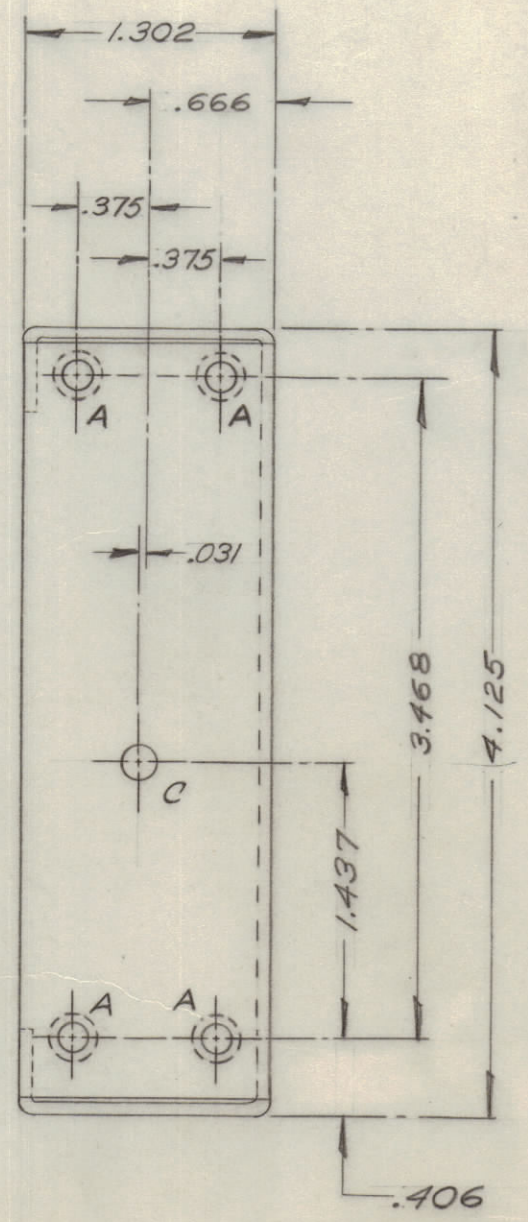
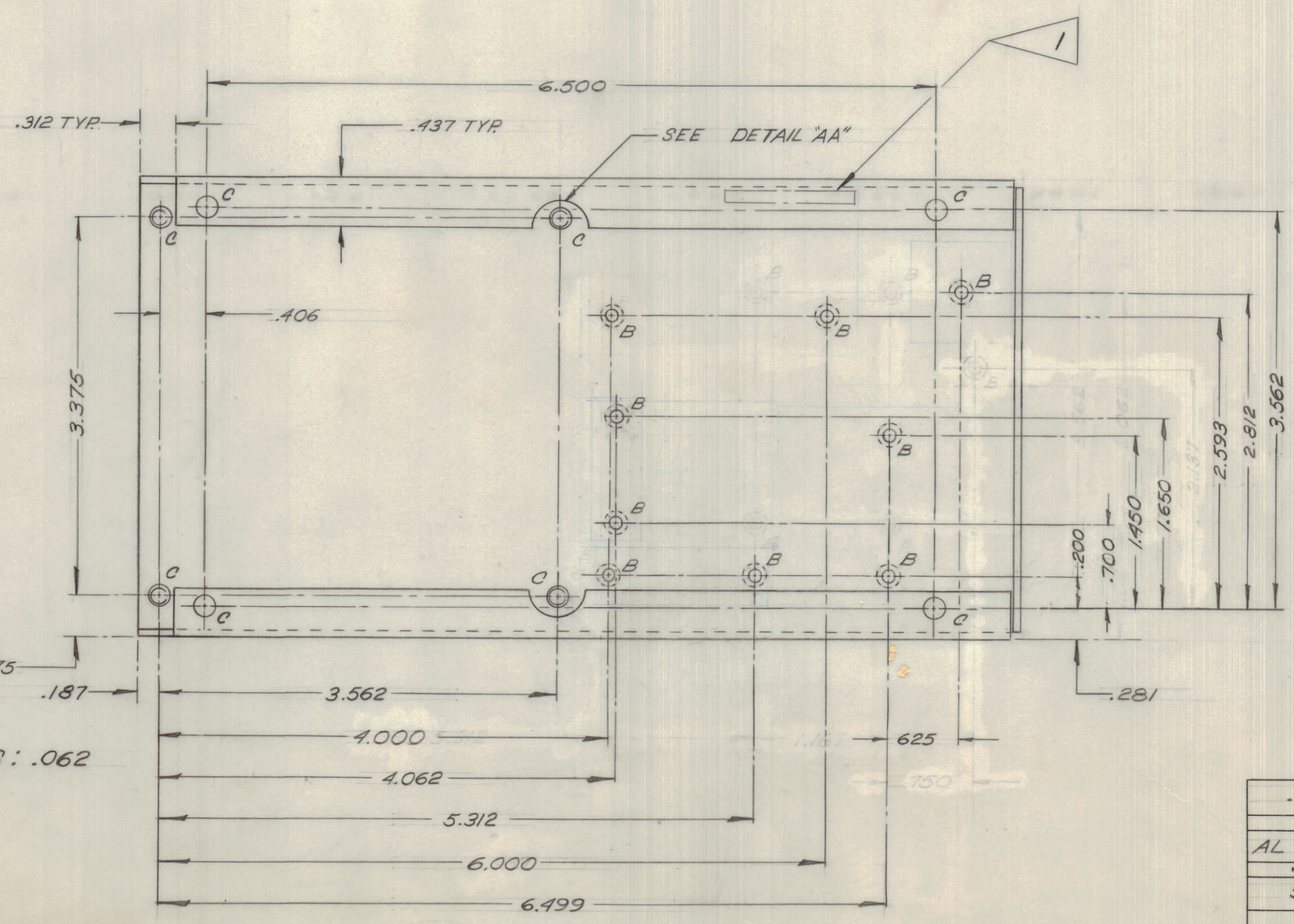
