IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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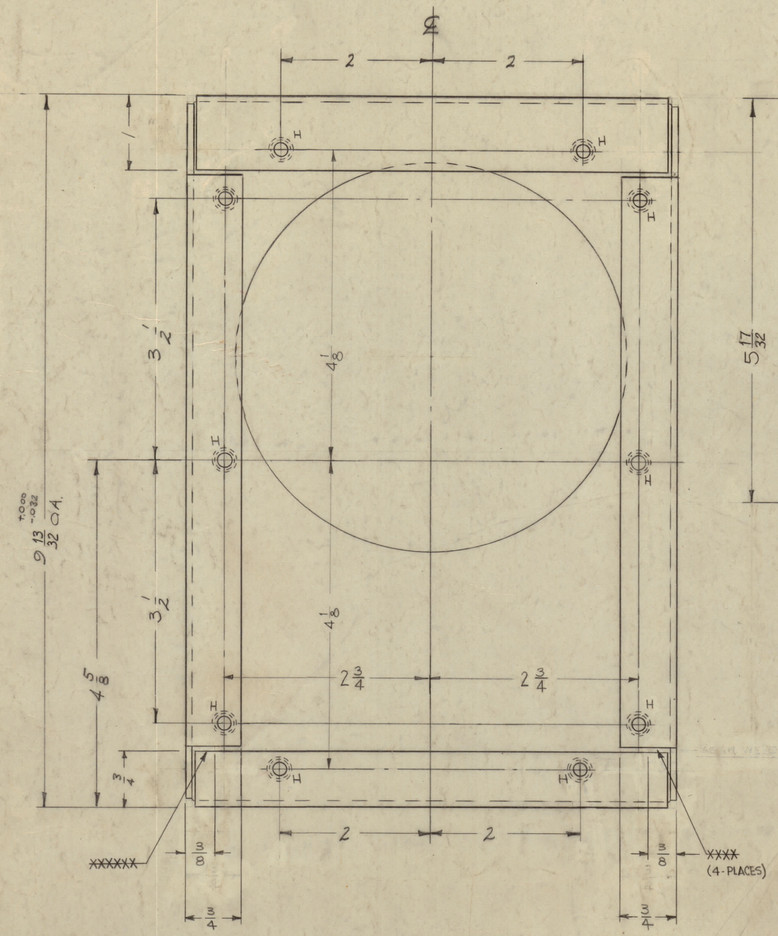

