IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

A - 3/16 x 1/4 SLOTS 3 REQ.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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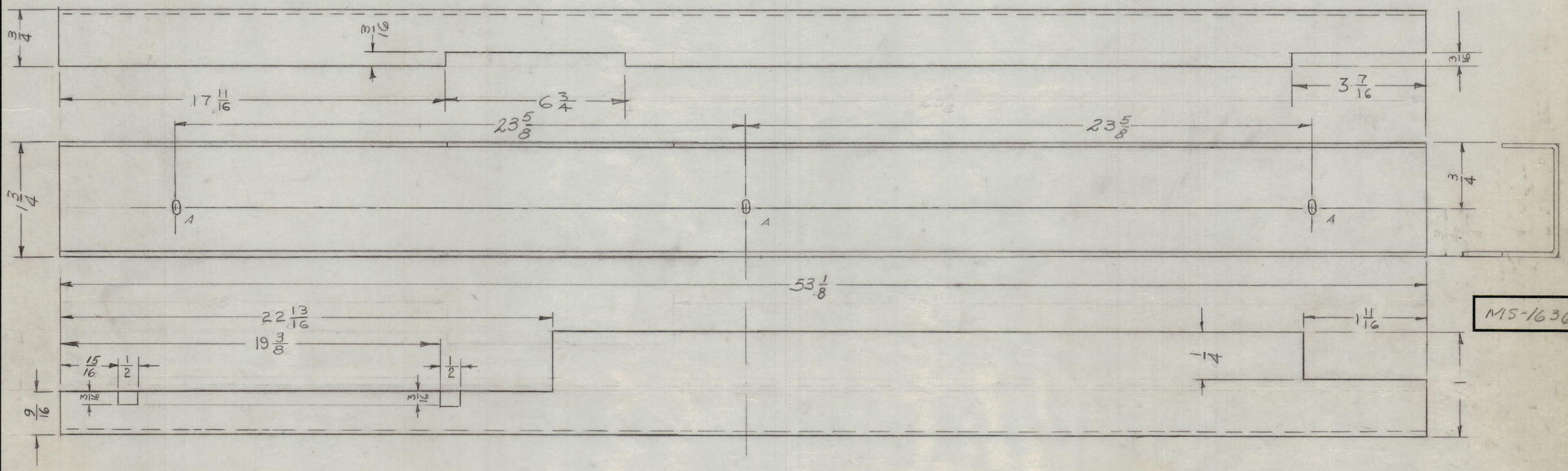
Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK



MS-1636 J

TMC PART NUMBER	MATL	FINISH
MS1636	20GA STEEL	S371, S114, S521
MS1636-2	20GA STEEL	S371, S114, S520
MS1636-3	.032 ALUM 5052-H32	S404, S114, S521

S114 ZINC CHROMATE PRIMER
S521 TEXTURED GRAY ENAMEL
S371 DEGREASE
S520 BLUE-GRAY TEXTURED VINYL
S404 IRIDITE, YELLOW

} FINISH PER CHART

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
J		FINISH "S521" WAS "S115"	5-31-66	16237			
H	1	CHART ADDED	11-23-65	15239			
G	1	SEE ENN# 10880	2/10/64	10880	AM	T.R.	
F	1	REVISED FINISH	1/4/64	10699			
E	1	53 1/8 WAS 53 1/4	5-20-60	2294	CW		
D	1	3 1/2" CUTOUT ADDED	3-24-60	1928			
C	1	TWO 1/2" NOTCHES ADDED	3-18-60	1904			
B	1	DIM. C H G E 1/4 WAS 5/8 I WAS 1 3/8	6/25/59				
A	2	MATL WAS .064 ALUMINUM "A" WAS 13/64 DIA.	6/9/59		J.C.B		

TOLERANCES	SCALE:
ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES ± 0° 30'
.XXX ± .005		

CUT HERE GUIDE SHEET 2-66

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	GPT-40K		AX-214	2-10-64
1	GPT-10K		AX-227	2-10-64

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE CHART			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE: SEE CHART			TRIM - BOTTOM	
MATERIAL: SEE CHART	WEIGHT PER PC.			
TYPE & TEMPER: SEE CHART				
HEAT TREAT. SPEC.				
FINISH & SPEC. NO.				

DRAWN: AVC | ELEC. DES. APP. | MECH. DES. APP.
CHECKED | FINAL APPROVAL

MS-1636 J

FORM-110

TRIANGLE LITHOPRINT CO., INC. 22283