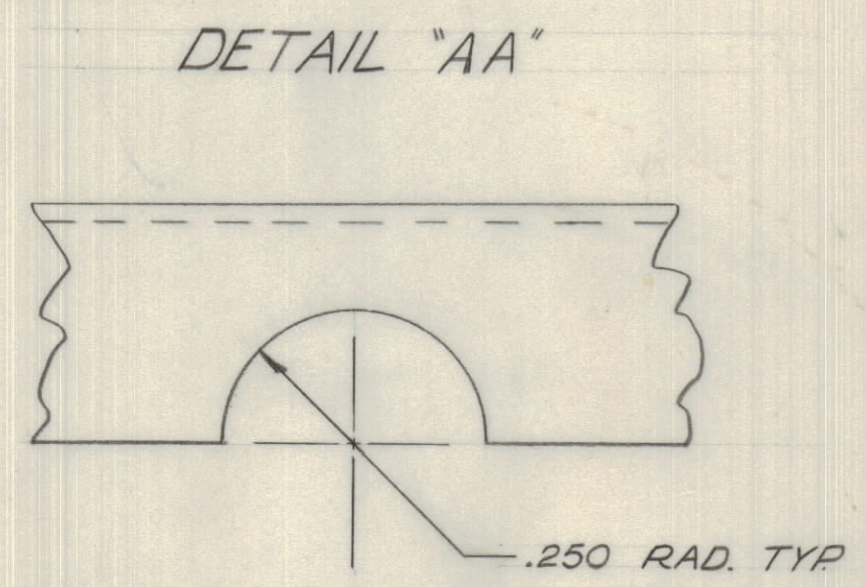
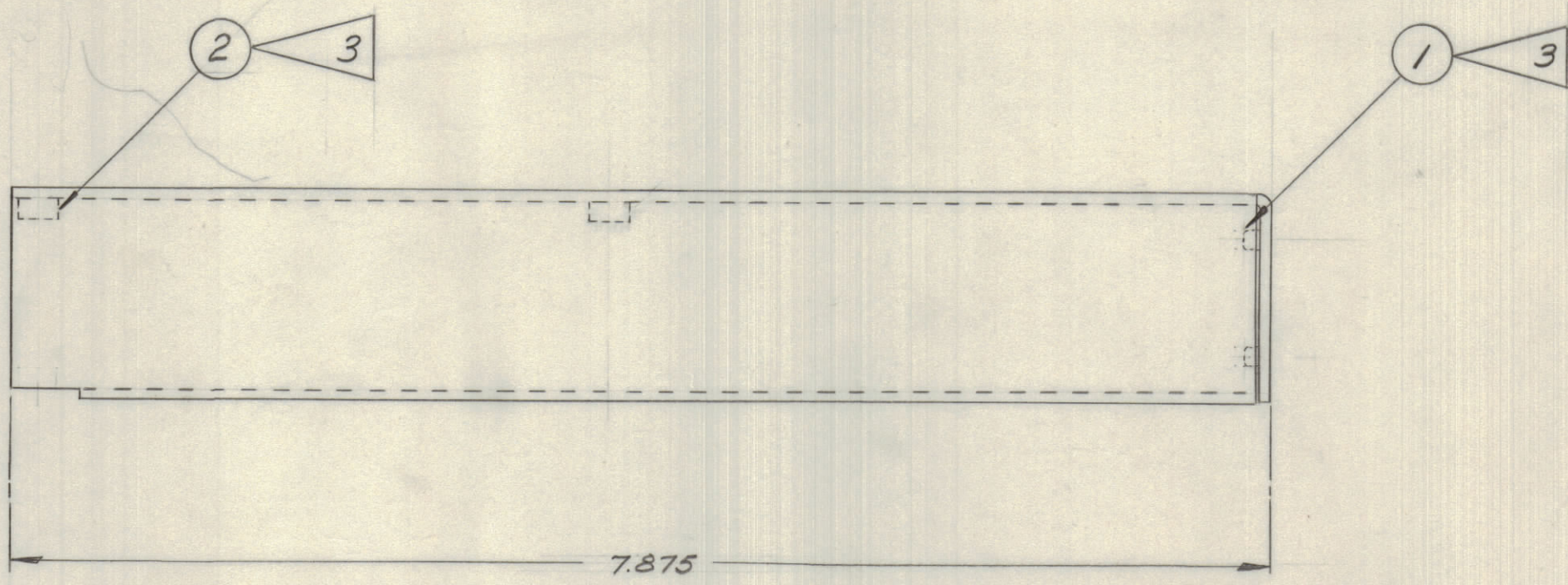


