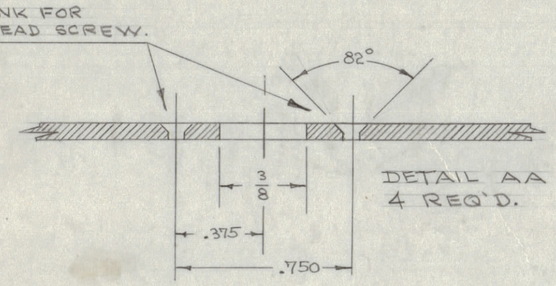
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

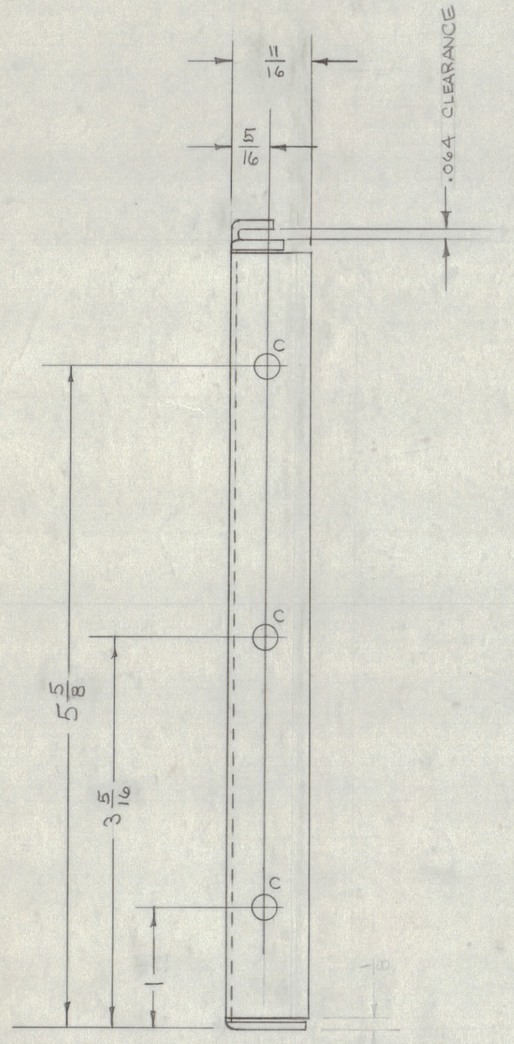
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

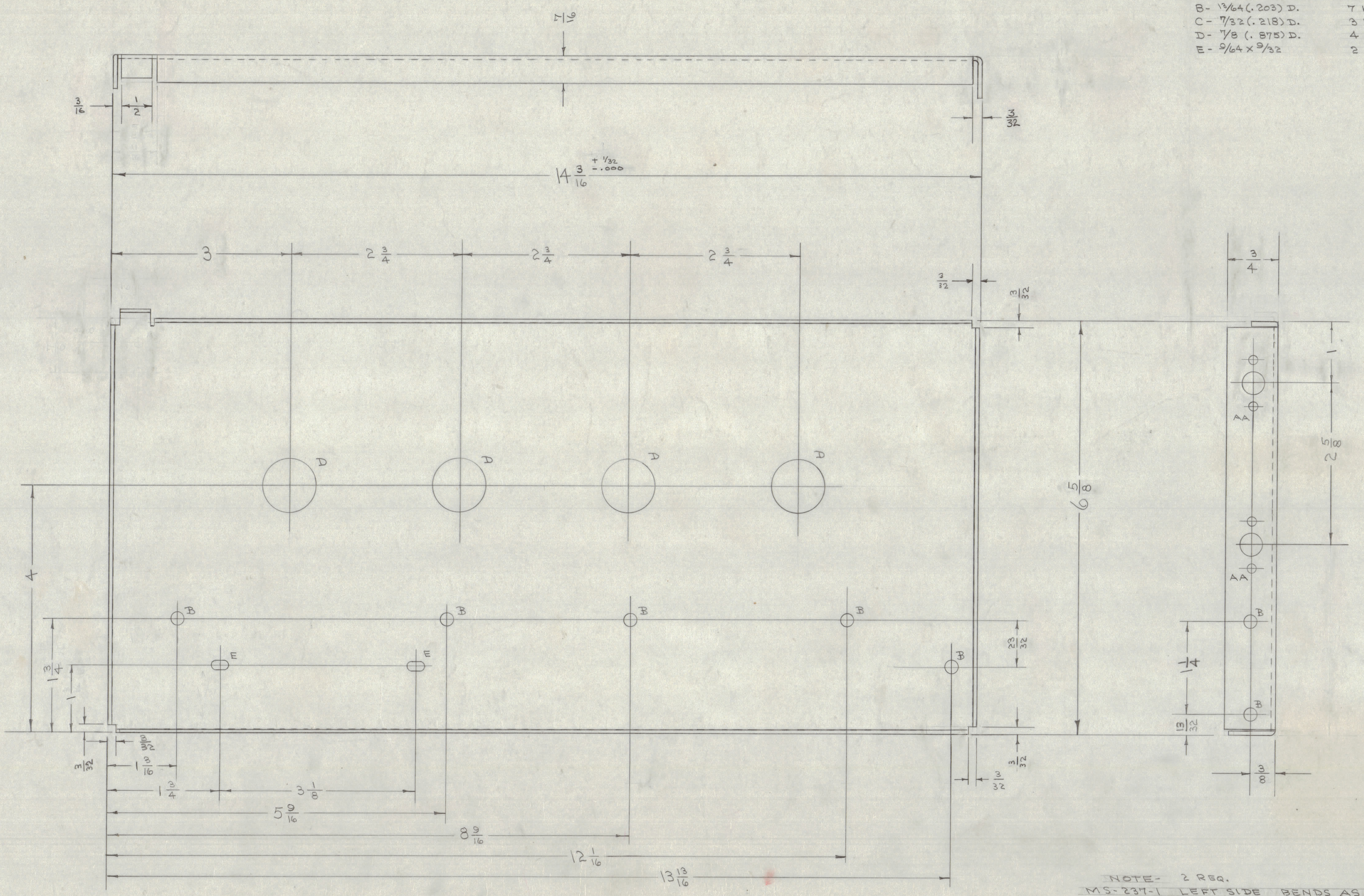
DRILL & C'SINK FOR 3-48 FLAT HEAD SCREW.



