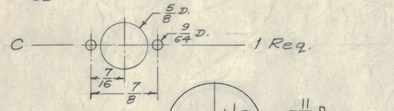
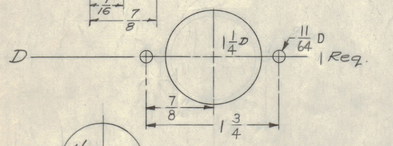
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

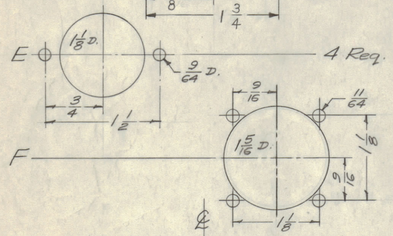
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

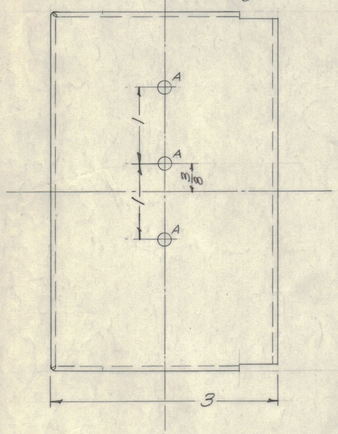
A - 11/64 (.171) D. 5 Req.

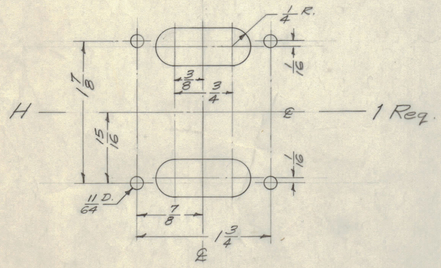
B - 7/32 (.218) D. 9 Req.

