: DEC. DIM. ± — FRAC. DIM. ± 1/64 — ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.

REMOVE ALL BURRS AND SHARP EDGES

REF: LD-105(4) CHASSIS LETTERING - FFR-2

REF: LD-343(4) CHASSIS LETTERING - MSR-1

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.064	STOCK SIZE	
		ALUMINUM	MATERIAL — WEIGHT PER PC	
		5052 - H32	TYPE & TEMPER	
			HEAT TREAT. SPEC.	
		S-404 IRIDITE	FINISH & SPEC. NO.	

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS

POWER SUPPLY

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CB 10/14/76		LMK

CHECKED	FINAL APPROVAL
CB	LMK

MS-176 K

USED ON

REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	FFR-2			
1	MSR-1			

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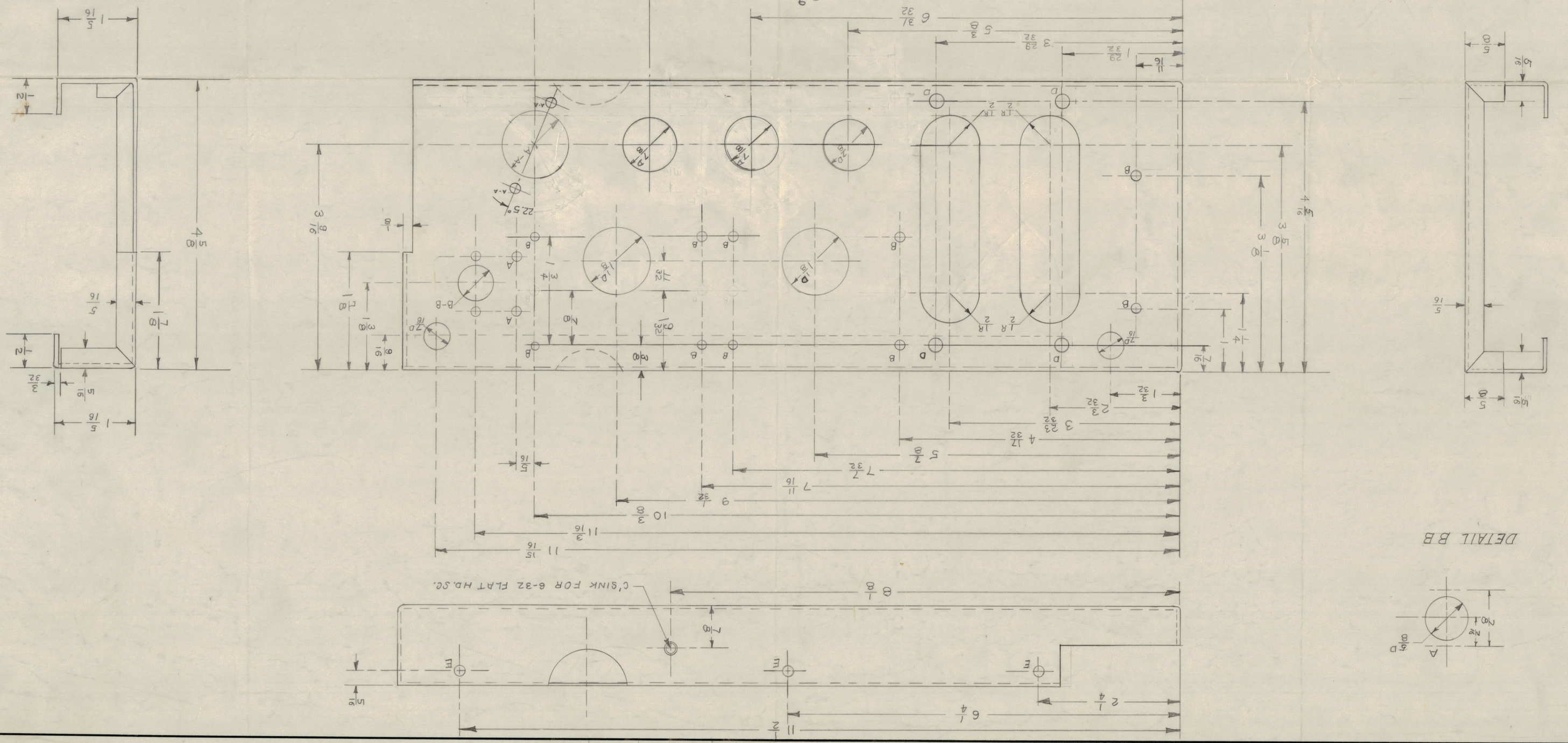
MAMARONECK, NEW YORK

NOTES

1. INSIDE RADIUS, 1/8 ON ALL BENDS
2. ALL BENDS 90°
3. ALL DIMENSIONS TAKEN FROM OUT SIDE OF BENDS.

HOLE DIAMETER

A= 9/64 D=(.140) - 4 HOLES
B= 11/64 D=(.171) - 12 HOLES
C= 9/16 X 1/4 SLOTS - 3 REQ'D.
D= 1/4 D=(.250) - 4 HOLES
E= 3/16 D=(.187) - 3 HOLES
F= 1/16 D=(.312) - 2 HOLES