IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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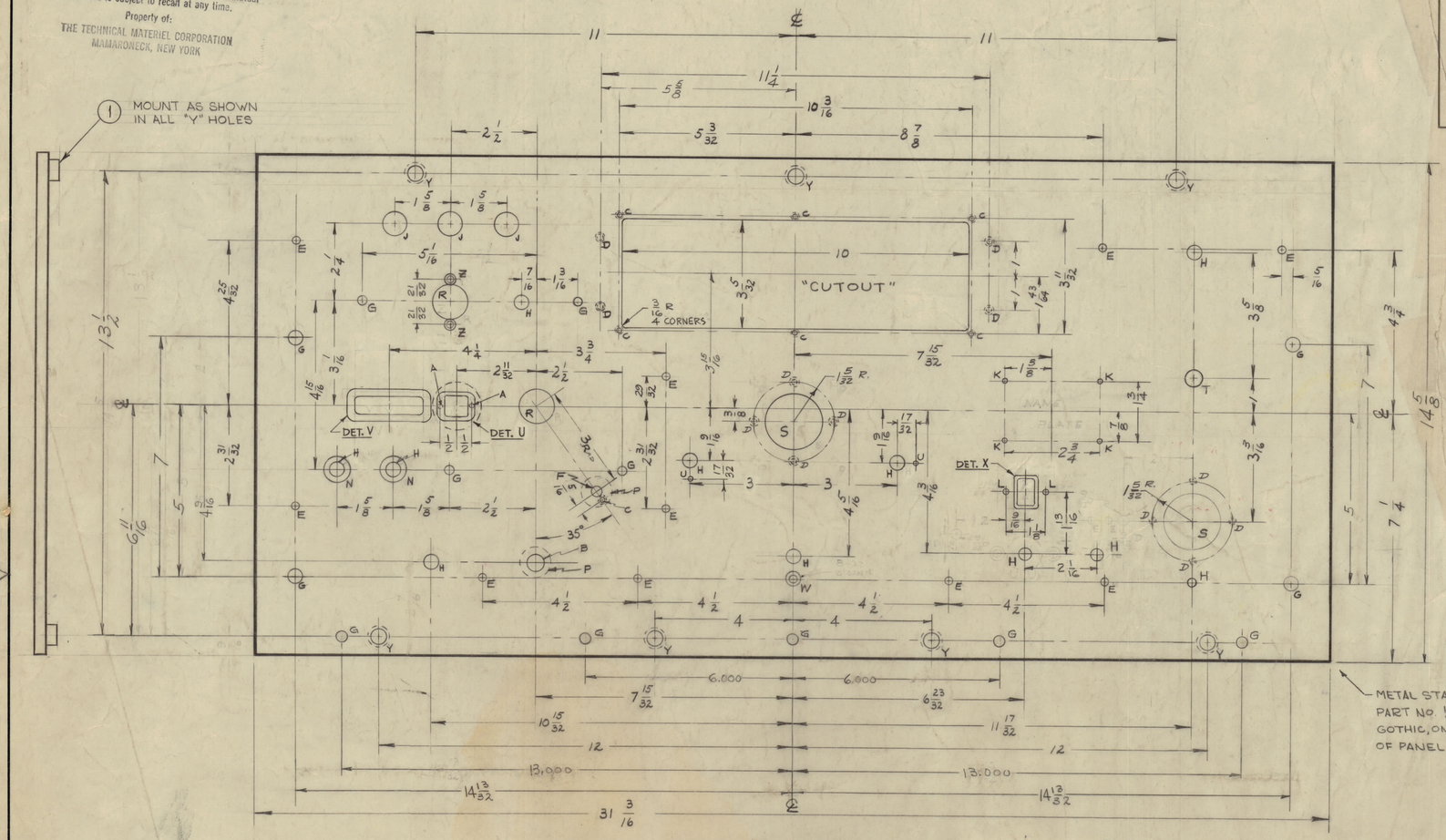
MAMARONECK, NEW YORK



FRONT OF PANEL

NOTES

MACHINING -

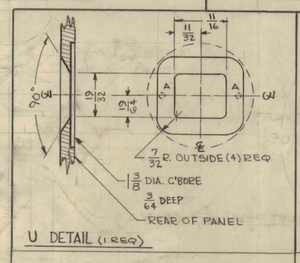
1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
2. MILL ALL EDGES.
3. HOLES MUST BE DRILLED
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH -

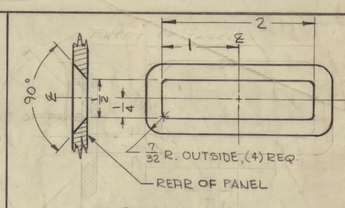
S-404 YELLOW IRIDITE
S-114 ZINC CHROMATE PRIMER
S-115 TMC SMOOTH GREY ENAMEL } FRONT & EDGES ONLY
OR PRIME & PAINT TO CUST. SPEC.

