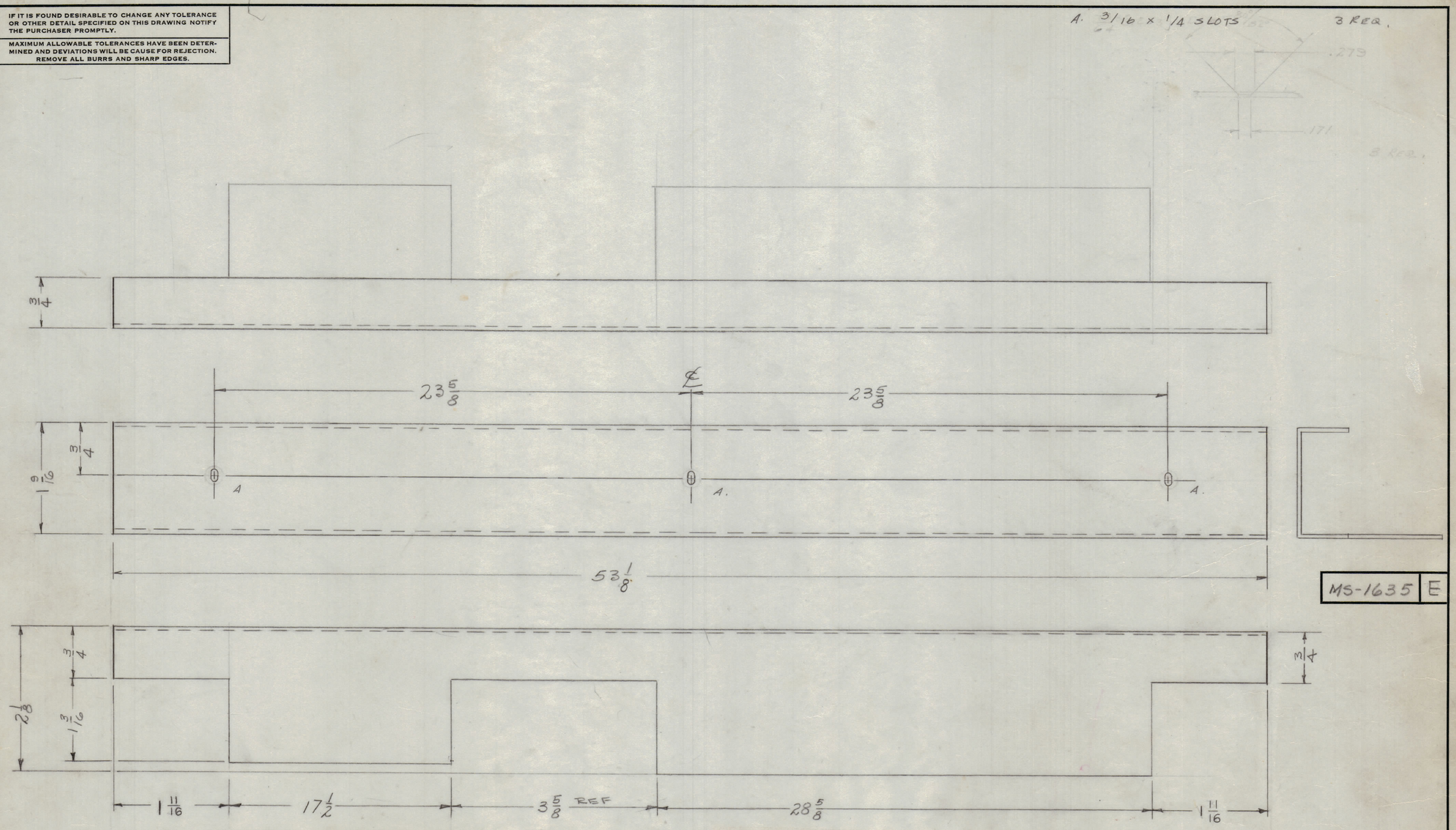
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



MS-1635 E

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30′

TMC PART NUMBER	MATL	FINISH
MS1635	20GA STEEL	S371, S114, S521
MS1635-2	20GA STEEL	S371, S114, S520
MS1635-3	.032 ALUM 5052-H32	S404, S114, S521

S114 ZINC CHROMATE PRIMER
S521 TEXTURED GRAY ENAMEL
S371 DEGREASE
S520 BLUE-GRAY TEXTURED VINYL
S404 IRIDITE, YELLOW
} FINISH PER CHART

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
E		FINISH S521 WAS S115	5/31/66	16237	HLA	JCB	[illegible]
D	1	CHART ADDED	11/22/65	15239	[illegible]	JCB	[illegible]
C	1	FINISH REVISED	1/4/64	10699	[illegible]	[illegible]	[illegible]
B	1	53 1/8 WAS 53 1/4	5/20/60	2294	[illegible]	JCB	[illegible]
A	2	Mat'l was .064 Aluminum	6/19/59		J.C.B.	[illegible]	[illegible]
	1	"A" was 13/64 DIA.					

TOLERANCES

SCALE: 1/0

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	GPT-40K			4-27-60
1	GPT-10K-F( )		AX-	
1	GPT-10K-D( )		AX-188	
1	GPT-10K-B( )		AX-185	
1	GPT-10K-A( ),C( ),E( ),L( )		AX-166	2-25-59

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE CHART			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			TRIM, FRONT, TOP	
SEE CHART				
MATERIAL	WEIGHT PER PC.			
SEE CHART				
TYPE & TEMPER			DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
HEAT TREAT. SPEC.			CHECKED / FINAL APPROVAL	
SEE CHART				
FINISH & SPEC. NO.			MS-1635 E	

FORM-110

TRIANGLE LITHOPRINT CO., INC. 23263