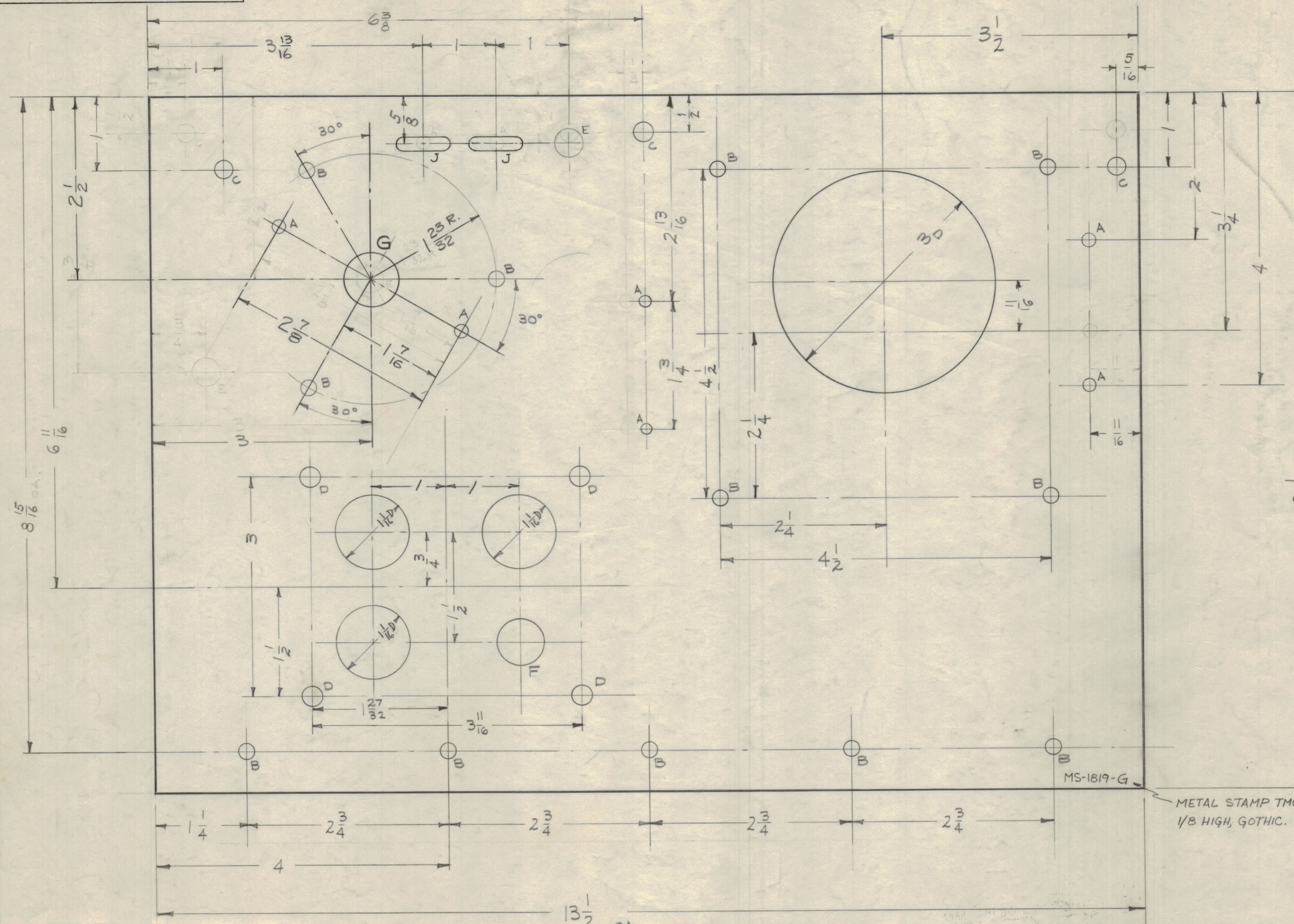


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

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 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK



MS-1819 H

METAL STAMP TMC PART NO. 1/8 HIGH, GOTHIC.

MS-1819-G

Ref-8LD-621

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES	FRACTIONS
DECIMALS	± 1/64
XX ± .01	± 1/64
XXX ± .005	± 1/64
ANGLES	± 30'

HOLES	REQ'D
A - 11/64 (.171) D	6
B - 13/64 (.203) D	12
C - 1/4 (.250) D	3
D - 9/32 (.281) D	4
E - 3/8 (.375) D	1
F - 5/8 (.625) D	1
G - 3/4 (.750) D	1
J - 5/32 x 3/4 SLOT	2

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
H	1	J - 5/32 X 3/4 SLOT WAS 1/64 X 3/4	12/16/53	10595	[Signature]	[Signature]	[Signature]
G	1	3 13/16 DIM. WAS 3 3/4. ADDED (2) "J" SLOTS, WERE "A" HOLES.	8-27-53	0645	AK	[Signature]	[Signature]

TOLERANCES: DEC. DIM. ± .015  
 FRAC. DIM. ± 1/64  
 ANGULAR DIM. ±

SCALE: FULL

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	ATS-50(70)T02	6-12-59
REQ. PER UNIT	MODEL PROJECT NO. ASSY. NO. DATE	USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1/8 THICK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		PLATE, MTG, CENTER	
MATERIAL	WEIGHT PER PC.	ATS-50(70)T02	
5052 H32			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
5404-IRIDITE			
FINISH & SPEC. NO.			

DRILLED 6-12-59  
 DRAWN [Signature] ELEC. DES. APP. [Signature] MECH. DES. APP. [Signature]  
 CHECKED [Signature] FINAL APPROVAL [Signature]  
 MS-1819 H