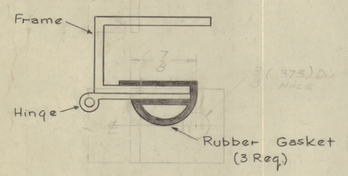
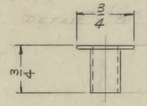
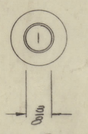
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

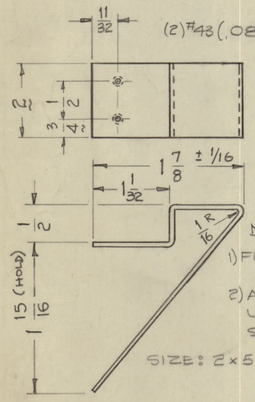


Section B-B

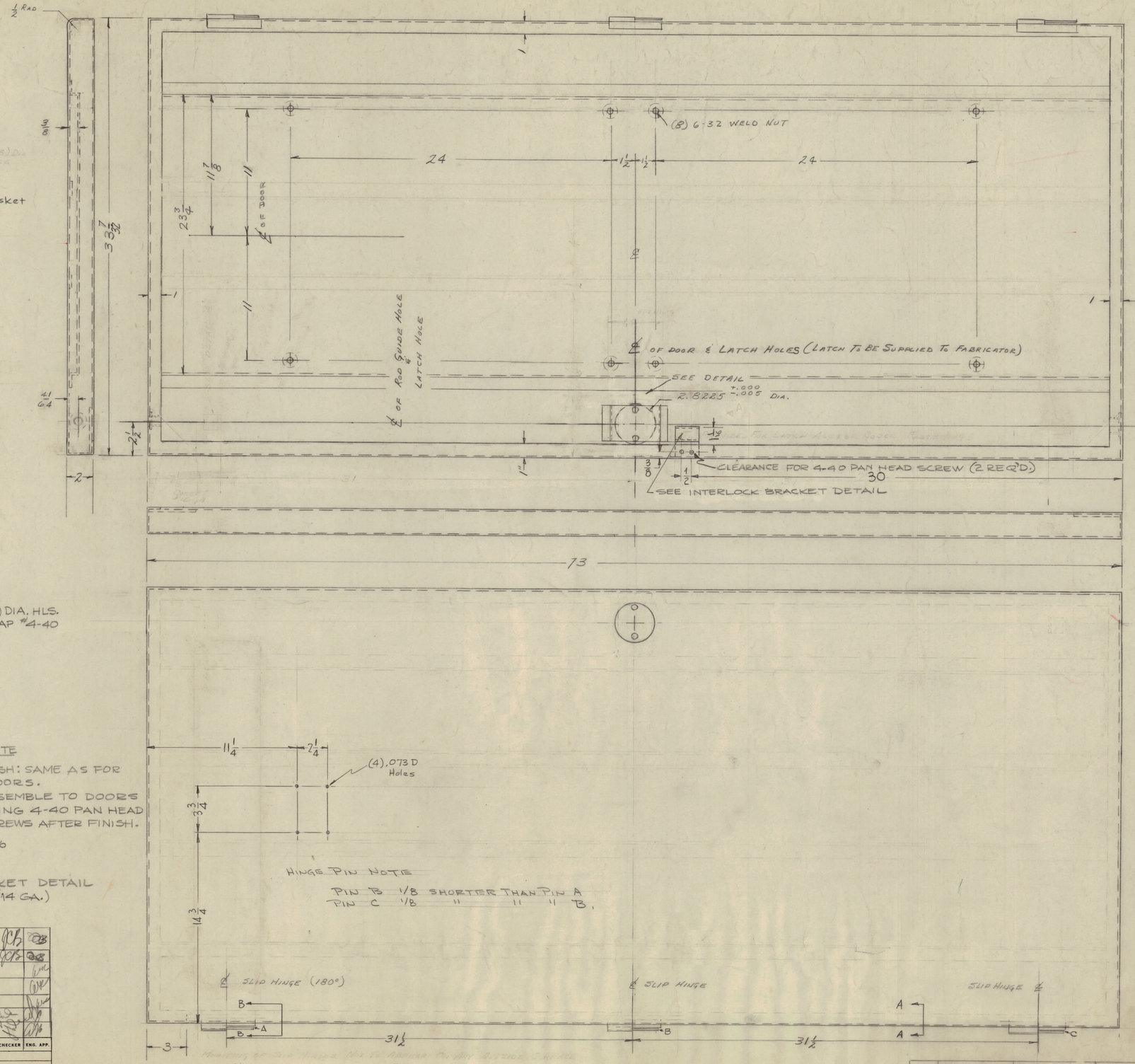


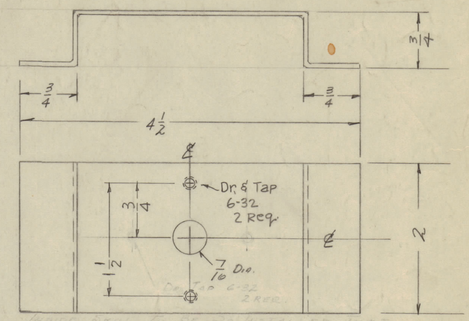


FLANGED PIPE
MAT'L - 20 GA. ST'L
2 REQ.



INTERLOCK BRACKET DETAIL
MATERIAL ~ STL (14 GA.)
1 REQ'D





MAT'L: 3/32 THICK FORMED ST'L

FINISH NOTE:
DEGREASE & PREPARE SURFACE FOR FOLLOWING

5114 - ZINC CHROMATE PRIMER

5220 - RCAF BLUE GRAY or PRIMER & PAINT PER CUSTOMERS SPECIFICATIONS.

HINGES: 2" MIN ST'L
7/8" LEAF
5/32" MIN PIN ST'L

SUITABLE GASKET TO BE ATTACHED TO OUTSIDE SURFACE OF 1" RETURN
SEE DETAIL B-B

HINGE PIN NOTE

PIN B 1/8 SHORTER THAN PIN A
PIN C 1/8 " " " B.

Note: Make A Ve Longer Than B & C, B Longer Than C.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G	3	(4) .073 Holes added	5/9/61	5010	DAM		
	2	(2) #43 Tapholes on latch Rotated 90°					
	1	Door Latch Rotated 90°					
F	1	DIM 33 7/32 Was 33 1/4	3/27/61	4517	DAM		
E	1	INTERLOCK BRACKET DETAIL ADDED	6/14/60	2H93	DAM		
D	1	Dwg W81E2 - Deleted Under Finish Added Decost. Specs.	5/25/60	2379	DAM		
C	1	2x2 1/2 STEEL PAD Added	4/22/60	4	DAM		
B		ADDED -1R-2 (ADDED FINISH CHART)	2/5/59	1225	[illegible]		
A	2	Section B-B Added	6/4/58		JCB		
	1	Note Added					

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± AS NOTED FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ABB'Y. NO.	DATE
1	SPF-10 K	AX-166		12-
USED ON				

REF. HA-114-1
PM-581-A-36.56
PO-186-1

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
22 To 20 GA.			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE				
STEEL			DOOR, REAR, LEFT	
MATERIAL		WEIGHT PER PC.		
TYPE & TEMPER				
HEAT TREAT. SPEC.			7-13-23 DRAWN	ELEC. DES. APP. / MECH. DES. APP. DJK
FINISH & SPEC. NO.			CHECKED BR	FINAL APPROVAL
SEE NOTE			REF B-1390	MS-1647 G

MS-1647 G

FORM-111