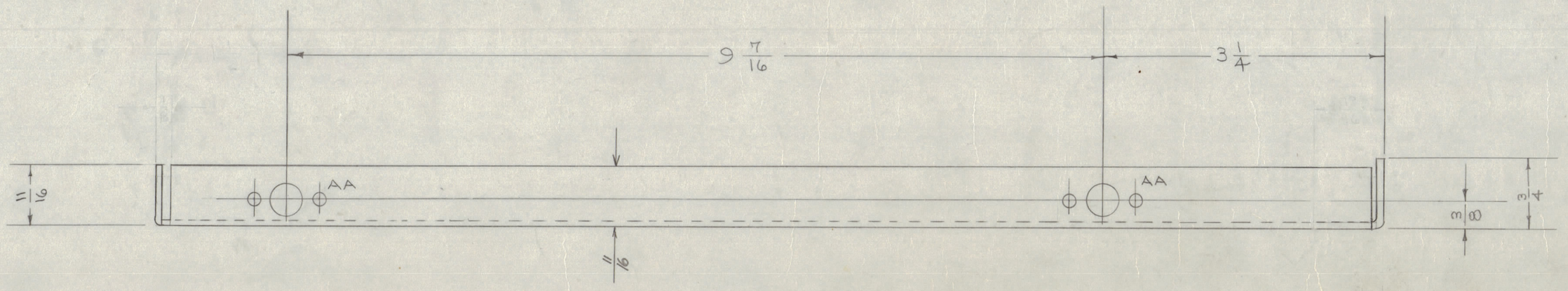
DETAIL AA
4 REQ'D.

B- 13/64 (.203) D. 7 HOLES REQ'D. - BOTH SIDES.
C- 7/32 (.218) D. 3 HOLES REQ'D. - BOTH SIDES.
D- 7/8 (.875) D. 4 HOLES REQ'D. - BOTH SIDES.
E- 5/64 x 9/32 2 SLOTS REQ'D. - AS SHOWN VIEW ONLY.





NOTE- 2 REQ.
MS-237-1 LEFT SIDE BENDS AS SHOWN
MS-237-2 RIGHT SIDE OPPOSITE BENDS AND MINUS THE 2 "E" HOLES.



ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	S-404 IRIDITE WAS	10/1/53	1001	AB		EMN
A	1	DIMENSIONS CHANGED	10/28/53	1	VB	WDR	WDR

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE: —

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM — 111

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	DCU	200		8-31-51

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
.064			THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE			SIDE PLATE	
ALUMINUM				
MATERIAL		WEIGHT PER PC.		
52S-H32				
TYPE & TEMPER				
HEAT TREAT. SPEC.				
FINISH & SPEC. NO.				

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
C.D.D. 5/1/53		
CHECKED	FINAL APPROVAL	
11 R.R. 5/8/53		

SUPERCEDES BMS-052

MS-237 B

MS-237 B