

11 10 9 8 7 6 5 4 3 2 1

G G

F F

E E

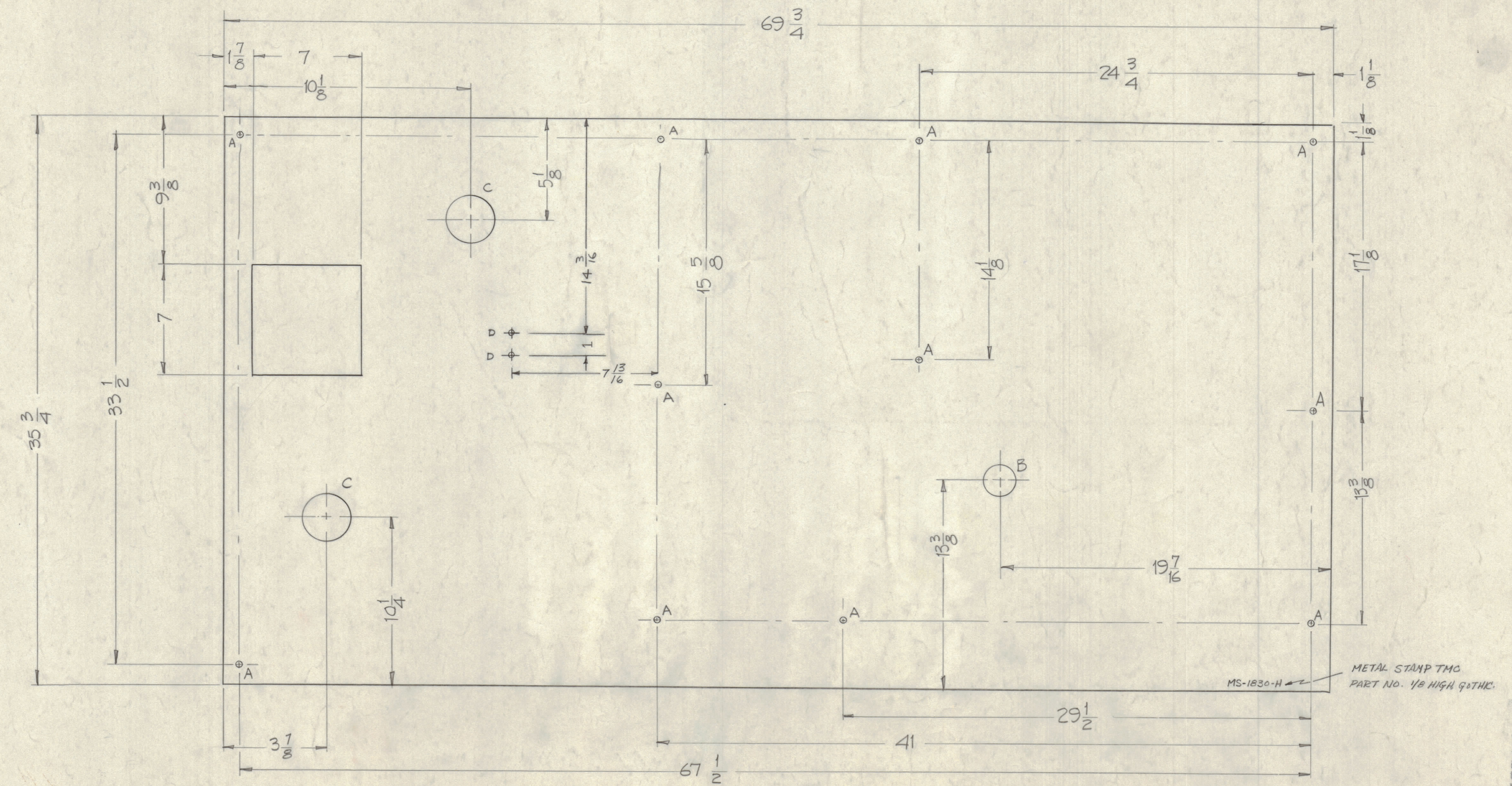
D D

C C

B B

A A

HOLES	REQ'D
A ~ 1 5/8" DIA.	11
B ~ 2" DIA.	1
C ~ 3" DIA.	2
D ~ 1/2" DIA.	2



METAL STAMP TMC  
PART NO. 1/8 HIGH 90THC.

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MAMARONECK, NEW YORK

USE DRILL JIG FROM  
RIGHT SIDE OF MAIN FRAME (MS-1456)  
TO DRILL ALL .234 DIA. HLS

ISSUE NO.	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
J 1	2 HOLES ADDED	7/16/58	15372	BYC	QCS	QCS
H 1	(1) "A" HOLES WERE .203 DIA.	11/27/42	7509	BYC	QCS	QCS
G 1	Completely Redrawn & Revised	7/1/50	2958	BYC	QCS	QCS

DEC. DIM. ±  
FRAC. DIM. ±  
ANGULAR DIM. ±

SCALE:  
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.  
REMOVE ALL BURRS AND SHARP EDGES

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	.064	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		ALUMINUM	SHIELD, RIGHT SIDE
		5052-H32	
		TYPE & TEMPER	
1	GPT-10K	MAIN FRAME	9-13-60
		HEAT TREAT. SPEC.	
		3404 IRIDITE	
		FINISH & SPEC. NO.	

MS-1830 J

11 10 9 8 7 6 5 4 3 2 1