IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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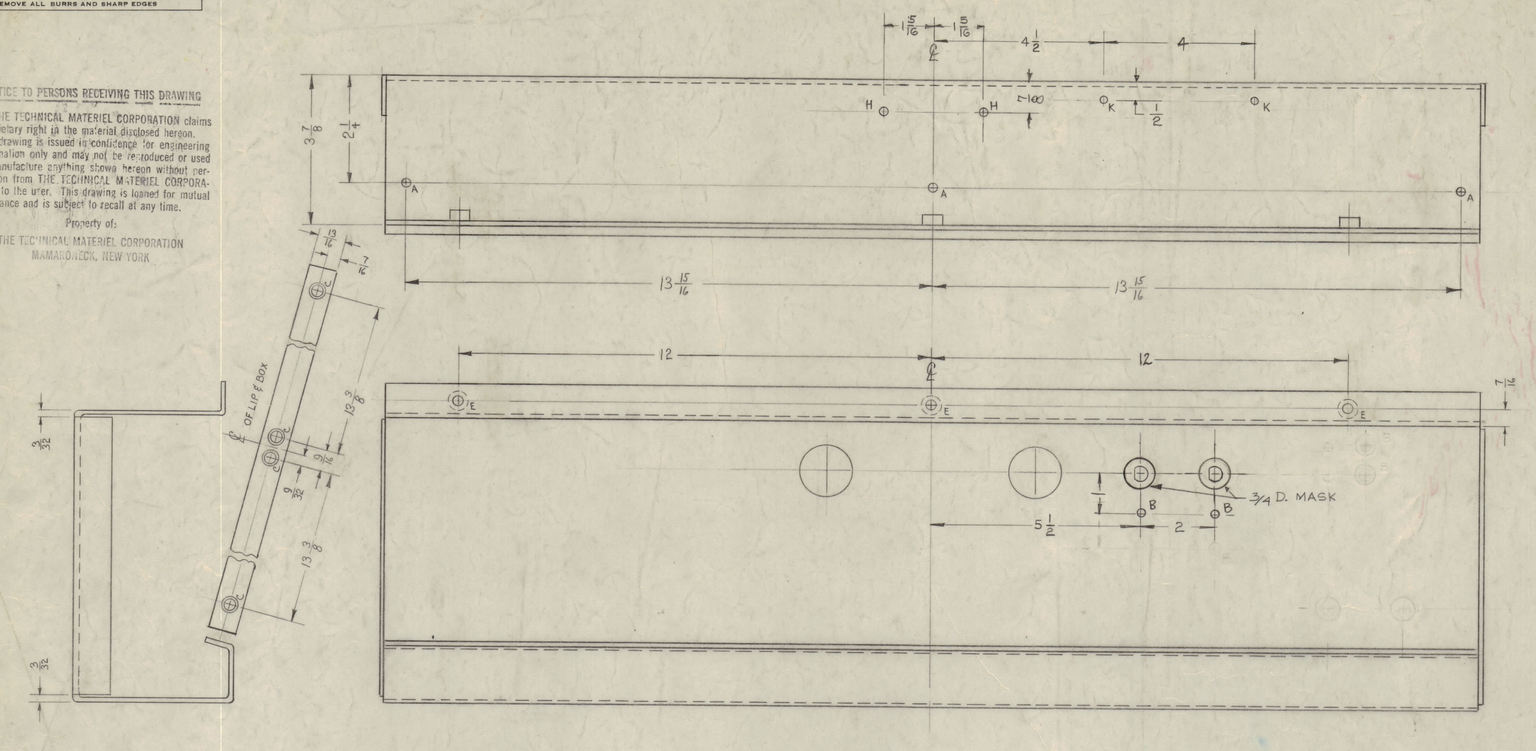
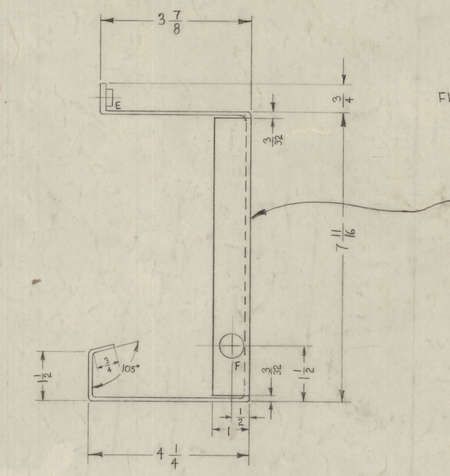
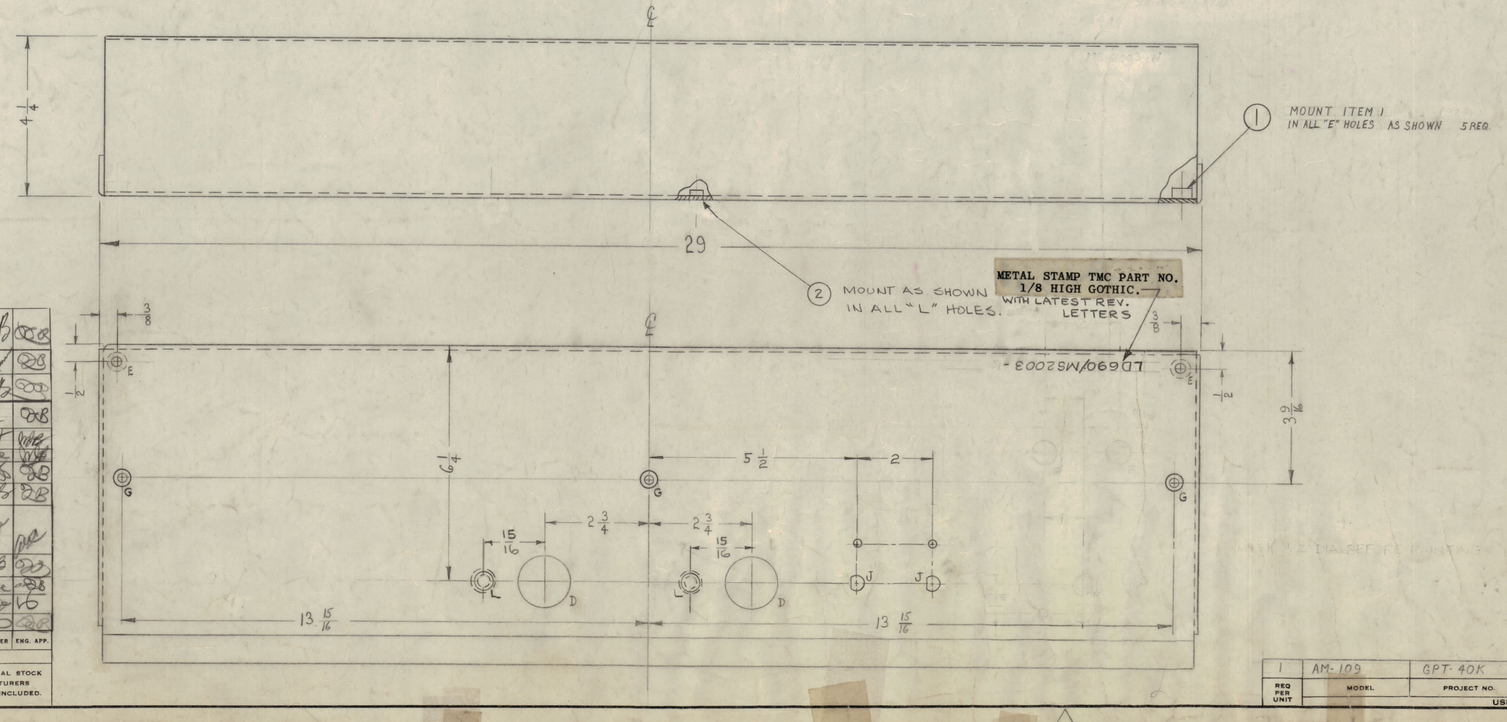
MAMARONECK, NEW YORK





