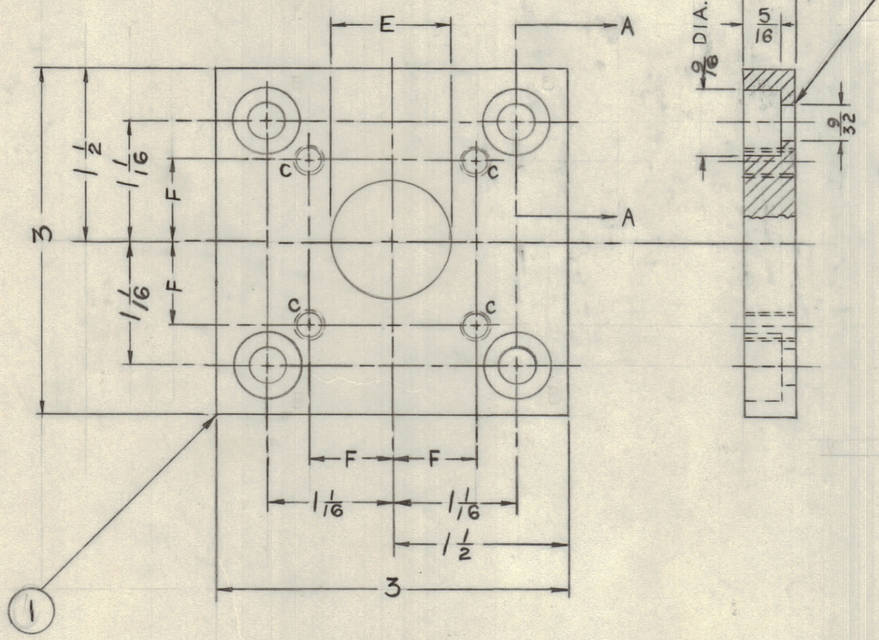
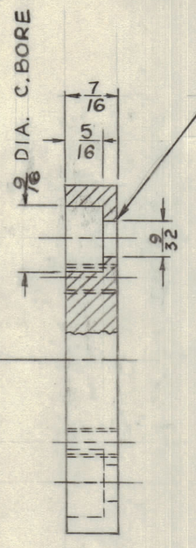
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

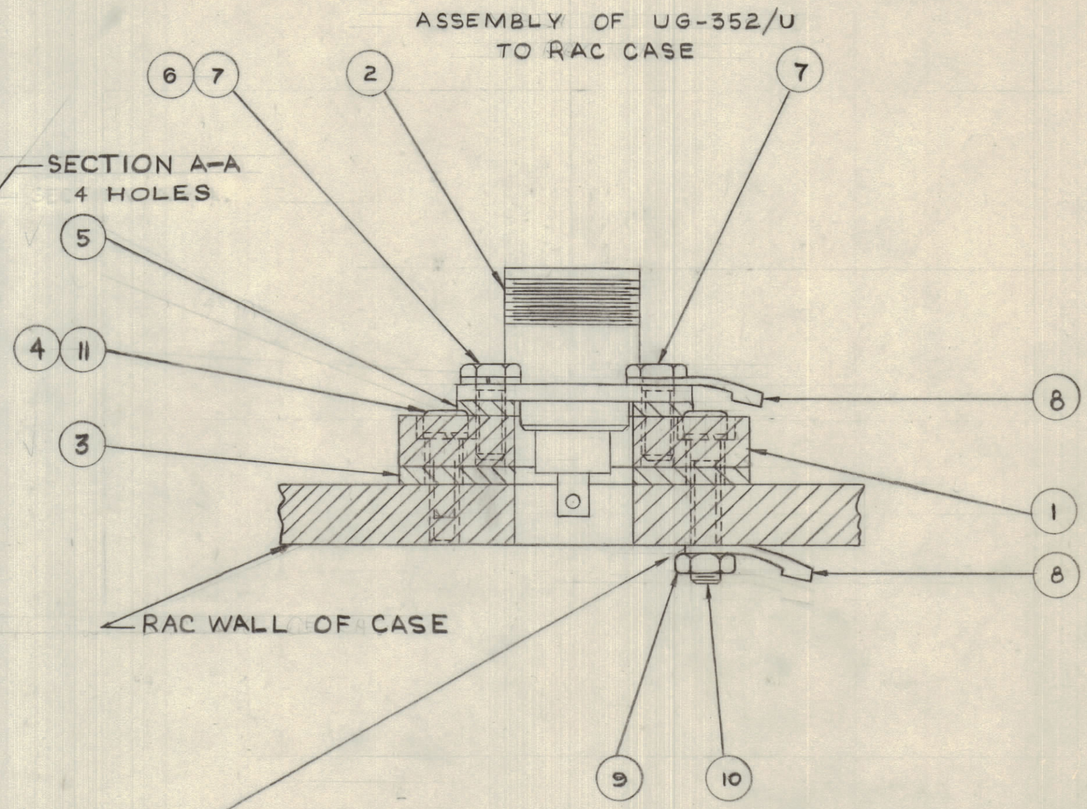
CONNECTOR	I.T.5-GASKET	I.T.6-WASHER	I.T.7-SCREW	I.T.8-SOLDER LUG	DIM. E	DIM. F	HOLE C
UG-352/U	GA-10002-1	LWS 25 MRN	1/4-20X3/4 HEX.HD	TE-112-5	1 IN.	23/32	1/4-20
UG-560/U	GA-10002-2	LWS 04 MRN	SCPS0440BN8	TE-112-1	1 IN.	29/64	4-40





SECTION A-A
4 HOLES

ASSEMBLY OF UG-352/U TO RAC CASE



PAINT TO BE CLEANED FROM BOX AT THIS POINT ON ASS'Y.

REQ.	ITEM	PART No.	DESCRIPTION	SYMBOL
4	11	LWS12MRN	LOCKWASHER	
4	10		SCREW-SOCK. HD. 1/4-20X1 1/2	
1	9	NTH2520BN14	NUT	
2	8		SOLDER LUG SEE TABLE ABOVE	
4	7		SCREW " " "	
4	6		WASHER " " "	
1	5	GA-10002	GASKET " " "	
3	4		SCREW-SOCK. HD. 1/4-20X3/4	
1	3	GA-10003	GASKET	
1	2		CONNECTOR - SEE TABLE ABOVE	
1	1	MS10291	FLANGE	

ITEM 1-7/16 PLATE — STOCK SIZE

IT. 1-AL. — MATERIAL — WEIGHT PER PC.

IT. 1-24ST — TYPE & TEMPER

HEAT TREAT. SPEC.

S-101 CAUSTIC DIP & IRIDITE — FINISH & SPEC. No.

TMC (Canada) LIMITED
OTTAWA ONTARIO

COUPLING - FLANGE

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
J.P.C.		
CHECKED	FINAL APPROVAL	

MS10 291 C

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
		REDRAWN					
		NOTE ADDED (PAINT ETC)					
		C. BORE WAS 1/2 DIA X 13/64 DEEP			JC		
C		WAS RD. HD.	6/7/59		JC		

TOLERANCES — SCALE: 1:1

ALL OTHERS: DEC. DIM. ± — FRAC. DIM. ± 1/64 — ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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MAMARONECK, NEW YORK

JULY 9/59

MODEL	PROJECT No.	ASS'Y. No.	DATE
USED ON			

FORM — 130