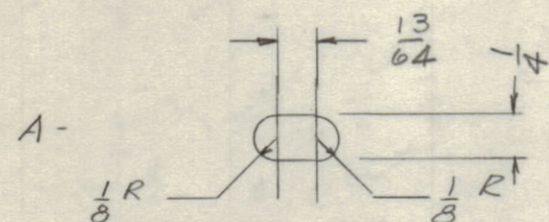
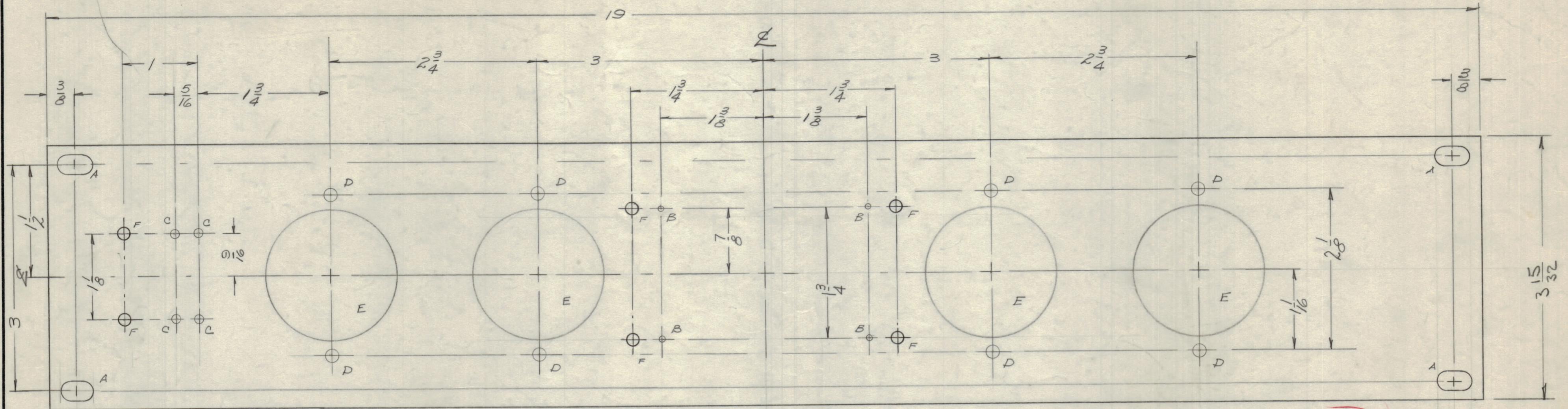


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



- A - 4 REQ.
- B - #47 DR. (.078) 4 REQ.
- C - 1/8 (.125) DIA. HOLE 4 REQ.
- D - 3/16 (.187) DIA. HOLE 8 REQ.
- E - 1 3/4 (1.750) DIA. HOLE 4 REQ.
- F - 11/64 (.171) DIA. HOLE 6 REQ.

MS-1663 B

FINISH -  
 1- 5404- IRIDITE  
 2- 5114- ZINC CHROMATE PRIME  
 3- 5115- TMC SMOOTH GRAY ENAMEL OR PRIME & PAINT PER CUST. SPEC } FRONT & EDGES ONLY

MACHINING -  
 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.  
 2- MILL ALL EDGES.  
 3- HOLES MUST BE DRILLED.  
 4- PANEL MUST BE FREE OF ALL MACHING MARKS, GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH #120 GRIT SAND PAPER.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	"F" HOLES WERE 6-32 TAP.	7-24-63	9666	AR	AR	AR
A	1	REDRAWN & REDESIGNED	5/18/63				

TOLERANCES: DEC. DIM. ± 1/64  
 FRAC. DIM. ± 1/64  
 ANGULAR DIM. ±

SCALE: DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	GPT-10K	Aux. Fr		
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			
ALUMINUM	40	PANEL, UTILITY OUTLET.	
MATERIAL WEIGHT PER PC.			
2024-T3			
TYPE & TEMPER			
40			
HEAT TREAT. SPEC.			
SEE NOTE			
FINISH & SPEC. NO.			

DRAWN: [Signature] ELEC. DES. APP.: [Signature] MECH. DES. APP.: [Signature]

CHECKED: [Signature] FINAL APPROVAL: [Signature]

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