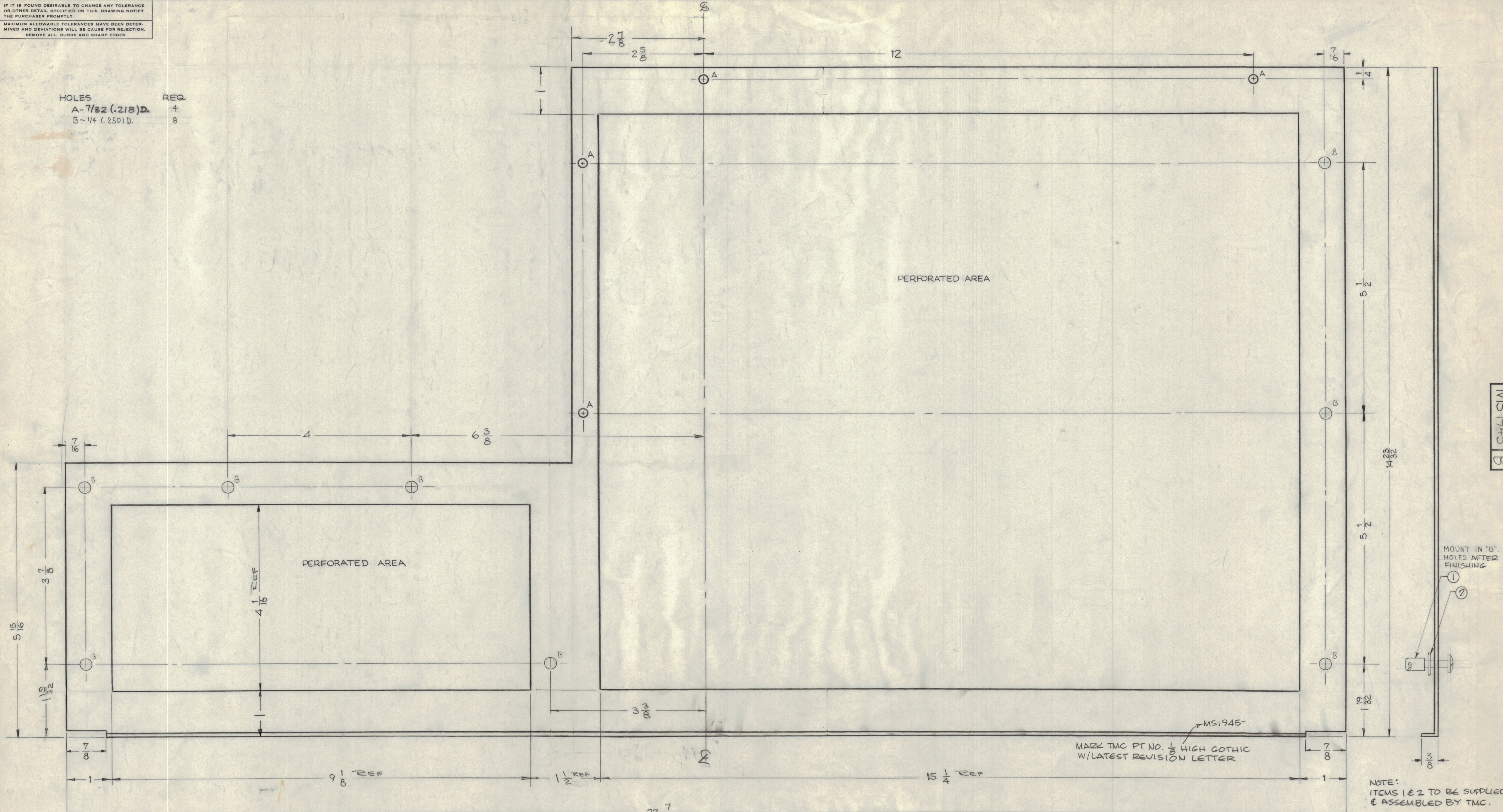


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

HOLES
 A - 7/32 (.218) D. REQ. 4
 B - 1/4 (.250) D. REQ. 8



MS 1945 B

MOUNT IN "B" HOLES AFTER FINISHING

MARK TMC PT. NO. 1/8 HIGH GOTHIC W/LATEST REVISION LETTER

NOTE: ITEMS 1 & 2 TO BE SUPPLIED & ASSEMBLED BY TMC.

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

NOTE: PERFORATIONS .150 DIA. HOLES ON 3/16 CENTERS (STAGGERED).

REF. BLANK SIZE M31946

B	ADD. IT. 1, 2, TMC PA & NOTE	3-3-67	17875	ALL	9/16	MA	
A	EIGHT "B" HOLES (1/4") FOR DZUS FASTENERS ADDED	2-7-66	1825	MA	9/16	MA	
1	EIGHT "A" HOLES DELETED						
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK					
OTHERS	FRAC. DIM. ± 1/64	SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					
	ANGULAR DIM. ±						

8	2	FS109-3	RING, RETAINING
8	1	FS110-7	STUD, TURNLOCK
REQ. ITEM		PART NO.	DESCRIPTION
			SYMBOL
.064 THK.			
STOCK SIZE			
ALUMINUM			
MATERIAL		WEIGHT PER PC.	
5052-H32			
TYPE & TEMPER			
DRAWN		ELEC. DES. APP.	
CHECKED		MECH. DES. APP.	
HEAT TREAT. SPEC.			
5404 IRIDITE			
FINISH & SPEC. NO.			
			MS 1945 B

1	GPF40K	AX-212		1-13-60
REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				