

ISSUE	ITEM	CHANGED FROM	DATE	CM. NO.	DEPART.	CHECKER	ENG. APP.
L	1	CHG'D HOLE SIZE.	11/22/58				RP
K	1	ADD HOLE FOR D HOLES.	9/2/58				RP
J	1	SLOTS PERFORATION	8/17/58				RP
I	1	WEZE	8/17/58				RP
H	1	HOLE W/S V&R (25)	11/3/58				RP
G	1	3/16 DIM. ADDED	9-23-58				RP
F	1	ADDED M'S HOLES	9-23-58				RP
E	1	SLOT W/S V&R	9/2/58				RP
D	1	4 HOLES W/S 52 54	11/6/57				RP
C	1	4 HOLES W/S 52 54	11/6/57				RP
B	1	FORM GRAY W/BLK	11/6/57				RP
A	1	2 A-HOLES ADDED	3/28/57				RP

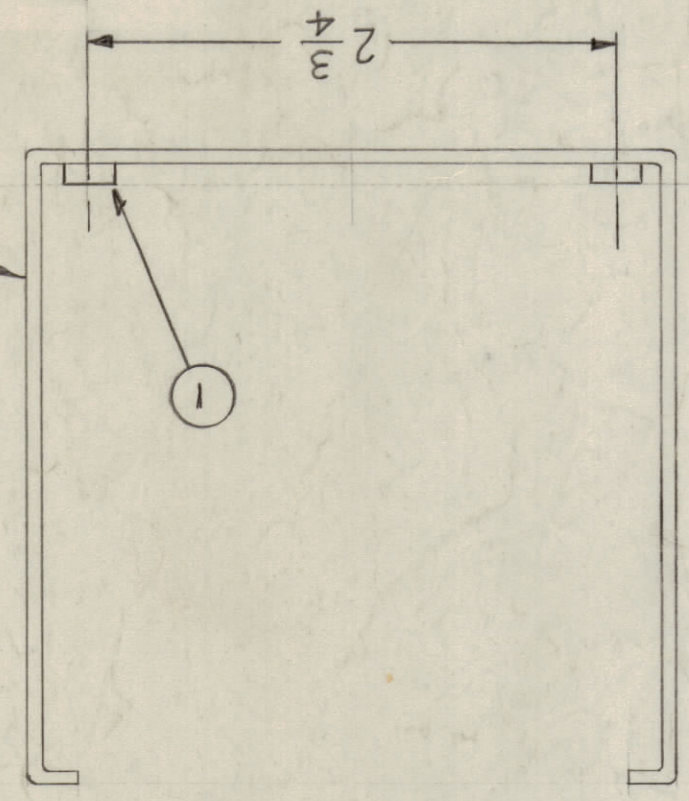
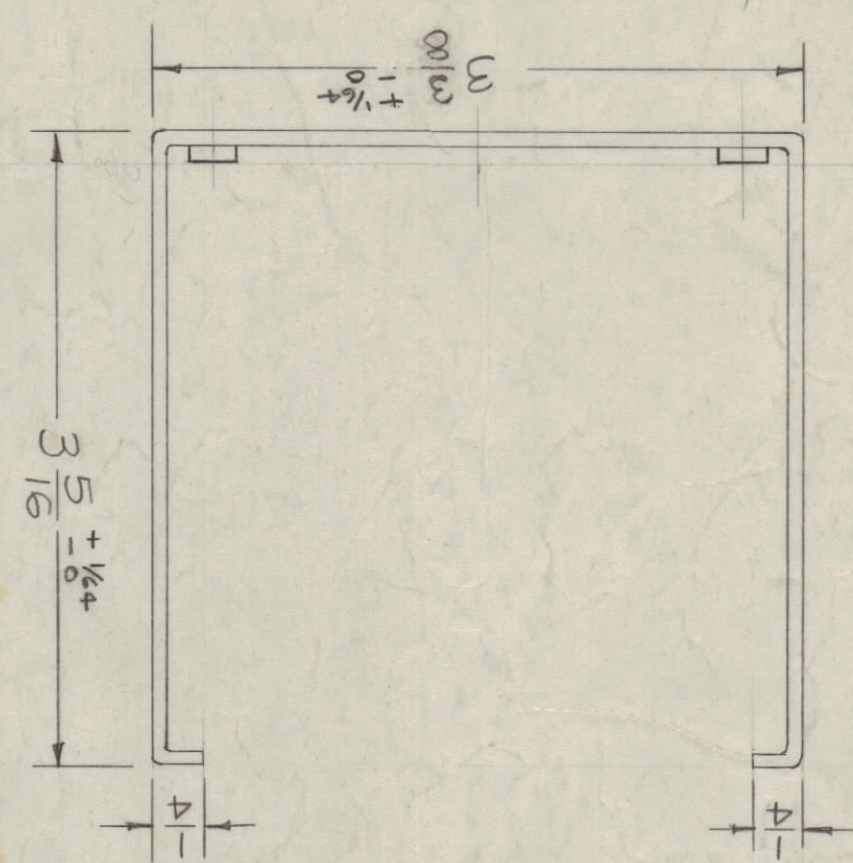
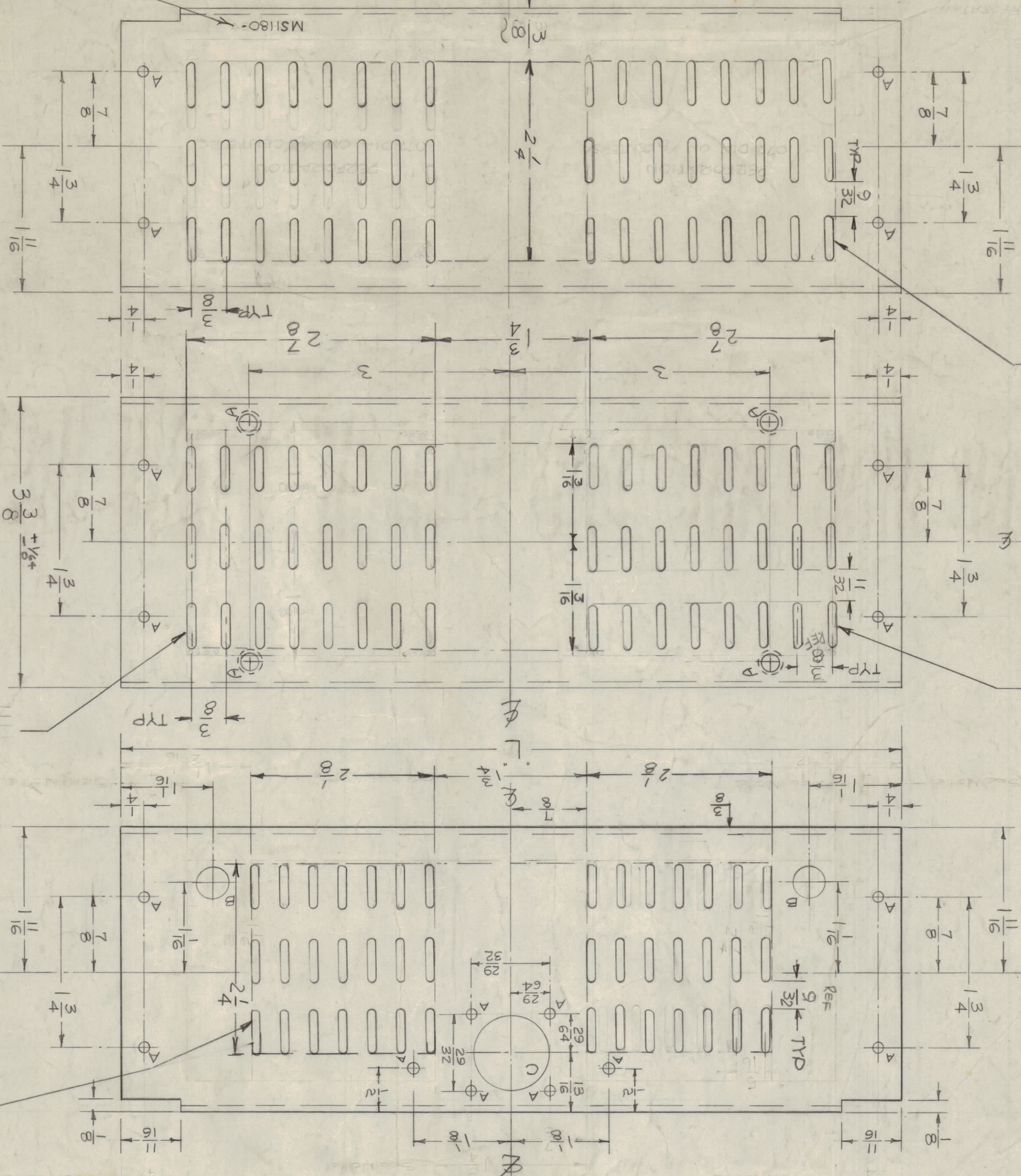
TMC UNIT	9"	MS180-1	ATS5070CU	9 1/4"
PART NO. USED ON (INCHES)				
(OBSOLETE)				