NT10002-1

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X		ENG. RELEASE	24 APR 73	1233	C.C.	JMM	SDW
X		1 B' HOLE DELETED	15 APR 73		C.C.		
Ø		PROD RELEASE	24 APR 73		C.C.	SDW	SDW

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT10002-1	NUT, CLINCH, *4-40	A HOLE
4	2	TE-164-6	NUT, PLAIN CLINCH	C HOLE



MS11520 Ø

HOLE	DESCRIPTION	Q'TY
A	.16173 DIA. DIA	4
B	.140± C'SK 82° TO .218	9
C	.187 DIA	9

4. LETTERING: REFER TO LD 10470
3. INSTALL AFTER FINISHING
2. MINIMUM INSIDE BEND RADIUS: .062
1. METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC, IN APPROX POSITION SHOWN
- NOTES:

TOLERANCES		SCALE: 1:1
ALL OTHERS	DEC. DIM. ± 1/64 FRAC. DIM. ± 1/64 ANGULAR DIM. ± 0° 30'	.X = .05 .XX = .01 .XXX = .005
	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	

TTRT-(1)E	141/72	A11094	8 JAN 73
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

.062 THK.		TMC (Canada) LIMITED	
STOCK SIZE		OTTAWA ONTARIO	
AL ALY		CHASSIS, WRAPAROUND	
MATERIAL	WEIGHT PER PC.		
575-H34			
TYPE & TEMPER		C. CHARLES	H. SCHAFER
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		JMM	S. WITTEN
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
IRIDITE 5 404			
FINISH & SPEC. NO.		MS11520 Ø	