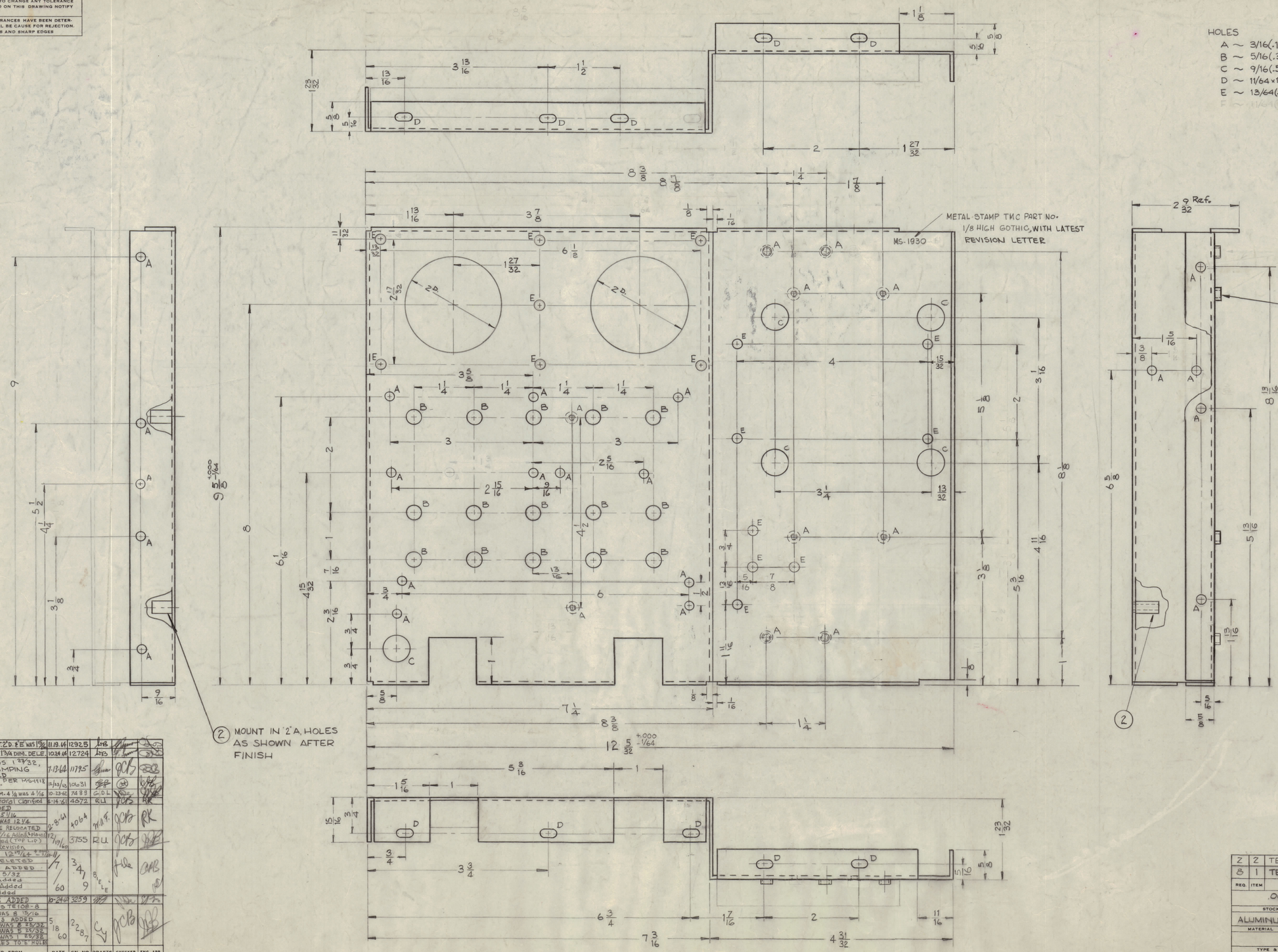
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

HOLES	REQ'D.
A ~ 3/16(.187)DIA.	37
B ~ 5/16(.312) "	15
C ~ 9/16(.562) "	5
D ~ 11/64 x 11/32 SLOTS	10
E ~ 13/64(.203)DIA.	15
F ~ 11/64(.171) "	7



USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MS-1930 L

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
L	1	DIM. 1 27/32 BET. 2"D. & E" WAS 1 15/16	11.19.64	12925	LJB	[illegible]	[illegible]
K	1	1 "A" HOLE WITH 1 3/4 DIM. DELE.	10.24.64	12724	LJB	[illegible]	[illegible]
J	1	DIM 1 15/16 WAS 1 27/32, METAL STAMPING UPDATED	7-13-64	11795	[illegible]	JCB	[illegible]
H	1	DIMS CHGD PER MS-1918 REVISION "B"	12/23/63	10631	[illegible]	[illegible]	[illegible]
G	1	ON LEFT VIEW DIM. 4 1/4 WAS 4 1/16	10-23-63	7439	G.D.L.	[illegible]	[illegible]
F	1	Item 1, 2 Pictoral Clarified	4-14-61	4672	RU	JCB	RK
E	4	15/32 DIM. ADDED	2-8-61	4064	M.A.F.	JCB	RK
	3	4 31/32 DIM WAS 5 1/16					
	2	O/A DIM 12 5/32 WAS 12 1/4					
	1	(1) "C" & (1) "D" HOLE RELOCATED					
D	3	Notch Dim 1/8 & 1/16 Added (2 places)	12/19/60	3755	RU	JCB	[illegible]
	2	(1) D SLOT Deleted (TOP LIP)					
	1	Dimensional Revision					
C		12 1/4 WAS 12 19/64 +.000 -1/64	7/60	3419	BIELE	file	CAB
	6	3/32 - 1 1/8 DELETED					
	5	5/16, 1 1/4, 4 1/4 ADDED					
	4	5/16 Dim. was 5/32					
	3	Item No. 2 Added					
	2	(4) Item No. 1 Added					
	1	(6) "A" Holes Added					
B	1	TWO "A" HOLES ADDED	10-24-60	3259	[illegible]	[illegible]	[illegible]
A	7	TE108-6 WAS TE108-8	5/18/60	2287	Cy	JCB	[illegible]
	6	8 3/8 DIM. WAS 8 15/16					
	5	(2) "A" HOLES ADDED					
	4	8 13/16 DIM. WAS 8 25/32					
	3	5 13/16 DIM. WAS 5 25/32					
	2	1 13/16 DIM. WAS 1 25/32					
	1	CHG (7) F" HOLES TO "E" HOLES					

TOLERANCES

SCALE: Do Not Scale

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111

NOTICE TO PERSONS RECEIVING THIS DRAWING

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MAMARONECK, NEW YORK

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	TE-108-19	Standoff, Rivet type	A
8	1	TE-108-6	Standoff, Rivet type	A

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RFC-1			11-7-60
1	RFD-1			1-5-60

USED ON

STOCK SIZE: .064

MATERIAL: ALUMINUM

WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.: S-404 Yellow Iridite

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CHASSIS, MAIN

DRAWN: [illegible] ELEC. DES. APP. MECH. DES. APP.

CHECKED: [illegible] FINAL APPROVAL

MS-1930 L