A - 9/64 (.140) D	18 Req.
B - 3/8 (.375) D	2 Req.
C - 7/8 (.875) D	1 Req.
D - .221 - .224	4 Req.

REQ. NO.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT129-832-4	NUT, ROUND, SWAGE	
1			STOCK SIZE	
MATERIAL			WEIGHT PER PC	
Aluminum				
TYPE A TEMPER			5052-H32	
HEAT TREAT SPEC.			R-12-19-57	
CHECKED				
DRAWN				
ELEC. DES. APP.				
MECH. DES. APP.				
FINAL APPROVAL				
MS 1180				

REQ. NO.	UNIT	MODEL	PROJECT NO.	ASBY. NO.	DATE
1		ATS 5070 CU 2	ATS-70		12-19-57
USED ON					
SEE FINISH NOTE					
FINISH NOTE -					
St04 Yellow IRIDITE (All Surfaces)					
S14 Zinc Chromate Primer (All Outside Surfaces)					
S15 Tmc Smooth Grey Enamel (All Outside Surfaces)					
REF: LD-390					

METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, W/LATEST REV. LETTER.



MS 1180

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 assistance and is subject to recall at any time.  
 TOL to the user. This drawing is loaned for individual  
 mission from THE TECHNICAL MATERIAL CORPORATION.  
 to manufacture anything shown herein without per-  
 mission only and may not be reduced or used  
 for other than the intended purpose or for engineering  
 property that in the interest of the corporation claims  
 THE TECHNICAL MATERIAL CORPORATION

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE  
 OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY  
 THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETER-  
 MINED AND DEVIATION WILL BE CAUSE FOR REJECTION.  
 REMOVE ALL BURRS AND SHARP EDGES.