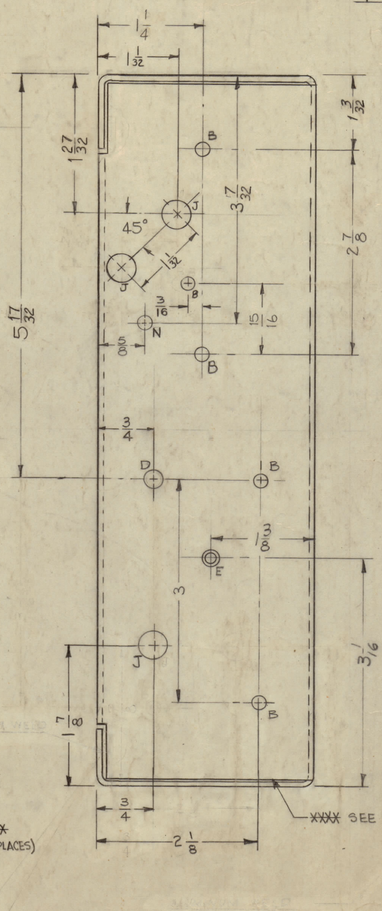

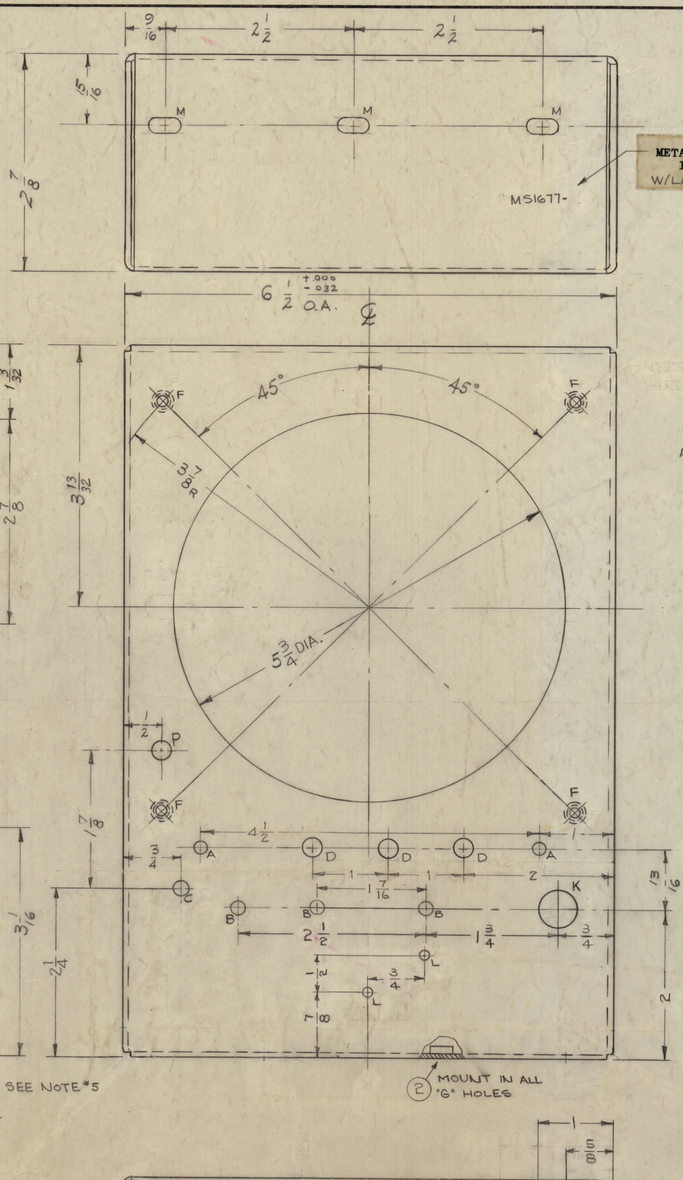

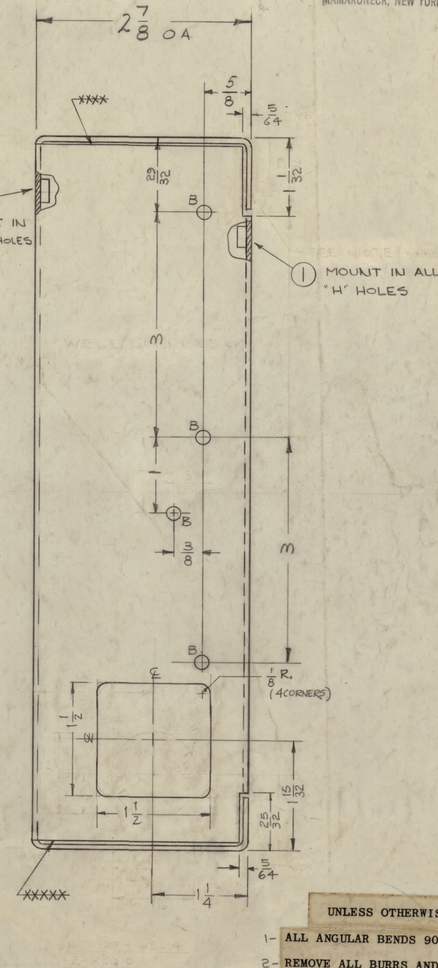

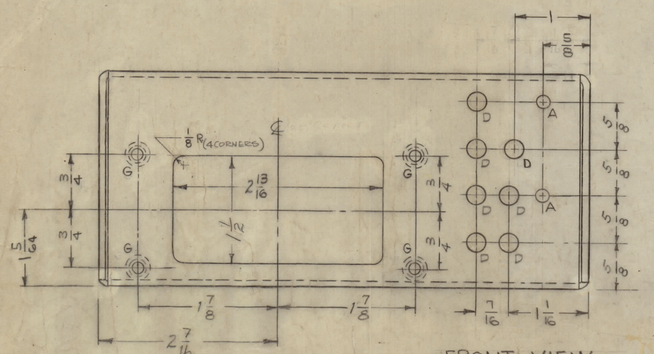

— FRONT VIEW —

UNLESS OTHERWISE SPECIFIED:

