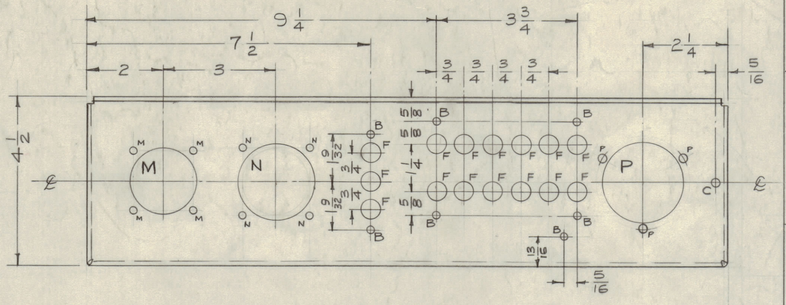
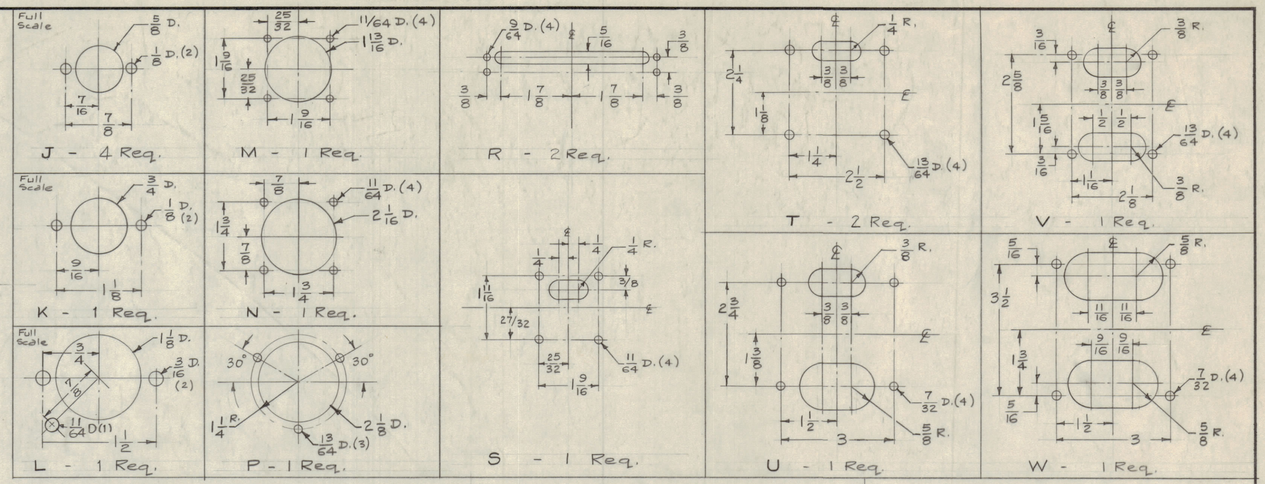
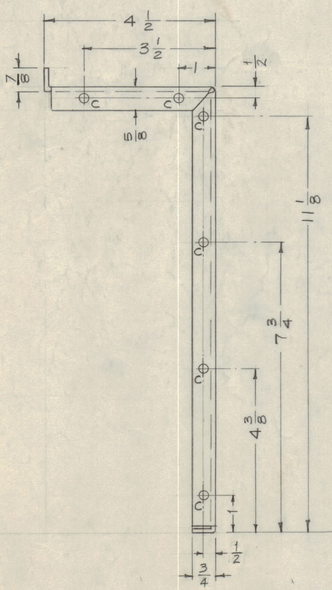
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

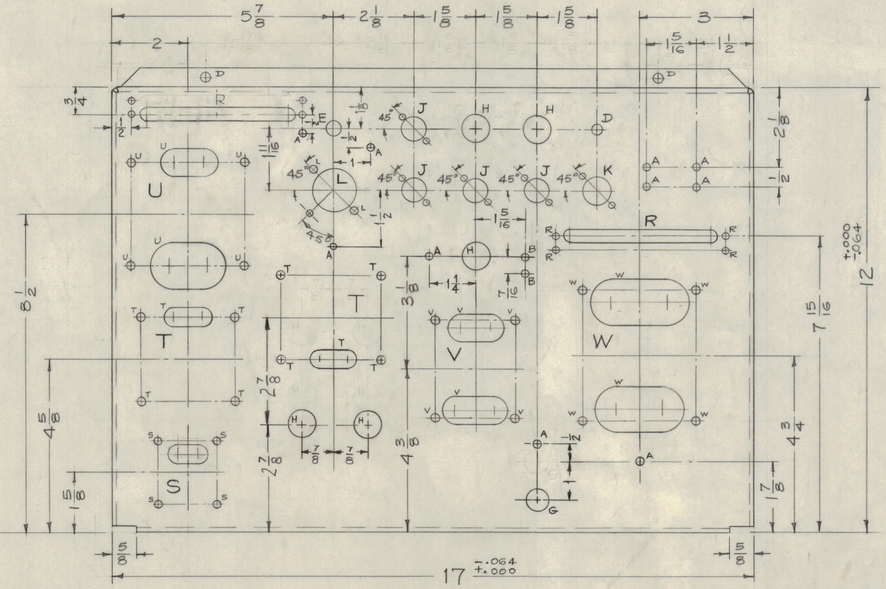
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

