

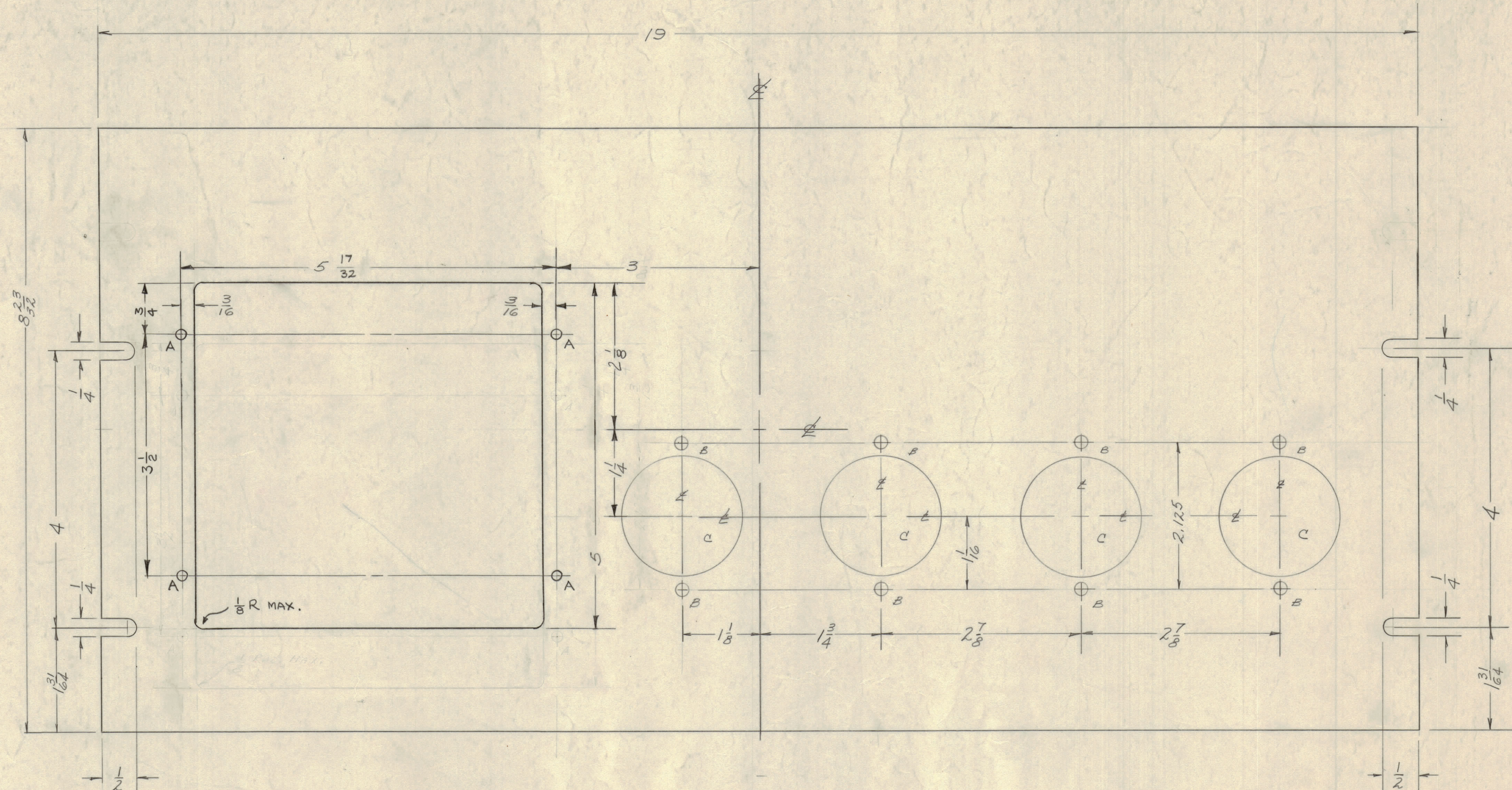
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

- A - .144 DIA. HOLE 4 REQ.
- B - $\frac{11}{64}$ (.171) DIA. HOLE 8 REQ.
- C - $\frac{3}{4}$ (1.750) DIA. HOLE 4 REQ.



FINISH -
 S104 IRIDITE, YELLOW
 S114 - ZINC CHROMATE PRIMER } FRONT &
 S115 - TMC SMOOTH GRAY ENAMEL } EDGES ONLY
 OR PRIMER PAINT TO CUST. SPEC

- MACHINING -**
- 1 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 - 2 - REMOVE SHARP EDGES & BURRS.
 - 3 - HOLES MUST BE DRILLED.
 - 4 - PANEL MUST BE FREE OF ALL MACHINING MARKS.

C	I	CUTOUT WITH 4" A" HOLES RELIC	8-22-64	12-194	AK	@	
B	I	TYPE & TEMPER WAS 5052-H32	8-20-63	9790	AK	AK	
A	I	CUT OUT RETAIL CLAMPED	8-3-59				
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. $\pm .005$ FRAC. DIM. $\pm \frac{1}{64}$ ANGULAR DIM. \pm	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

REF. LD-1011(8)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	$\frac{1}{8}$ THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	STOCK SIZE		
	ALUMINUM C10	PANEL, UTILITY OUTLET	
	2024-T3		
	TYPE & TEMPER		
	HEAT TREAT. SPEC.		
	FINISH & SPEC. NO.		

1 RAK-7

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE

USED ON

HEAT TREAT. SPEC. CHECKED

FINAL APPROVAL

MS-1763 C

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