IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTICE TO PERSONS RECEIVING THIS DRAWING

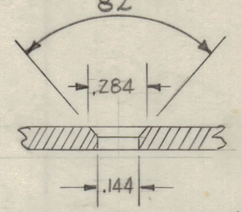
THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

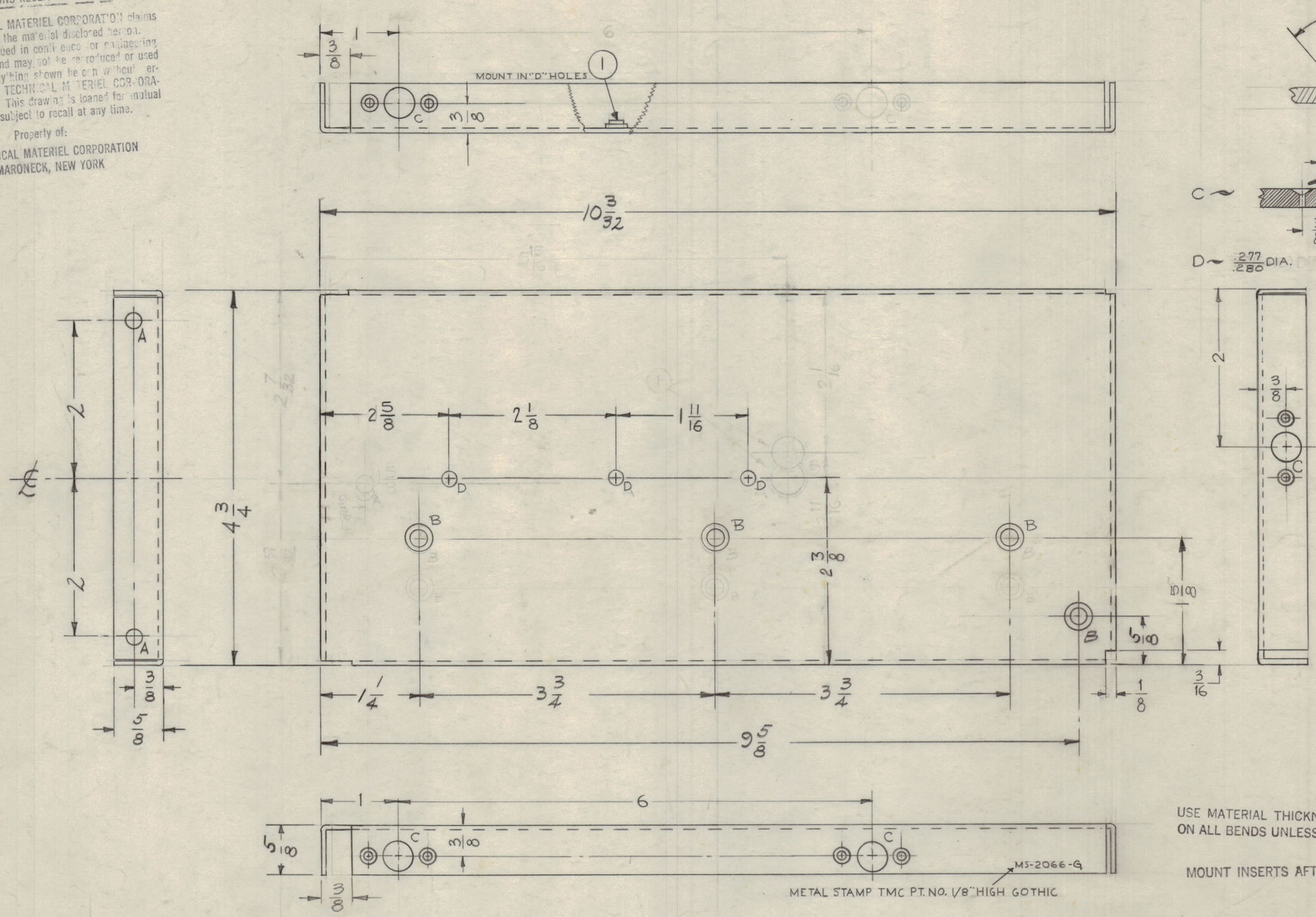
A- 13/64 DIA. 2 REQ'D

B- Drill & C'Sink 6-32 82° 4 "



C ~ 3/8 Drill & C'Sink 3-48 F.H. 3/8 3/8 4 REQ'D

D ~ .277/.280 DIA. 3 REQ'D



MS-2066 G

USE MATERIAL THICKNESS FOR MAX. RADIUS ON ALL BENDS UNLESS OTHERWISE SPECIFIED

MOUNT INSERTS AFTER FINISHING

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
G	1	(3) "D" HOLES WERE .268/.271 DIA.	2-14-63	8291			
F	1	ITEM (1) WAS NT-136-1032-4	9-11-62	7331			
E	3	"D" HOLES WERE 7/32 D.	9/14/61	5501			
	2	2 5/8 DIM. WAS 1 5/8					
	1	ITEM (1) ADDED					
D	3	(1) "D" Hole .415 D. Deleted, Changed to "A" Hole	2-1461	4124			
	2	(1) "A" Hole Relocated, (1) "A" Hole Added					
	1	"A" Holes were 7/32 DIA.					
C	1	"B" Holes were Dr + C'SK 8-32	10 26 60	3299	J.C.B.		
B	2	3/8 NOTCH ADDED	8/16/60	#			
	1	ONE "C" DETAIL DELETED					
A	2	2 3/8 WAS 2 11/16	3-28-60	1950			
	1	2 7/32 WAS 2 17/32					

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05 .XX ± .01 .XXX ± .005 — TOLERANCES — FRACTIONS ± 1/64 ANGLES ± 0° 30'

CUT HERE GUARANTEED 2-66

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	CHL-1	40K		2-9-60

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3	1	NT-129-1224-4	NUT, SWAGE, SELF LOCKING	D

STOCK SIZE	.064
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	5052 - H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S404-YEL. IRIDITE
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
RIGHT SIDE PLATE	
DRAWN	JOR 1-6-60 2-9-60
ELEC. DES. APP.	
MECH. DES. APP.	
CHECKED	
FINAL APPROVAL	
	MS-2066 G

FORM-110