1- ALL ANGULAR BENDS 90°.
2- REMOVE ALL BURRS AND SHARP EDGES.
3- MOUNT INSERTS AFTER FINISHING.
4- ALL BENDS, 1/8 RADIUS.
5- ALL SEAMS AND CORNERS TO BE WELDED.

REF: LD-525 (4)

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
M		"D" HOLE ADDED WAS "D" HOLE REV. TMC PT. NO.	11-28-66	17323	WHO		
L	1	COMPLETELY REVISED	1-6-66	16754			
K	1	5 3/4 DIA. WAS 5 31/64 & SLOTS REMOVED (1) "H" HOLE WAS "B" HOLE.	7-25-63	8607	AR.		
J	3	9/64 DIM 9-33/64 WAS 9 1/2	2-8-61	4058	MAR.		
	2	3-33/32 DIM WAS 3 1/2					
	1	(3) "B" (1) "D" & (1) "J" HOLES RELOCATED					
H	1	Dimensional Revision	12-4-60	3754	RLL		
G	2	DIM. 7/8 WAS 3/4 (2 PLACES)	12/12/60	3201	RLL		
	1	DIM 2 5/16 WAS 2 7/64 (2 PLACES)					
F	2	(2) WELD CUTOUTS ADDED	9/15/60	2954	CW		
	1	(2) 1/8 RADII WERE 1/4 R.					
E	1	1/4" D. Added To Corners Of Two Cutouts	8/12/60	+	BM		
D	3	(3) M SLOTS ADDED	8/12/60	2287	CW		
	2	3/16 DIM WAS 3/16					
	1	2 "F" HOLES & NT-129-632-4 DELETED					
C	1	(2) "A" Holes Added	1/4/60	1718	JCB		
B	3	Holes added & Dim. Correction	12-7-59		CW		
	2	2 "A" Holes deleted					
	1	1 1/2 Square hole was 1/8 R Circle					
A	1	"L" HOLES WERE "A" (2) "A" HOLES WAS (6)	9/4/59	1246	AC		

TOLERANCES

ALL OTHERS: DEC. DIM. ±; FRAC. DIM. ±; ANGULAR DIM. ±

SCALE: DO NOT SCALE

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

P- 5/16 DIA	1
N- .158 ±.002 DIA.	1
M- 13/64 X 13/32 SLOT	3
L- 1/8 (.125) DIA-	2
K- 1/2 DIA.	1
J- (.375)	1
H- (.161 - .164)	10
G- (.221 - .224)	4
F- (.191 - .194)	4
E- DRILL & C'SINK FOR 6-32 FLATHEAD SCREW	1
D- 1/4 DIA (.25)	10
C- 13/64 DIA (.203)	1
B- 3/16 DIA (.187)	11
A- 11/64 DIA (.171)	4

REQ	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	3	NT-129-632-4	NUT, ROUND, SWAGE TYPE	F
4	2	NT-129-832-4	NUT, ROUND, SWAGE TYPE	G
10	1	NT-129-440-4	NUT, ROUND, SWAGE TYPE	H

STOCK SIZE	.081 THK
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	5052-H32
HEAT TREAT, SPEC.	
FINISH & SPEC. NO.	5404 YEL. IRIDITE

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MAMARONECK, NEW YORK

TUBE, CHASSIS

DRAWN	APPROVED	ELEC. DES. APP.	MECH. DES. APP.
CHECKED		FINAL APPROVAL	

EPT 10 K — IPA

MS 1677 M1

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
	RFC-1			12-21-60
	RFD-1			
	RFB-1			

USED ON

FORM—111

MS 1677 M1