LEGEND

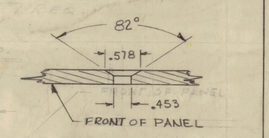
		REQ'D.
A	#55 (.052) DIA x 7/64 ± 1/64 DEEP, FROM REAR AFTER C'BORE	2
B	3/64 (.484) D.	1
C	DRILL & TAP 4-40	7
D	DRILL & TAP 6-32 x 1/8 DP. FROM REAR	12
E	1/64 (.171) D. (For #8 Screw)	10
F	6.4 (.251) MM. DRILL	1
G	13/64 (.203) D. (For #10 Screw)	13
H	25/64 (.390) D	11
J	45/64 (.703) D	3
K	#47 DRILL (.0785 D)	4
L	5/32 (.156) D.	2
N	3/4 (.750) D. C'BORE x 1/16 DP. FROM FRONT	2
P	7/8 (.875) D C'BORE x 1/16 DP. FROM REAR	2
R	1 1/16 (1.062) D.	2
S	1 1/16 (1.687) D	2
T	1/2 (.500) D	1
U	9/64 (.140) D. x 1/8 DEEP FROM REAR	2



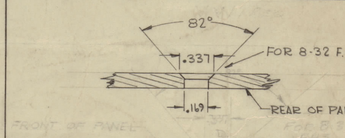
U DETAIL (1 REQ)



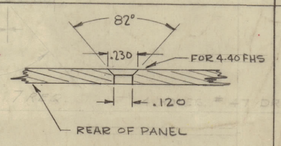
V DETAIL (1 REQ)



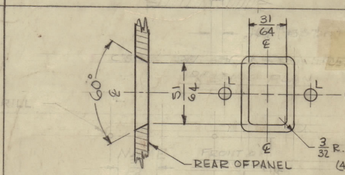
Y DETAIL (7 REQ)



W DETAIL (1 REQ)



Z DETAIL (2 REQ)



X DETAIL (1 REQ)

MS-1381 G

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G		ADD. 2 "U" Holes	3-21-62	15780	HCA		
F	1	ITEM (1) SIDE VIEW ADDED	4-22-63	8829			
E	1	DET. T, V, X CLARIFIED DET. U WAS T	5-23-63	9579			
D	2	S-404 YEL. IRIDITE WAS S-101 CAUSTIC DIP	8/9/59	1001			EMN
	1	.453 WAS 1502 .578 WAS 1900		1650			
C	3	M Hole deleted	9/9/59	1440	JCB		
	2	(1) "T" Hole added					
	1	(1) "H" Hole added					
B	1	.337 was 3771 Ref. w/ 32761	11/19/59	592			
A	1	X + Detail Changed one "H" Hole Relocated	3/18/60	578			

TOLERANCES

ALL OTHERS: DEC. DIM. ±; FRAC. DIM. ±; ANGULAR DIM. ± 1/64

SCALE:

DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REF: LD-470 (B)

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
7	1	NT-124	CAPTIVE INSERT	"Y"

STOCK SIZE	3/16 THICK
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	2024-T3
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	SEE NOTE

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PANEL, FRONT

RTF-2

DRAWN: JCB 10-20-58 | ELEC. DES. APP. | MECH. DES. APP.
CHECKED | FINAL APPROVAL

MS-1381 G

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RTF-2			10-20-58

USED ON

NOTE FINISH
S-101 CAUSTIC DIP
S-105 ZINC CHROMATE PRIMER
S-115 SMOOTH GRAY ENAMEL
OR PRIMER & PAINT TO CUSTOMERS' SPECIFICATIONS.
PAINT FRONT, EDGES OF PANEL ONLY

FORM—111