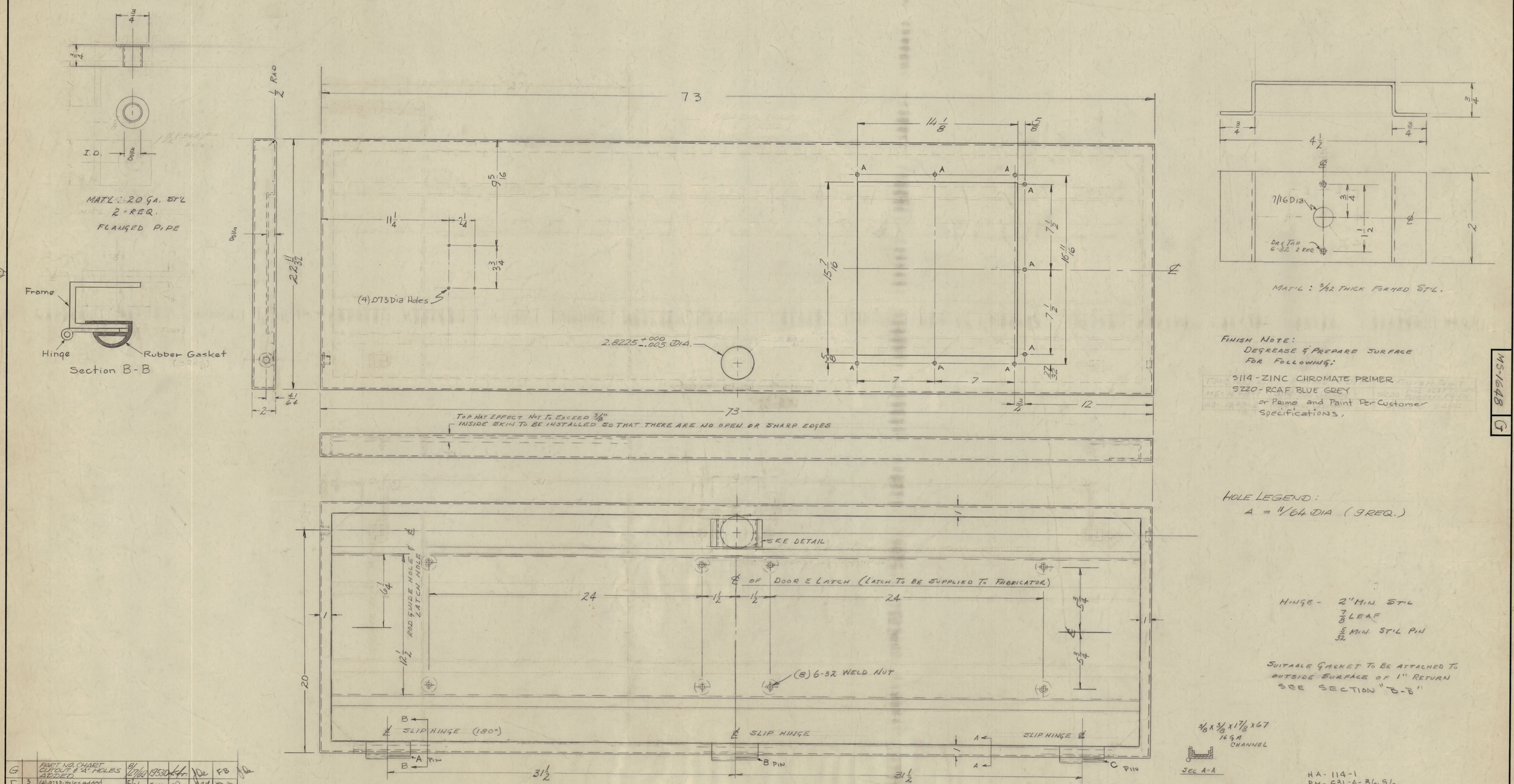
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

TMC PART NO.	"A" HOLES	CUTOUT
MS 1648	NONE	NONE
MS 1648-2	9	1



ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G		PART NO. CHART CUTOUT & "A" HOLES ADDED	8/27/60	19530			FB
F	3	(4) .073 D. Holes added	6/9/61	5010			
	2	(8) 6-32 Tap holes on Brkt rotated 90°					
	1	Door latch Brkt rotated 90°					
E	1	DIM-22 11/32 WAS 22 3/8	3/27/61	4517			
D	1	Dwg was 1 & 2	5/25/60	2374			
	2	Deleted Jumper Finish Added Per Cust. Specs.					
C		DIM. CHG. 22 3/8 WAS 22 1/2 ℄ OF LATCH & ROD HOLES WERE REFERENCED FROM OPP.	9/28/59	1325			
B		ADDED - 1 & 2 (FINISH CHART ADDED)	8/26/59	1225			
A	2	Section B-B Added	6/9/59		J.C.B		
	1	Note added					

TOLERANCES

ALL OTHERS: DEC. DIM. ± AS NOTED; FRAC. DIM. ± 1/64; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	GPT-10K	AX-166		12-4-58

USED ON

REF. HA-114-1
PM-531-A-36.56
PO-186-1

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
22 TO 20 GA.			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			DOOR, REAR RIGHT	
STEEL				
MATERIAL	WEIGHT PER PC.			
TYPE & TEMPER				
HEAT TREAT. SPEC.				
SEE NOTE				
FINISH & SPEC. NO.				

DRAWN 3-13-59 | ELEC. DES. APP. | MECH. DES. APP.

CHECKED | FINAL APPROVAL

REF 8-1391 | MS-1648 | G

MS-1648 G