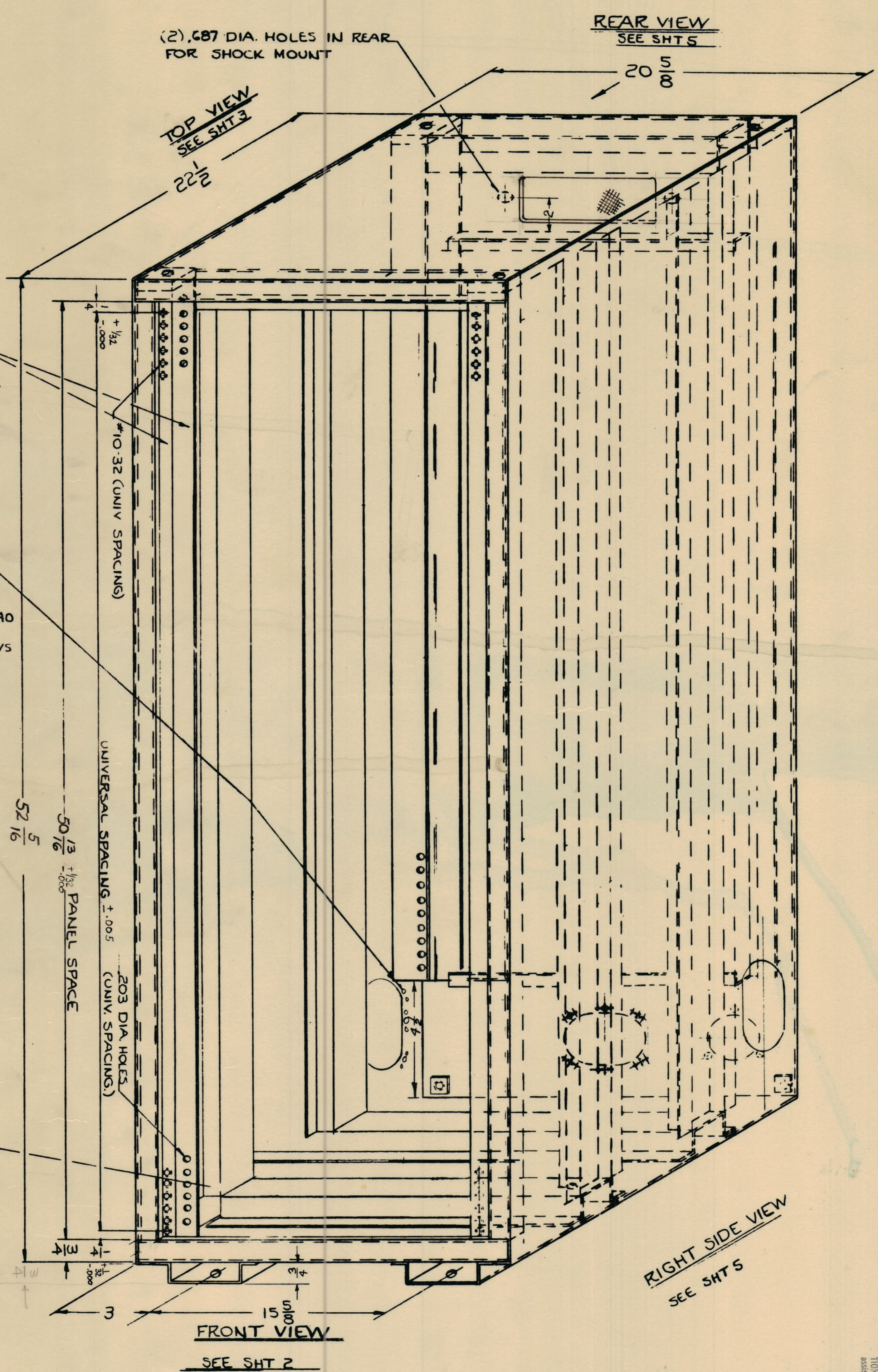


IT IS FOUND NECESSARY TO CHANGE THE TOLERANCES ON THIS DRAWING. THE TOLERANCES HAVE BEEN REVISED TO REFLECT THE MANUFACTURING PRACTICES AND DEVIATIONS THAT ARE CALLED FOR IN THE DRAWING. ALL DIMENSIONS AND TOLERANCES ARE TO BE IN UNLESS OTHERWISE SPECIFIED.

DATE	CHANGE NO.	BY	CHKD BY	REASON



THIS MEMBER
INSIDE & OUT TO
BE FREE OF PAINT
(4 PLACES)

(24) ANCHOR NUTS
1/4-20 THREAD
PT # ESNA 22NA21-22-040
USE 4-40 C'S'K SCREWS
NUTS

FINISH:
SEE CHART

TOLERANCE SPECIFICATION
OVERALL STRUCTURAL TOL. - 1/16
EXCEPT HOLES LOCATIONS - 1/64 C TO C
OTHER TOL. AS DESIGNATED
DO NOT ACCUMULATE TOL ON CHAIN DIM.

REMOVE SHARP EDGES, GRIND, DEGREASE, PREPARE SURFACE FOR FOLLOWING:

TMC PART NO.	DIP AND/OR PRIME	FINISH
M32107	SIM ZINC CHROMATE PRIMER	TMC GRAY S-115

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE TO BE IN INCHES
DECIMALS ARE TO BE TO TWO DECIMALS
FRACTIONS ARE TO BE TO THE NEAREST 1/32
TOLERANCES ARE TO BE AS SHOWN

REV	DATE	DESCRIPTION
1	10-8-55	10-B-55
2		SEE NOTE

THE TECHNICAL MATERIAL CORPORATION
MAHAROCK, NEW YORK

CABINET, Elec. Equipment

SHEET 1 OF 7 M3-2107

M3-2107

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