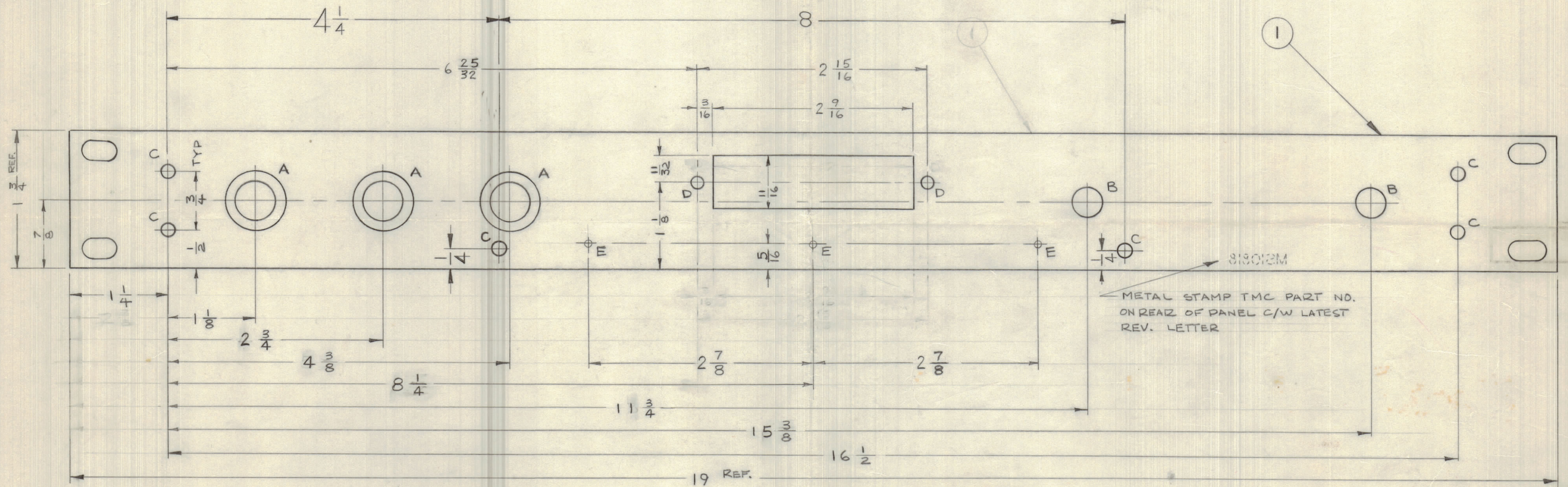


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		RELEASED TO PROD	MAR. 2/67		RPL		
A		REV TO CEMN	10/6/67	234	AP		

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	1	MS157-1H	PANEL, BLANK STANDARD	

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.



METAL STAMP TMC PART NO. ON REAR OF PANEL C/W LATEST REV. LETTER

HOLE	DESCRIPTION	REQ'D
A	1/2 DIA. HOLE, COUNTER BORE 3/4 DIA, 1/8 DEEP	3
B	3/8 DIA.	2
C	11/64 DIA.	6
D	9/64 DIA.	2
E	#48 DRILL (.076)	3

LD10260

TOLERANCES	SCALE: 1:1
ALL OTHERS	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
DEC. DIM. ± .X = .05	
FRAC. DIM. ± 1/64 .XXX = .01	
ANGULAR DIM. ± 30' .XXX = .005	

HYB-3	065/67	MAR 1/67
MODEL	PROJECT NO.	DATE

STOCK SIZE		TMC (Canada) LIMITED	
		OTTAWA ONTARIO	
MATERIAL		PANEL, FRONT	
WEIGHT PER PC.			
TYPE & TEMPER		RPL	
		DRAWN	ELEC. DES. APP.
		CHECKED	FINAL APPROVAL
HEAT TREAT. SPEC.		5404 IRIDITE	
FINISH & SPEC. NO.		MS10818 A	