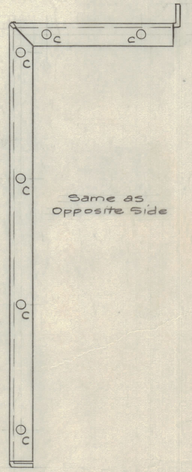
A - 11/64 (.171) D.	10 Req.
B - 3/16 (.187) D.	9 Req.
C - 13/64 (.203) D.	18 Req.
D - 1/4 (.250) D.	3 Req.
E - 3/8 (.375) D.	1 Req.
F - 1/2 (.500) D.	15 Req.
G - 5/8 (.625) D.	1 Req.
H - 3/4 (.750) D.	5 Req.

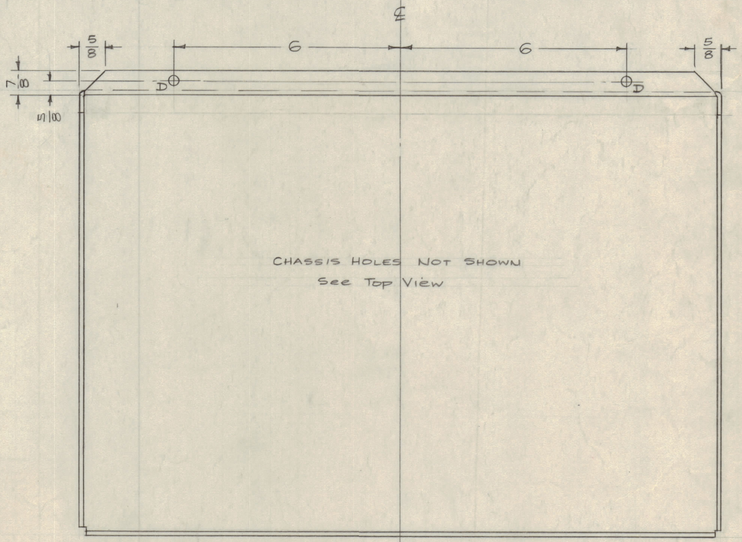


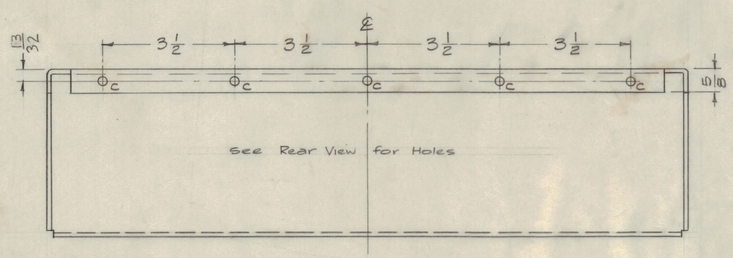












NOTE~
USE MATERIAL THICKNESS FOR MAX. RADIUS ON BEND, UNLESS OTHERWISE SPECIFIED.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	10 'A' HOLE ADDED	2-6-61	4078	MAH	[illegible]	[illegible]
E	2	TWO 'A' HOLES ADDED	1-17-61	3921	M.A.H.	[illegible]	[illegible]
	1	ONE 'A' HOLE RELOCATED					
D	5	LIPS REVISED	10/24/60	3748	MAH	[illegible]	[illegible]
	4	3 'A' HOLES RELOCATED					
	3	1 'G' HOLE RELOCATED					
	2	4 'H' HOLES RELOCATED					
	1	1 'T' PATTERN ADDED					
C	2	1 'X' DETAIL DELETED	8-19-59	1790	[illegible]	[illegible]	[illegible]
	1	1 'R' DETAIL ADDED					
B	1	1 'X' Detail added	7/6/59		J.C.B.	[illegible]	[illegible]
A	1	11/64 Dia Hole added to 'L' Detail.	6/29/59	1148	J.C.B.	[illegible]	[illegible]

TOLERANCES

ALL OTHERS: DEC. DIM. ± .005; FRAC. DIM. ± 1/64; ANGULAR DIM. ± 1°

SCALE: 1/2 (Do Not Scale)

DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REF- TMC DWG NO, ~ LD-600

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1/8 Thk.			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE			CHASSIS, MAIN	
Aluminum				
MATERIAL		WEIGHT PER PC.		
5052-H32				
TYPE & TEMPER				
6/17/59				
DRAWN		ELEC. DES. APP.	MECH. DES. APP.	
CHECKED			FINAL APPROVAL	
HEAT TREAT. SPEC.			MS-1790	F
S404 Iridite				
FINISH & SPEC. NO.				

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	PS-4	PAL-1K		6-17-59

USED ON

MS-1790 F

FORM—111