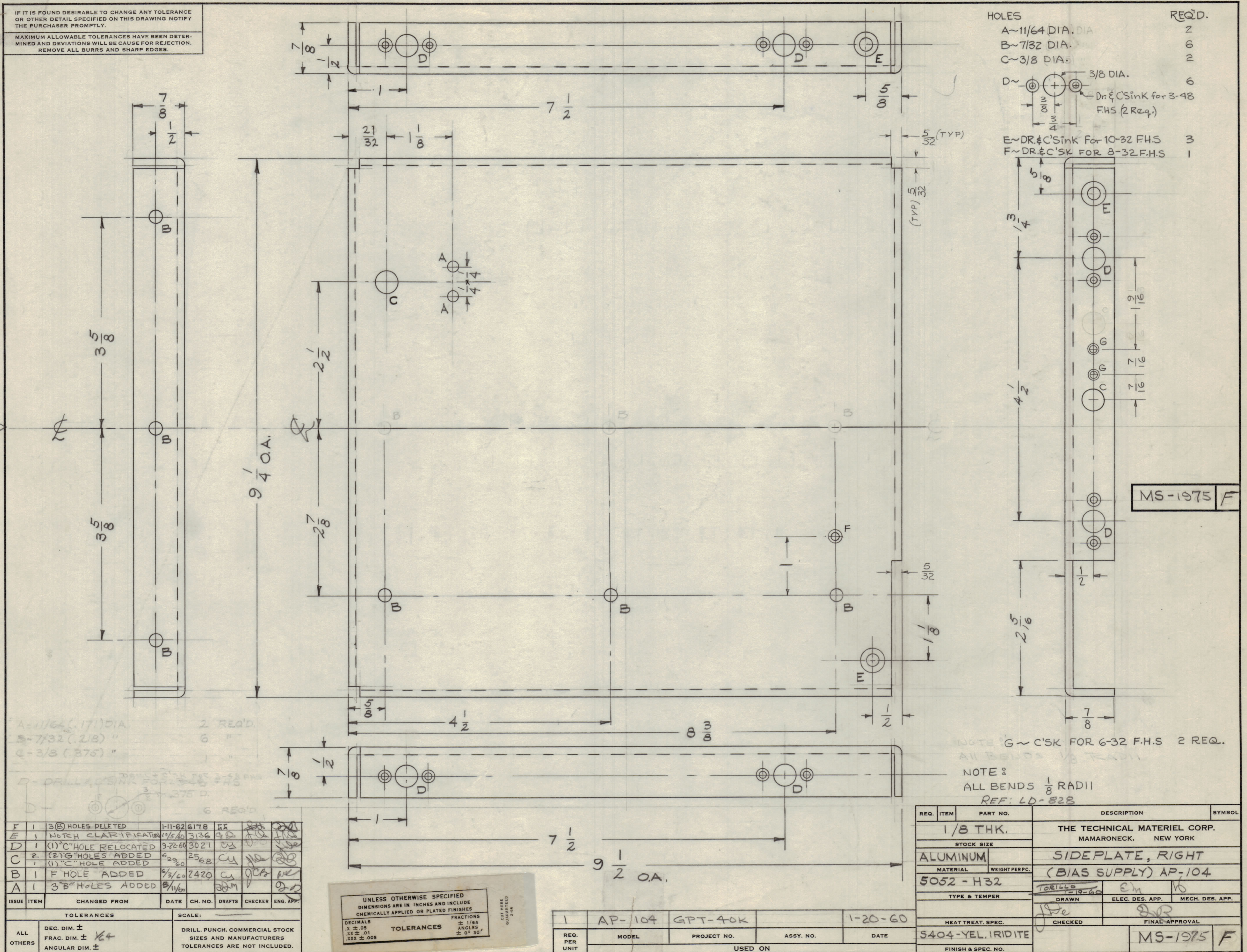


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

HOLES	REQ'D.
A~11/64 DIA. DIA	2
B~7/32 DIA.	6
C~3/8 DIA.	2
D~3/8 DIA.	6
Dr. & C'Sink for 3-48 FHS (2 Req.)	
E~DR. & C'Sink for 10-32 FHS	3
F~DR. & C'SK FOR 8-32 F.H.S	1



MS-1975 F

A-11/64 (.171) DIA 2 REQ'D.  
 B-7/32 (.218) " 6 "  
 C-3/8 (.375) " 2 "  
 D-DRILL & SINK FOR 3-48 FHS 6 REQ'D.  
 E-DRILL & SINK FOR 10-32 FHS 3 REQ'D.  
 F-DRILL & SINK FOR 8-32 F.H.S 1 REQ'D.

NOTE: G~C'SK FOR 6-32 F.H.S 2 REQ.  
 ALL BENDS 1/8 RADIUS  
 REF: LD-828

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	3(B) HOLES DELETED	1-11-62	6178	ES		
E	1	NOTCH CLARIFICATION	1/5/60	3136	ES		
D	1	(1) "C" HOLE RELOCATED	9-22-60	3021	CS		
C	2	(2) "G" HOLES ADDED	6-29-60	2568	CS		
B	1	(1) "C" HOLE ADDED	5/3/60	2420	CS		
A	1	3 "B" HOLES ADDED	8/11/60		CS		

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° 30'
.XXX ± .005	

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	AP-104	GPT-40K		1-20-60

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1/8 THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	SIDEPLATE, RIGHT (BIAS SUPPLY) AP-104	
	5052-H32	TORILLO 1-19-60	EM 16
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		CHECKED	FINAL APPROVAL
			MS-1975 F