IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

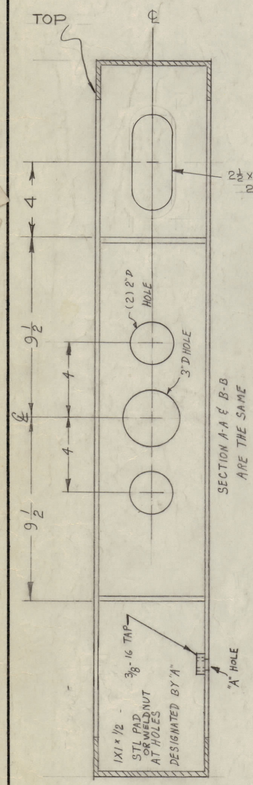
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

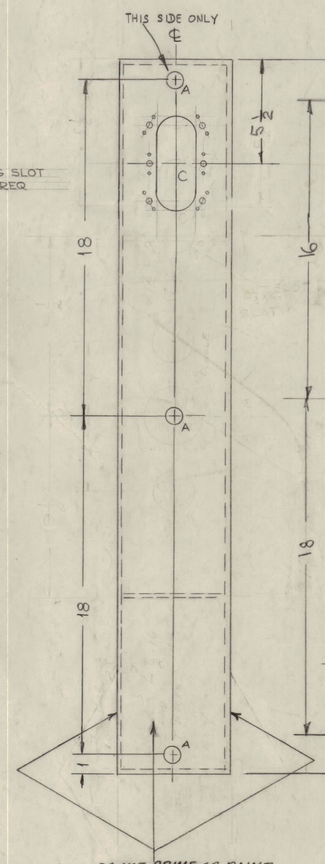
NOTICE TO PERSONS RECEIVING THIS DRAWING

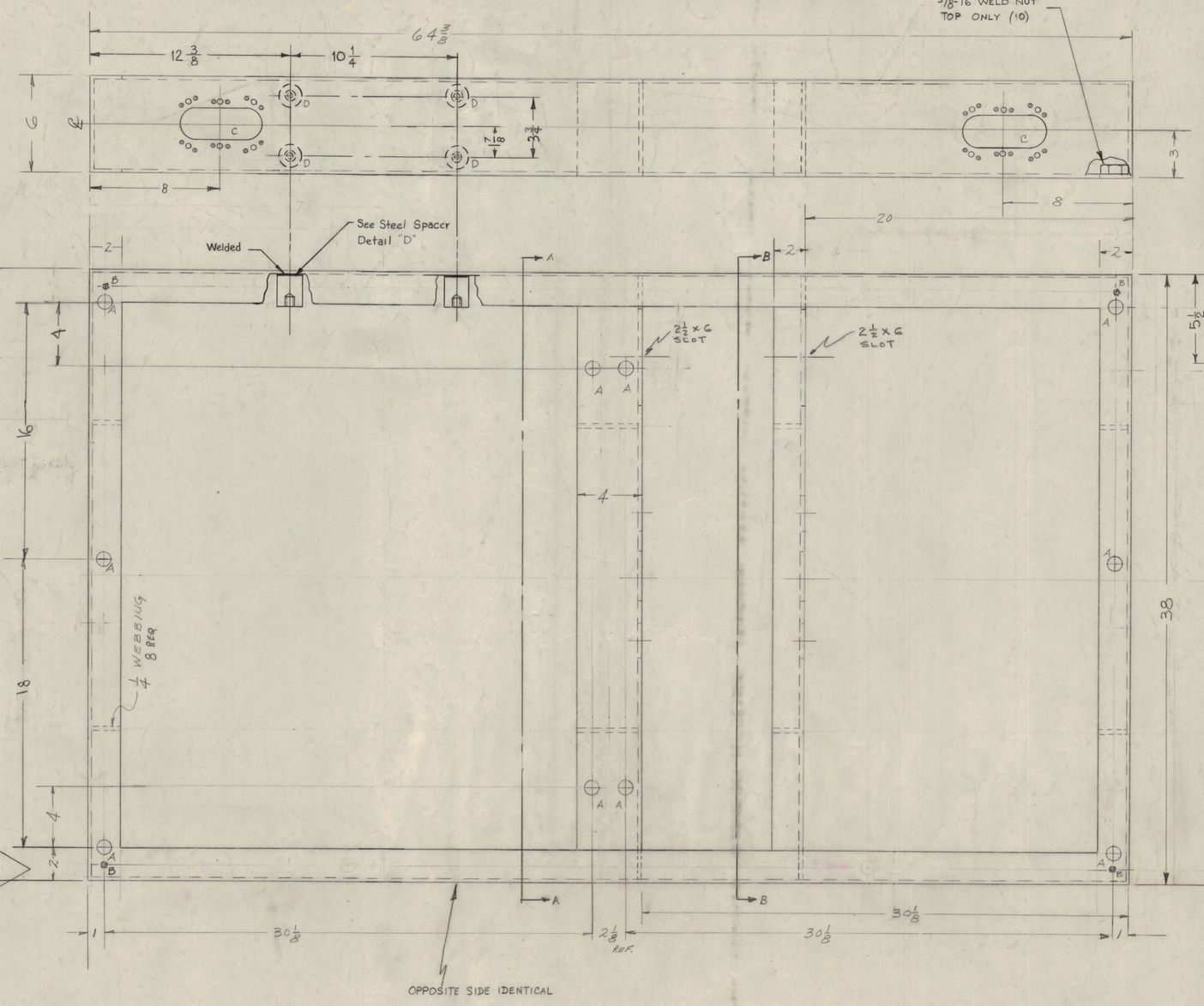
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

