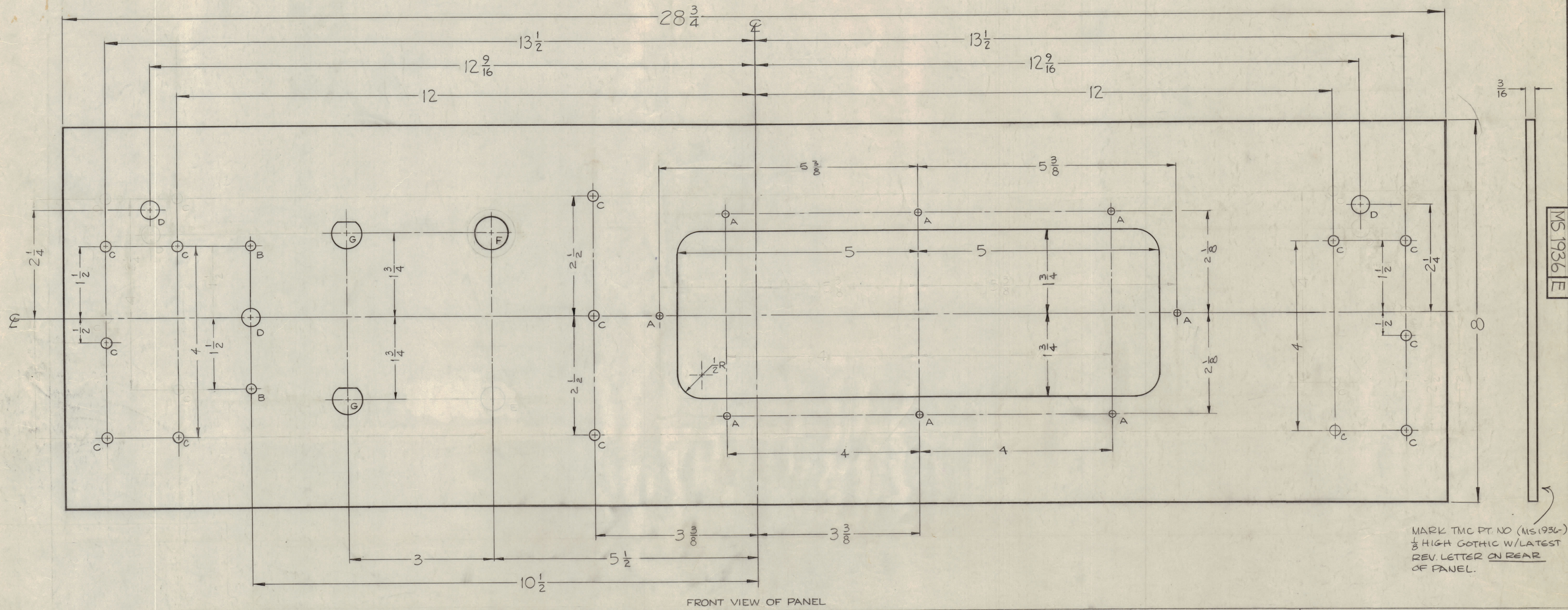
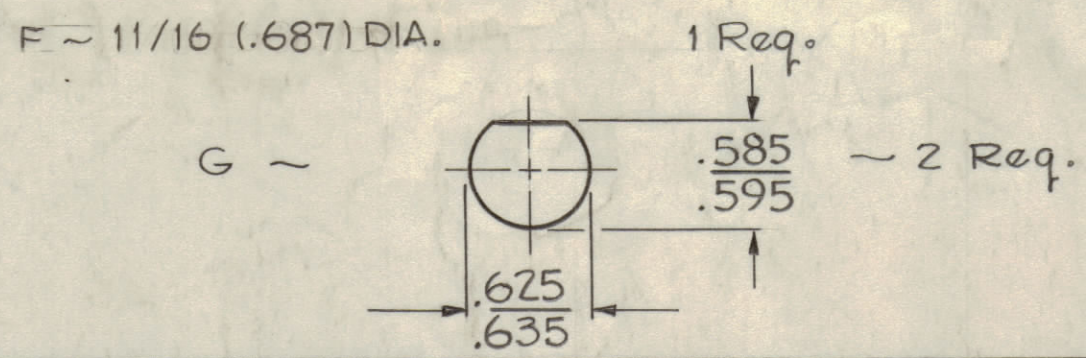


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

~ HOLES ~

- A ~ 9/64 (.140) DIA 8 Req.
- B ~ 13/64 (.203) DIA 2 Req.
- C ~ 7/32 (.218) DIA 14 Req.
- D ~ 3/8 (.375) DIA 3 Req.
- E ~ 1/2 (.500) DIA 1 Req.



FRONT VIEW OF PANEL

MARK TMC PT. NO (MS 1936) 1/8 HIGH GOTHIC W/LATEST REV. LETTER ON REAR OF PANEL.

MS 1936 E

MACHINING ~

- 1~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- 2~ MILL ALL EDGES.
- 3~ HOLES MUST BE DRILLED.
- 4~ PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH ~

- S404 YELLOW IRIDITE
- S114 ZINC CHROMATE PRIMER. FRONT & EDGES ONLY
- S115 TMC SMOOTH GREY ENAMEL

ISSUE	ITEM	CHANGED FROM	DATE	GN. NO.	DRAFTS	CHECKER	ENG. APP.
E	1	DELETED REF. NOTE, ADD TMC PIN	3-3-67	17875	HA		
D	1	"E" HOLE DELETED 1/2 DIA	6/8/61	13199	EA		
C	1	"E" HOLE WAS 21/32 DIA.	7-12-61	5212	G.D.L.		
B	1	ONE "C" HOLE ADDED	11-8-60	3449	OTB		
A	1	"E" HOLE WAS 1/2 DIA.	10/14/60	3191	SA		

SCALE: FULL (DO NOT SCALE)

ALL DEC. DIM. ± 1/64
 OTHER ANGULAR DIM. ±

DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REF ~ LD-668 (ENGRAVING, FRONT PANEL)
 LD-668 (ENGRAVING, FRONT PANEL) (REV. 1)

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	PANEL, FRONT (CROWBAR DRAWER)	
	MATERIAL	WEIGHT PER PC.	
	2024-T3		
	TYPE & TEMPER	John C. Biele	Em
	DRAWN	ELEC. DES. APP.	MECH. DES. APP.
	CHECKED		
	HEAT TREAT. SPEC.		
	SEE NOTE		
	FINISH & SPEC. NO.		

1-13-60

MS 1936 E

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	GPF-40K	AX-212		1-13-60

USED ON