IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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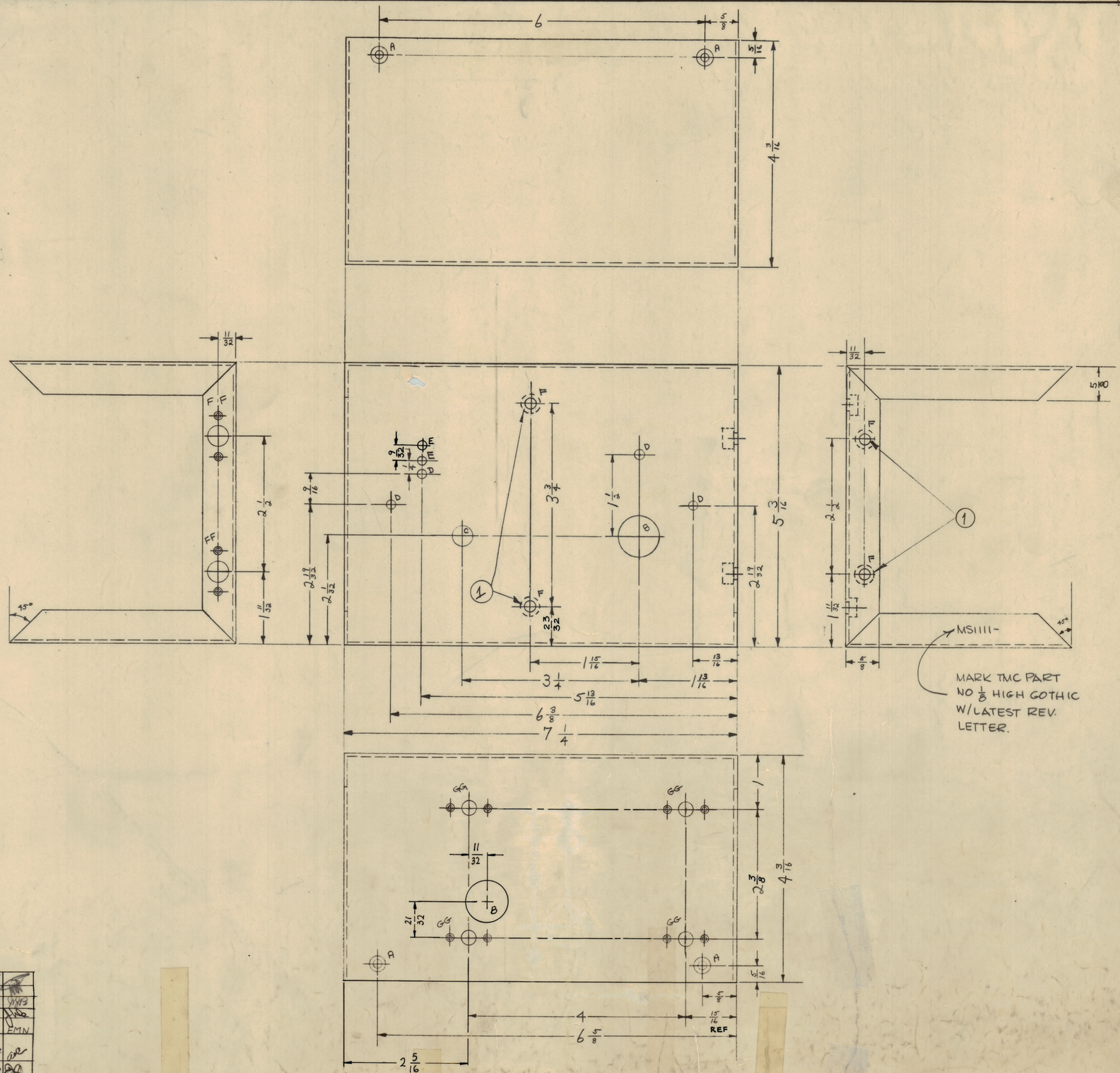
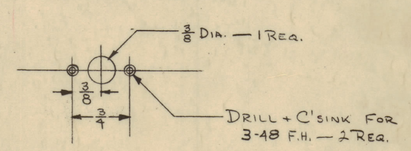
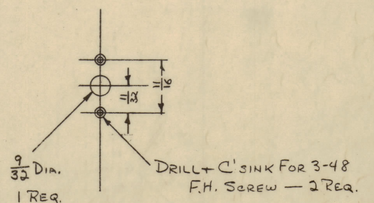


A = DRILL + C'SINK FOR 6-32 FLAT HEAD SCREW (4 REQ.)
B = PUNCH 3/4" DIA. (2 REQ.)
C = PUNCH 3/8" DIA. (1 REQ.)
D = PUNCH 11/64" DIA. (4 REQ.)
E = 7/32 DIA. 2 REQ.
F = .224-.221 (TO MOUNT NT-129-832-4)

FF - DETAIL — 2 REQ.



GG - DETAIL — 4 REQ.



REF- MS-1108(4) OUTER SHELL COVER

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G		(2) "C" HOLES DELETED "B" HOLE RELOCATED	12.16.66	17505	WHD	[illegible]	[illegible]
F	1	1 "E" HOLE ADDED.	12/30/65	15502	R.V.V.	[illegible]	[illegible]
E	1	ADDED 4 5/32 DIM., ADDED (REF) TO 15/16 DIM.		10039	[illegible]	[illegible]	[illegible]
D	1	"FF" DETAIL DRILL & C'SK WAS 4-40	8-19-60	2820	RU	JCB	[illegible]
C	1	S-404 YEL. IRIDITE WAS S-101 CAUSTIC DIP	12/9/59	1001	AB		FMN
B	2	ITEM 1 WAS SM-107-23	12/3/59	—	[illegible]	[illegible]	[illegible]
	1	"F" HOLE ADDED					
A	2	"E" Hole Added	9/13/57	1	[illegible]	RWB	[illegible]
	1	"D" Hole Dele (1)					

TOLERANCES

ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	SBE-3	AO-102		12-2-59
1	SBE-2		A-1516	5-2-58
	SBE-1	380		7/15/57

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT-129-832-4	NUT, ROUND, SWAGE TYPE	

STOCK SIZE: .064

MATERIAL: ALUMINUM — WEIGHT PER PC.

TYPE & TEMPER: 5052-H-32

HEAT TREAT. SPEC.

FINISH & SPEC. NO.: S-404 YEL. IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

OUTER SHELL, XTAL OVEN

DRAWN: RWB — ELEC. DES. APP.: RWB — MECH. DES. APP.: RWB

CHECKED: [illegible] — FINAL APPROVAL: [illegible]

MS-1111 G

MS-1111 G

FORM — 111