

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D		REDRAWN & REVISED	DEC 11 1962		JPC		
E	1	TYPE & TEMPER ADDED	1/16/63	0634			

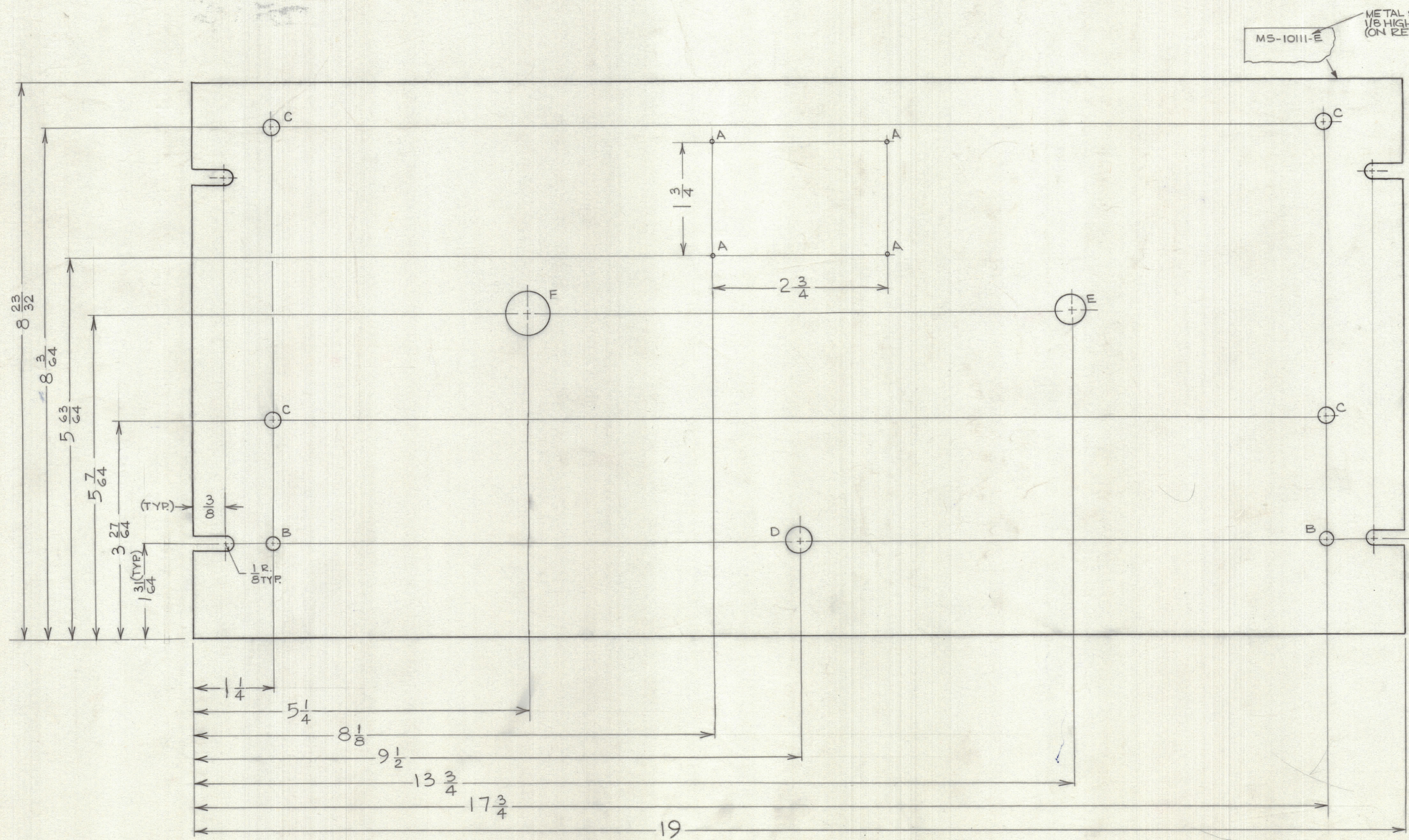
REV.	ITEM	PART NO.	DESCRIPTION	SYMBOL
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NOTICE TO PERSONS RECEIVING THIS DRAWING

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THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

LEGEND		
HOLE	DIMENSIONS	REQ
A	.0785 DIA.	4
B	.1935 DIA.	2
C	.2187 DIA.	4
D	.3750 DIA.	1
E	.4687 DIA.	1
F	.6875 DIA.	1



NOTE - MACHINING.
 1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 2. MILL ALL EDGES.
 3. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTE - FINISH (FRONT OF PANEL SHOWN)
 FRONT & EDGES ONLY
 S-404 - IRIDITE
 S-114 - ZINC CHROMATE PRIMER
 S-115 - SMOOTH GREY ENAMEL OR PRIME & PAINT TO CUSTOMERS SPECIFICATION.

REF: 8LD-10029

3/16 THICK	TMC (Canada) LIMITED	
STOCK SIZE	OTTAWA	ONTARIO
ALUMINUM	FRONT PANEL	
MATERIAL	WEIGHT PER FC	
2024 T3		
TYPE & TEMPER	JPC	
HEAT TREAT SPEC.	NO	
SEE NOTE	FINISH & SPEC. NO.	
	MS-10111 E	

AMC 6-3	PROJECT NO.	ASSY. NO.	DEC. 11/62
MODEL		DATE	

TOLERANCES		SCALE: DO NOT SCALE
ALL	DEC DIM. ± 1/64	DRILL, PUNCH, COMMERCIAL STOCK
OTHERS	FRAC DIM. ± 1/2°	SIZES AND MANUFACTURERS
	ANGULAR DIM. ± .005	TOLERANCES ARE NOT INCLUDED.