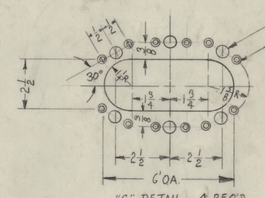
Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

A - 1/16 Dia hole — 23 REQ
B - 8-32 Tap hole — 4 REQ
C - SEE DETAIL — 4 REQ

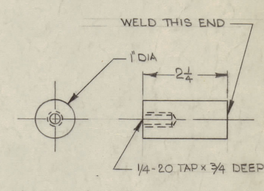








"C" DETAIL 4 REQ'D.
NOTE: FOR ACCESS COVER PLATE USE TMC PART # MS-1850-38



"D" DETAIL OF STEEL SPACER 4 REQ

FINISH NOTE:
S371 DEGREASE
— COPPER FLASH
EXCEPT SURFACES NOTED { S114 ZINC CHROMATE PRIMER; S520 TMC BLUE-GREY TEXTURED VINYL PAINT.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	SEE EMN # 10946	9/23/60	10946	A.M.		
E	2	(2) 2½ x G SLOTS ADDED	6-27-60	9383			
D	2	4 Steel SPACERS Added	3-21-60	4480	R.U.		
C	2	(4) "A" HOLES DELETED	3-14-60	4402	M.M.		
B	2	12 WELDED NUTS ADDED	11/1960	3048			
A	1	5 "A" HOLES ADDED					
	1	ADDED (6) "D" HOLES DELETED (6) "A" Holes	9-19-60	2592			

TOLERANCES
ALL OTHERS: DEC. DIM. ±; FRAC. DIM. ±; ANGULAR DIM. ±

SCALE:
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE				
STEEL			BASE	
MATERIAL		WEIGHT PER PC.		
			GPT-40K	
TYPE & TEMPER				
			DRAWN: [illegible] ELEC. DES. APP. MR. MECH. DES. APP. DKR	
HEAT TREAT. SPEC.			CHECKED: [illegible] FINAL APPROVAL	
SEE FINISH NOTE			MS-1996 F	
FINISH & SPEC. NO.				

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	GPT-40K	AX-214		2-16-60

USED ON

MS-1996 F

FORM—111