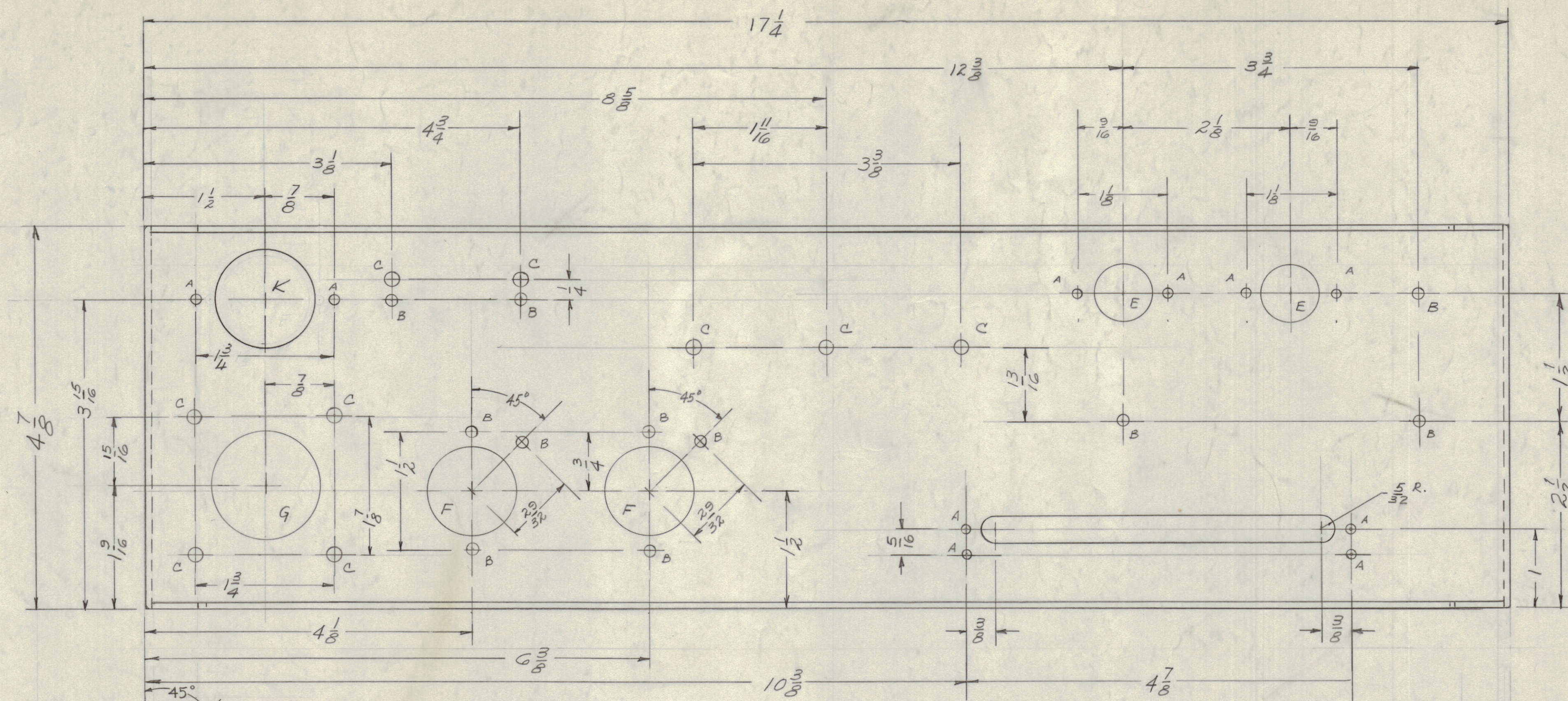


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

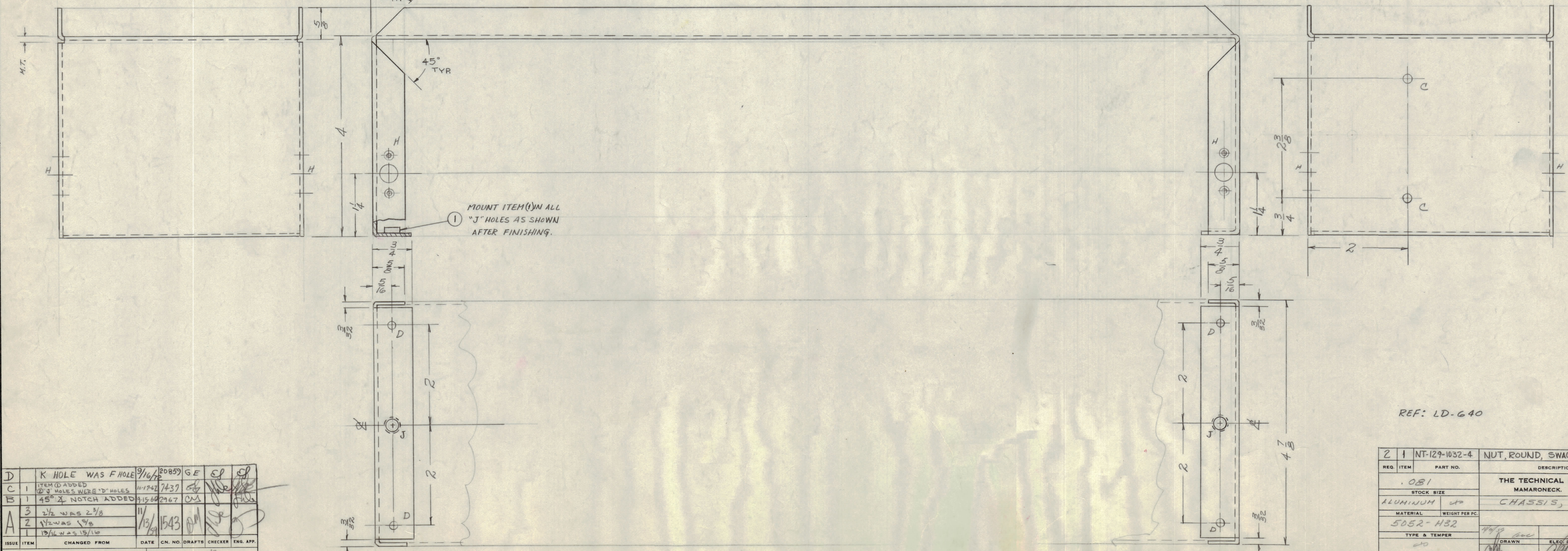
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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



HOLE LEGEND

A - 1/8 (.125) DIA.	10 REQ.
B - 3/64 (.141) DIA.	11 REQ.
C - 3/16 (.187) DIA.	11 REQ.
D - 13/64 (.203) DIA.	4 REQ.
E - 3/4 (.750) DIA.	2 REQ.
F - 1/2 (1.125) DIA.	2 REQ.
G - 1/8 (1.375) DIA.	1 REQ.
H -	4 REQ.
J - .250 - .253	2 REQ.
K - 1/4 (1.250) DIA.	1 REQ.



D	K HOLE WAS F HOLE	9/16/52	20859	GE	CP	CP
C	ITEM 10 ADDED	10/17/52	7437	CP	CP	CP
B	2 'J' HOLES WERE 'D' HOLES	10/17/52	7437	CP	CP	CP
B	45° X NOTCH ADDED	9/15/50	2967	CP	CP	CP
A	3 1/2 WAS 2 3/8	11/13/50	1543	DM	CP	CP
A	2 1/2 WAS 1 3/8	11/13/50	1543	DM	CP	CP
A	1 3/4 WAS 1 5/16	11/13/50	1543	DM	CP	CP

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES: DEC. DIM. ± 1/16, FRAC. DIM. ± 1/64, ANGULAR DIM. ± 1/16
 DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REF: LD-640

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	AK-100			11/25/59

2	NT-129-1032-4	NUT, ROUND, SWAGE TYPE
REQ. ITEM	PART NO.	DESCRIPTION
	.051	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
	ALUMINUM	CHASSIS, MAIN
	5052-H32	
	20	
	HEAT TREAT. SPEC.	
	S400-IRIDITE-YEL.	
	FINISH & SPEC. NO.	

MS-1913 D

MS-1913 D