A- 13/64 (.203) DIA HOLES	3 REQ.
B- 6-32 CLEARANCE	2 REQ.
C- C'SINK FOR 6-32 F.H SCREW	4 REQ
D- 1 7/16 D	2 REQ
E- .221-.224 D (FOR NT-129-832-4)	5 REQ
F- 5/8 (.625) D	1 REQ
G- DR. & C'SINK FOR 8-32 FHS	3 REQ.
H- 11/64 (.171) D	2 REQ.
J- SEE DETAIL	2 REQ.
K- 1/8 DIA.	2 REQ.
L- .161-.164 DIA	2 REQ

FINISH NOTES
S404 YELLOW IRIDITE (ALL SURFACES)
S115 TMC SMOOTH GREY (ALL SURFACES UNLESS OTHERWISE SPECIFIED*)



Ref: 4LD-690

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
N	2	ON FINISH NOTE: "USE MASKING WHERE NOTED" DELETED; MASKING PICTORIAL REVISED (E&2C2) DOTTED LINES MADE SOLID	2-15-65	13516	DT.		
M	2	3/4 DIA. MASK ADD TO OTHER "J"	10134	12625	DB		
	1	LOC. DIM. FOR "L"-HOLE 15/16 W. 3/16					
L	1	ITEM (2) RELOCATED ON "L" HOLES TO INSIDE OF CHASSIS	7-14-64	11785			
K		D HOLE WAS 1 3/8 D. METAL STAMP NOTE RELOC	4/28/64	11299	AM		
J		2 HOLES ADDED NT'S ADDED TO B.M.	7/1/63	10213			
H	1	(2) "J" HOLES WERE 3/8 DIA.	11-28-62	7716			
G	2	Masking Note Deleted	3-27-62	6538			
	1	Finish Notes Clarified					
F	2	DELETED (2) F HOLES 5/8 DIA ADDED (2) F HOLES 1 3/8 DIA ONE SET OF HOLES 7/16 DIA. ON CENTERLINE WAS 7/16 DIA.	11/28/61	3591			
E	1	1H HOLE DELETED	8-8-60	2721	R.H.		
	3/8	1B HOLE DELETED					
	1/2	1B HOLE WAS ANY HOLE					
	1	B HOLE 5/16 WAS 5/16					
D	1	ADDED 2 "F" HOLES	4-20-60	2160	RD		
C	2	2 "J" HOLES ADDED	4-5-60	1975			
	1	2 "K" " "					
B	1	TWO "H" HOLES ADDED	3-10-60	~			
A	1	2 "H" HOLES ADDED	2/10/60	—			

TOLERANCES	
ALL OTHERS	DEC. DIM. ±
	FRAC. DIM. ± 1/64
	ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	AM-109	GPT-40K		1-26-60

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	NT-129-440-4	NUT, ROUND, SWAGE TYPE	
5	1	NT-129-832-4	NUT, ROUND, SWAGE TYPE	E

.064 THK.	
STOCK SIZE	
ALUMINUM	
MATERIAL	WEIGHT PER PC.
5052-H32	
TYPE & TEMPER	
HEAT TREAT. SPEC.	
SEE NOTE	
FINISH & SPEC. NO.	

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

METER BOX
PA FRAME

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
W.F.	R.L.N.	V.G.
CHECKED	FINAL APPROVAL	
J.D.P.	[illegible]	

MS-2003 N

MS-2003 N

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