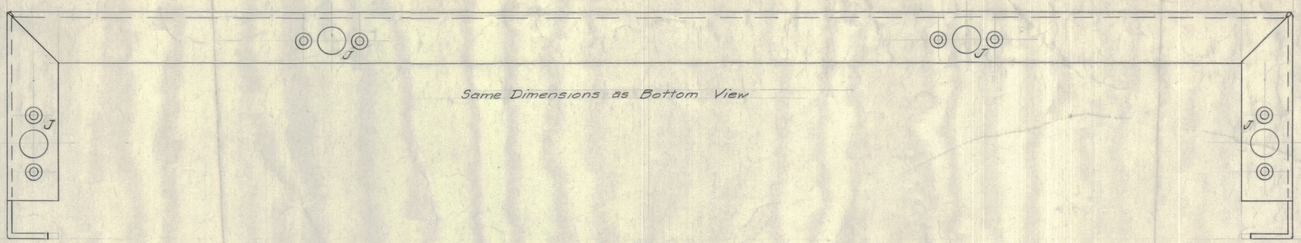


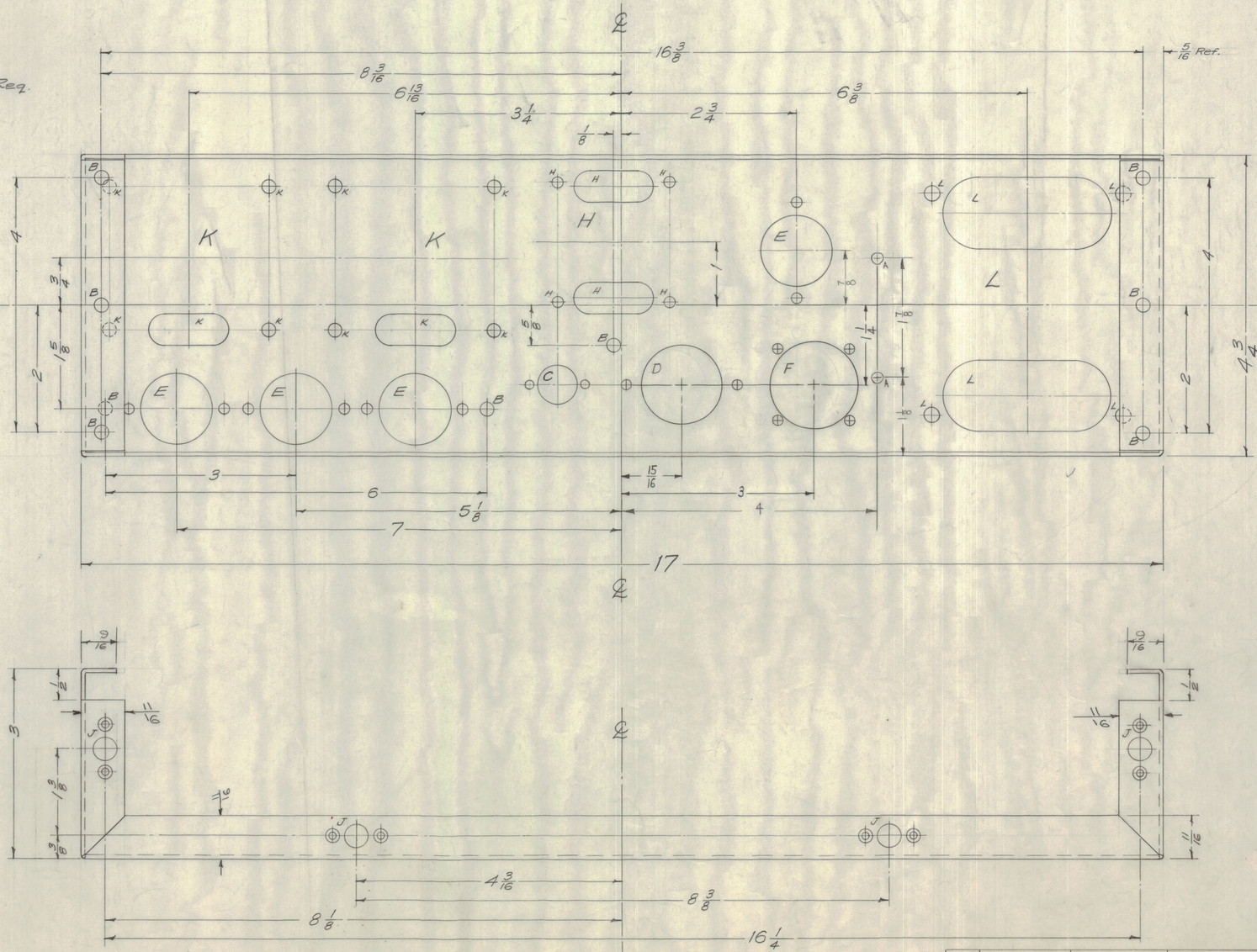


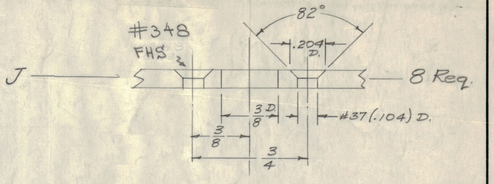


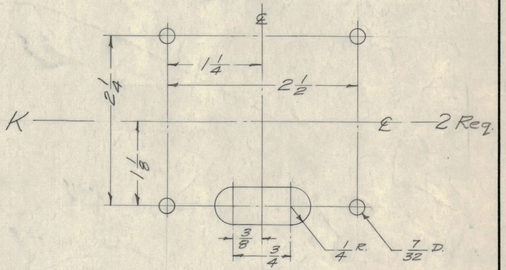


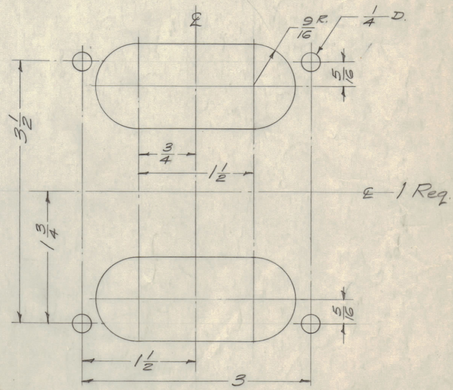












REF: LD-357(8) Lettering

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.081 THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		Aluminum //	CHASSIS, POWER SUPPLY	
		MATERIAL / WEIGHT PER PC.		
		5052-H32		
		TYPE & TEMPER	4 8/27/58	
		//	RE-DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
		HEAT TREAT. SPEC.	CHECKED / FINAL APPROVAL	
		S-404 YEL. IRIDITE	MS-1114 F	
		FINISH & SPEC. NO.		

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	A-1397	SBE-1,2		8-27-58

USED ON

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F		REVISED & RELOCATED "D" & "F" HOLES	4-5-67	18086	L.A.K.		
E	1	MOUNTING LIP WAS 11/16	9/15/60	//	DM		
D	2	TWO "A" HOLES ADDED	11/14/60	17760	//		
	1	.081 THK. WAS .064					
	1	S-404 YEL. IRIDITE WAS	12/1	167	1001	18	EMN
C	1	S-101 CAUSTIC DIP					
B	1	REDRAWN - REDIMENSIONED NO CHANGE	8/27/58	2	49		

TOLERANCES

ALL OTHERS: DEC. DIM. ± / FRAC. DIM. ± 1/64 / ANGULAR DIM. ±

SCALE: FULL

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111

MS-1114 F