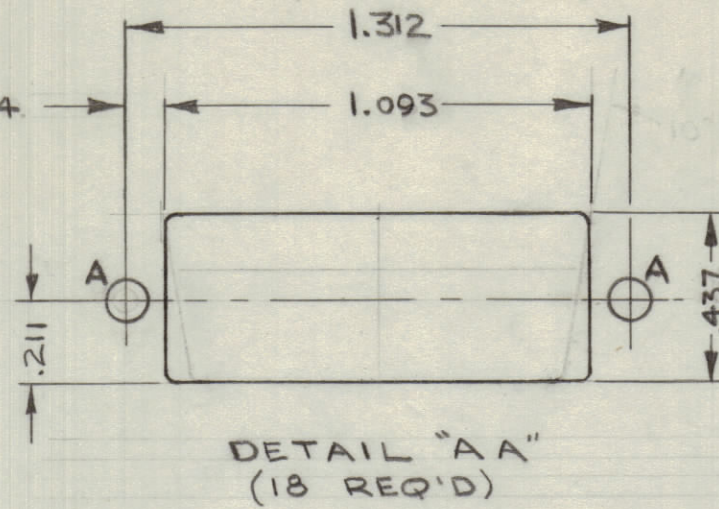


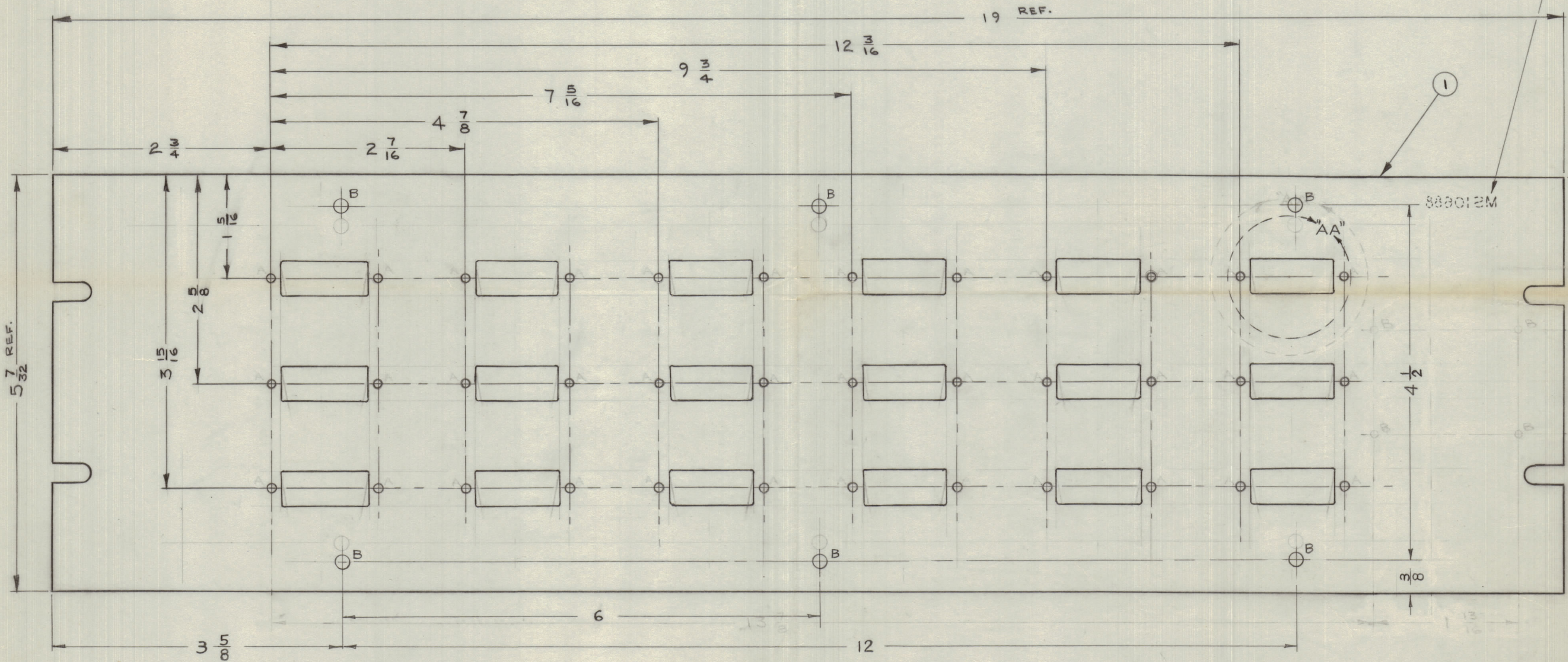
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

HOLE	DESCRIPTION	REQ'D
A	.120 DIA.	36
B	1/64 DIA.	6



METAL STAMP TMC PART NO. 1/8  
HIGH GOTHIC ON REAR OF PANEL  
C/W LATEST REV. LETTER



**FINISH NOTES:**  
1. S404 - IRIDITE 14-2 AL-COAT.

**MACHINING:**  
1. MILL ALL EDGES.  
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.  
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.  
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

REF. LD 10215

B	B HOLES ADDED	15-9-66	RD	
A	DETAIL 'A' REVISED	JUNE 22/66	GM	
Ø	REL. TO PROD.	29-3-66		
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO. DRAFTS CHECKER ENG. APP.
TOLERANCES		SCALE: 1:1		
ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		

AX 10015	030/66	A10432	MAR. 29/66
MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON			

1	1	MS157-3-9	PANEL, BLANK STANDARD
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
MATERIAL		PANEL, CONTROL CONNECTOR	
TYPE & TEMPER		RPL	
HEAT TREAT. SPEC.		DRAWN ELEC. DES. APP. MECH. DES. APP.	
FINISH & SPEC. NO.		CHECKED AUBREY FINAL APPROVAL	
		MS10688 B	