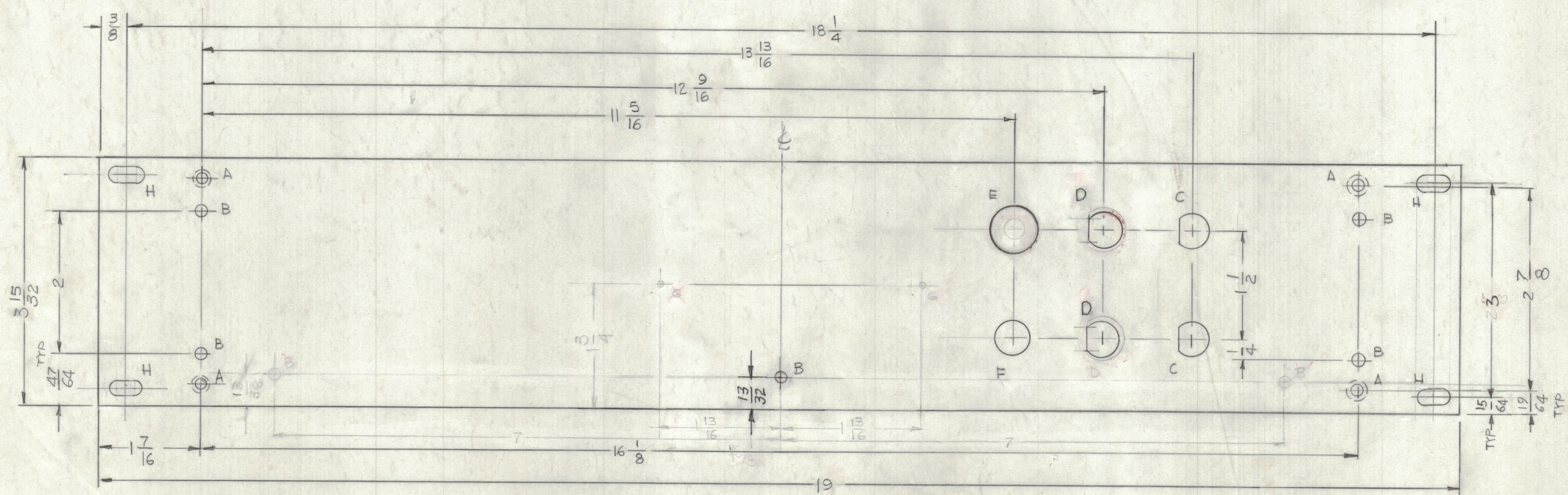
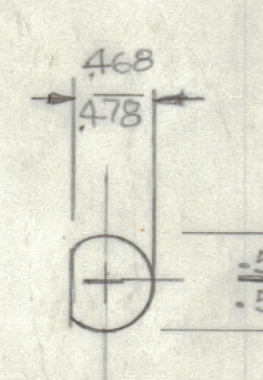


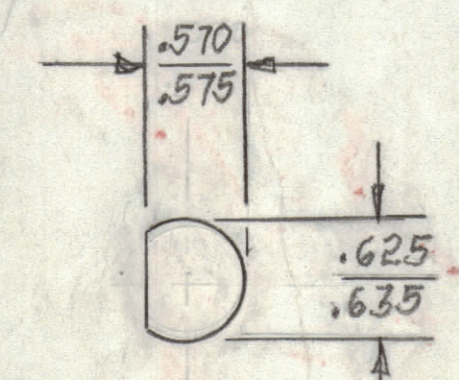
REVISIONS							
E.M.N.O	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	GDL			M	REDRAW W/OBT CHANGES	9-10-91	
				N	FREE "B" HOLE ADD	3-4-93	
				O	RAN TK CH TO 1/2" Ø HOLE CH TO C	10/19/94	
	NAP			P	ADD "O" (X2) - DEL "B" & "G" (X2)	5-29-02	



- HOLES
- A - DRILL .169 DIA & C/SK Ø2" ON BACK TO .337 DIA
 - B - DRILL .11/64 DIA. 1 REQ'D 5 REQ'D
 - C - SEE DETAIL
 - D - SEE DETAIL
 - E - 11/16 DIA 1 REQ'D
 - F - 1/2 DIA 1 REQ'D
 - G - DRILL #47 2 REQ'D
 - H - 1/4 X 29/64 SLOT 4 REQ'D



DETAIL "C"
4 REQ'D



DETAIL "D"
2 REQ'D

MACHINING:

- MILL ALL EDGES.
- HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

- S404 - IRIDITE 14-2 AL-COAT.
- S114 - ZINC CHROMATE PRIMER } FRONT AND EDGES ONLY
- MIL-E-10500 TYPE 3 } CL2 LIGHT GRAY SEM. GLASS ENAMEL

PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS

REF: LD10363
REF: LD10308

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	DMC-2x8	
1	BSP-13	
1	BSP-11	
1	LMC-32	
AVI	AMC-32A	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES ON

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
PANEL, FRONT				
MATERIAL 1/8 THK ALUM. 2024-T3		SIZE CODE IDENT NO. DWG NO.		ISSUE
FINISH SEE NOTE		D 82679 MS 10933		3-10-91
		SCALE 1:1		SHEET OF

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