IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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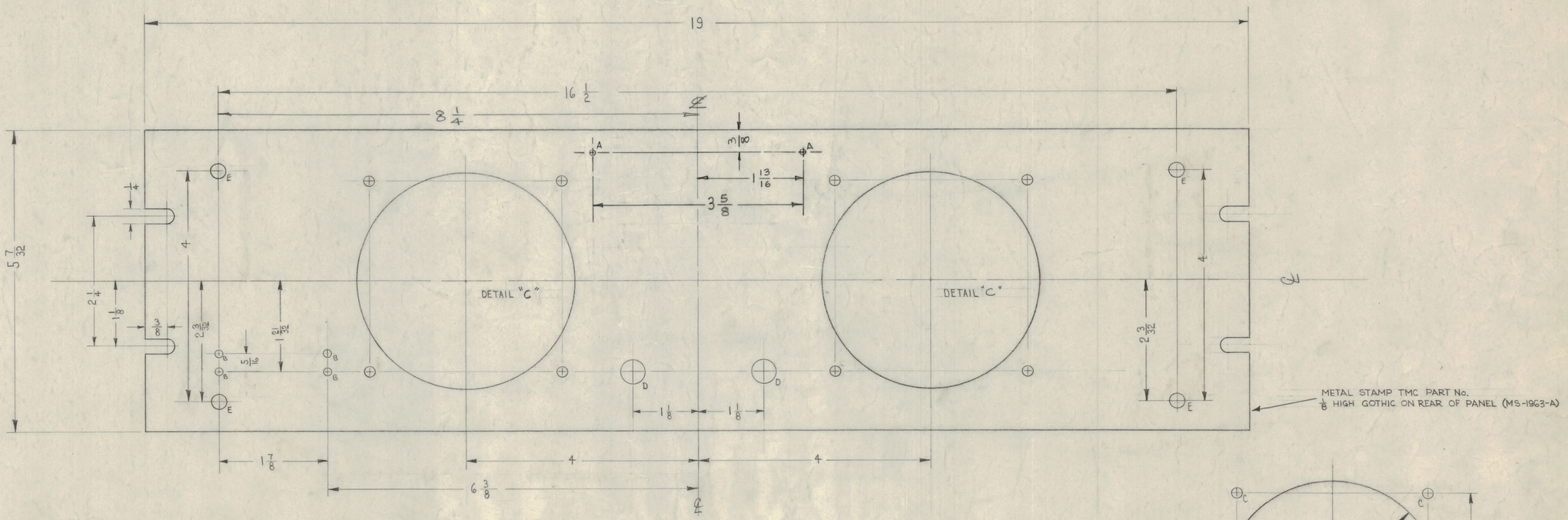
MAMARONECK, NEW YORK

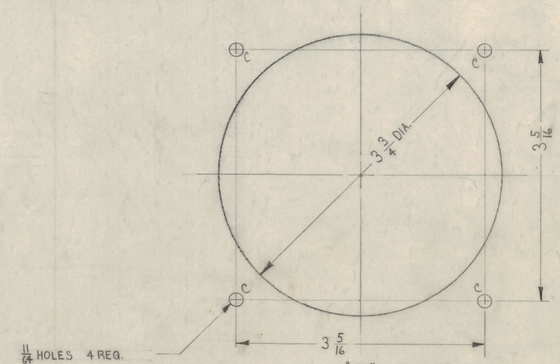


MACHINING~

1~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
2~ MILL ALL EDGES.
3~ HOLES MUST BE DRILLED
4~ PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

NOTE FINISH:
S404 - YEL IRIDITE
S114 - ZINC CHROMATE PRIMER) FINISH FRONT+
PAINT PER S1365 (MIL-E-15090) LEADING EDGES ONLY
REV. B, TYPE 3, CLASS 2)

A - # 47 DRILL	2 REQ.
B - 1/8 HOLES	4 REQ.
C - SEE DETAIL	2 REQ.
D - 13/32 HOLES	2 REQ.
E - 1/4 HOLE	4 REQ.



DETAIL "C" 2 REQ.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B		REVISE "A" HOLES FOR MP1003	3-29-74	21687	[illegible]	✓	[illegible]
A	1	REF # MODEL LSP-11 ADDED	4-25-63	8860	[illegible]	[illegible]	[illegible]

TOLERANCES: ALL OTHERS — DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ± [illegible]

SCALE: DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	LSP-11			
1	LSP-7			1-20-60

USED ON

REF: LD-681

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THK			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE				
ALUMINUM			MACHINING, FRONT PANEL	
MATERIAL		WEIGHT PER PC.		
2024-T3				
TYPE & TEMPER			DRAWN [illegible]	ELEC. DES. APP.	MECH. DES. APP.
			CHECKED [illegible]	FINAL APPROVAL
HEAT TREAT. SPEC.				
SEE NOTE				
FINISH & SPEC. NO.			MS-1963	B

MS-1963 B

YORM—111